



FELIS WALL HUNG CONDENSING BOILER

FELIS FL 50/65/100/125/150 HM



INSTALLATION AND USER MANUAL

CONTENTS

INTRODUCTION	1
WARRANTY AND SERVICE	1
SYMBOLS	1
SAFETY RULES AND WARNINGS	2
	2
Safety Rules	2
Fittings	2
Cascading Applications	
Installation	3
Commissioning	3
Operation and Maintenance	3
PRODUCT	4
Product Features	4
Product Notation and Technical Dimensions	5
Detailed Drawings and List of Components	6
Technical Specification Table	9
Packaging	11
INSTALLATION and CONNECTIONS	11
OPERATING	17
Control Panel	17
Date / Time Settings	19
Time Programs	19
Working Modes	20
ERROR / FAULT CODES	26
MAINTENANCE	31
STAN DARDS / REGULATIONS	31
CONNECTION SCHEMAS	32
ERP PRODUCT FICHES	38
EC DECLARATION OF CONFORMITY	41

INTRODUCTION

First of all, we would like to thank you for choosing an E.C.A. boiler.

E.C.A. Felis condensing boilers are designed to accomodate the central heating needs in a safe and comfortable way. Felis boilers must be installed to a central heating plumbing and sanitary water system selected suitably for the boiler's capacity and performance.

Information about installation and operation of Felis boilers are provided in this manual. Technical specifications, choosing the right place to install, water, gas, flue and electrical connections, maintenence information and a list of possible errors are given in detail. For utilizing your boiler's complete features and to use your appliance safely for a long time, please read the manual carefully.

Please keep all the documents that come with your appliance for future reference.

* This appliance conforms the related regulations about the limitation of hazardous materials in electric and electronic devices.

* Does not contain polychlorinated biphenyl, asbestos or mercury.

WARRANTY AND SERVICE

• All repairs and annual maintenances must be done by qualified E.C.A. technical services. If the instructions and warnings from the installation manual are followed, this boiler has 3 years of warranty for the failures related to the manufacturing and materials.

First time commissioning must be done by a qualified E.C.A. technical service. For the warranty to be valid, warranty documents must be filled and stamped by the service during commissioning.
This E.C.A. product does not require repairment under normal working conditions. But if you need

any assistance, our qualified services are at your service. For the warranty to be valid, all maintenance and repairs must be done by qualified E.C.A. technical service personnel.

• E.C.A. qualified technical services list are provided seperately with your appliance.

• The default life time of boilers are 10 years according to the Ministry of Science, Industry and Technology.

SYMBOLS

Symbols below are placed within the manual to indicate important points about the usage and working of the appliance. Meaning of these symbols are given below.



CAUTION: Indicates the possibility of pecuniary or functional loss.

DANGER: Indicates the possibility of health and safety loss.

NFORMATION Indicates the information that should be considered by the user.



SERVICE: Indicates the situations that must not be interfered by the user, the technical service should be contacted.

SAFETY RULES AND WARNINGS SAFETY RULES

If there is a natural gas smell;

- Shut off the gas valve of the appliance and all of your gas burning appliance
- Shut off and put out your oven, stove, cooker etc.
- Do not light matches, lighters etc, put out your cigarettes.
- Open all your windows and door and ventilate the room.
- Do not switch on your electrical devices and do not touch the plugs.
- Shut off the gas valves at the building entrances.
- Do not use phones in the environments that have a gas smell.
- Call the gas company and inform the closest technical service.
- Do not put or use flammable materials near your appliance.

- Keep materials like water, foam etc. away from electrical connections during cleanup, maintenance etc.

- Do not block ventilation outlets in your boiler room.

Fittings

- Before the installation of your boiler, natural gas, central heating and (if applicable) domestic hot water pipings must be ready. Natural gas pipings must be designed, approved and done by a qualified engineering office. All these must be done and paid by the user.

- The appliance must be connected to a grounded plug with 230V AC, 50 Hz supply.

- Before the installation of your boiler, water circuit must be cleaned (power flushed) with suitable/ approved chemicals. To not damage the metal, plastic and rubber parts of the pipings and fittings, use neutral based, non-acidic and non-alcalic cleaners. When using these chemicals, please follow the instructions.

- Any dirt, blockages, welding residuals, burr, flug etc. particules left inside the pipes will affect the boiler's performance. These residuals will cause boiler to overheat, noisy operating etc. Any damage or failure caused by unfit piping system is out of warranty coverage.

This boiler is sold without the supplementary parts below due to the nature of the device. Capacity and technical specifications of these parts will vary by the size of the heating system. All supplementary parts must be selected and fitted by a qualified plumber.

- Expansion vessel
- Pressure relief valve
- Circulation pump
- Water inlet valve
- Sludge catcher
- Air purger
- Hydraulic seperator



We strongly suggest that two ball valves should be installed to the flow and return lines on the boiler water connection or seperating the boiler from circuit when necessary.

Cascading Applications

While E.C.A. Felis boilers can be used as a single boiler, it can be used as a part of a cascading system. Cascading system allows up to 16 boilers to work in coordination to reach capacities up to 2400 kW.

Appliances in a cascading system are separated into two categories as master appliance and slave appliances. All sensory information required for the heating system to perform is acquired and processed by the master appliance and the resulting heat request information are sent to slave appliances.

All data regarding the cascade installation can be seen from the control panel of the master appliance, therefore slave appliances don't need to have a separate control panel. LEDs on the appliances indicate error states and burning statuses. If a single appliance falls into an error state, error code and the appliance address can be seen from the control panel of the master appliance and the error can be reset from the button on the aforementioned slave appliance.

To install this appliance in a cascading system, there are suitable cascade accessories available. In cascade applications, required accessories are subject to change by the requirements of the actual application. Please contact the manufacturer or your seller for more information.

Installation

- Installation of this boiler must be done by a authorized technical service according to the informa-tion (placement, flue connections etc.) presented on related standards and authorized gas companies. After the installation, installer must make sure that user has been given the user manual and give all the necessary information about the boiler and related safety equipments. - Boiler must be installed in a manner that the appliance should not be in direct contact with water vapor, detergent vapor or similar chemicals.

- Flue connections must not be tampered with without consulting to the authorized technical service.

- Siphon included in the appliance package must be mounted to the siphon lid underneath the appliance.



CAUTION: If the appliance will not be in use until winter season, water inside the boiler should be drained to prevent freezing.



INFORMATION The appliance should not be used above 2000m altitude above sea level.



Do not install the appliance where it will be affected by direct sunlight. Sun beams can cause discoloration on the outer surfaces of the appliance.

Commissioning

- First startup of the appliance must be done by the authorized service. Natural gas usage must be approved by the related gas company prior to the first startup.

- The gas type (natural gas), inlet gas pressure (mbar), maximum water pressure (bar) and electrical nominal voltage (V) values on the information label must be checked with the local conditions.

- To prevent the risk of flue gas leakage to the environment, condensing siphon must be filled with water prior to flue connection.

- After the installation of the appliance, please ask your authorized service personnel to give information about the operation and safety equipments of the appliance.

- Tightness rubbers (EPDM) on the flue connections must be lubricated prior to the installation. Grease oil and machine oils shall not be used under any circumstance.

Operation and Maintenance

- Please be wary of the warnings in the installation and user manual. That way, any danger caused by false operation could be prevented.

- For the longevity and high performance of your appliance, maintenance once a year is advised. Maintenance is under the scope of appliance's warranty and must be done by the authorized E.C.A. technical services.

- Outer surfaces of the appliance must be cleaned with a damp cloth without using any chemical substances. Usage of chemicals like detergents etc. could cause rust and scratches.



CAUTION: Any person who is not capable in physical, sensory or emotional aspect (including children) shall not operate the appliance without observation.



CAUTION: This appliance is not suitable for use by the people who is not capable in physical, sensory or emotional aspects without observation and information of the people responsible for the appliance. Children should not tamper with the device. Any unauthorized usage that does not fit the purpose of the device could cause danger to the people and the environment.

PRODUCT

Product Features

E.C.A. Felis condensing boilers are designed to accomodate the central heating needs in a safe and comfortable way. Felis boilers should be connected to a heating circuit that is suitable for the capacity and power level of the boiler. Felis condensing boilers works with natural gas.

Innovative design that ensures ease of service and maintenance. The width and height dimensions staying same through all capacities enables to use the installation space efficiently. Its curved panel design has a elegant appearance. Screen panel cover provides protection from the environmental hazards of the boiler room conditions.

Functions and the safety of the appliance is provided by the control mainboard. Mainboard controls the gas valve, blower and circulation pump. Flame in the burner is always checked via ionization electrode and can be observed by the LEDs and the screen symbols on the panel.

Control panel is designed ergonomically and easy to use. With a wide LCD screen, Felis condensing boiler provides a control system that supports multiple languages with descrpitive menus. White backlighted LCD screen shows information about working mode, CH and DHW set points, real time temperatures, fault codes with descriptions and water pressure.

Safety measurements on the appliance assures both your safety and the safety of the appliance. These safety measurements are as follows;

- Flame Loss Safety
- CH Circuit Overheating Safety (90 °C)
- Flue Gas Overheating Safety (95 °C)
- Boiler Overheating Safety (105 °C)
- High Water Pressure Safety (6 bar)
- Low Water Pressure Safety (0,8 bar)
- Low Voltage Safety (170 VAC)
- Frost Protection (Electrical supply to the boiler must be maintened in order to frost protection to work)
- Automatic Air Purger
- Annual Maintenance Reminder

Product Notation

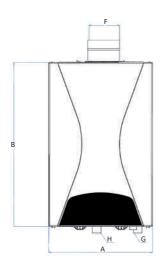
Notation

Felis 50, 65, 100, 125, 150 HM NG

E.C.A. Felis Wall Hung Condensing Boiler

Description

Technical Dimensions



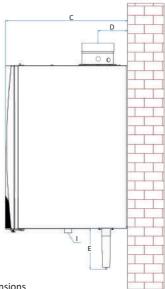


Figure 1. Technical Dimensions

Dimensions	A	В	С	D	E	Ø F	ØG	ØН	Ø١
Felis FL 50 HM DG	501 mm	835 mm	525 mm	145 mm	304 mm	80/125 mm	1 1/4"	1 1/4"	3/4"
Felis FL 65 HM DG	501 mm	835 mm	590 mm	145 mm	304 mm	80/125 mm	1 1/4"	1 1/4"	3/4"
Felis FL 100 HM DG	501 mm	835 mm	590 mm	145 mm	304 mm	100/150 mm	1 1/4"	1 1/4"	1"
Felis FL 125 HM DG	501 mm	835 mm	660 mm	145 mm	304 mm	100/150 mm	1 1/4"	1 1/4"	1"
Felis FL 150 HM DG	501 mm	835 mm	730 mm	145 mm	304 mm	100/150 mm	1 1/4"	1 1/4"	1"

5





Detailed Drawings and List of Components Felis 50

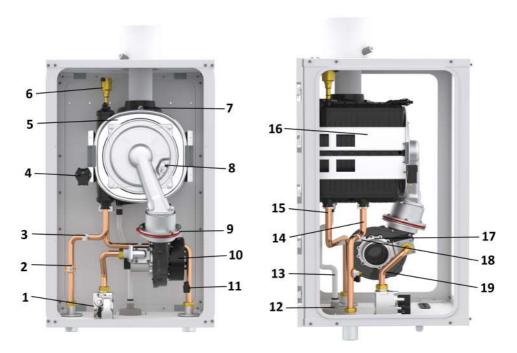


Figure 2a. Felis 50 Detailed Drawings

No	Description	No	Description
1	GAS VALVE	11	PRESSURE SENSOR
2	SAFETY LIMIT THERMOSTAT	12	SIPHON COVER
3	NTC TEMP. SENSOR (OUTLET)	13	CONDENSATION HOSE
4	IGNITION TRANSFORMER	14	BOILER OUTLET PIPE (HOT)
5	HEAT EXCHANGER	15	BOILER INLET PIPE (COLD)
6	AIR PURGER	16	HEAT EXCHANGER HANGING BRACKET
7	FLUE GAS SENSOR	17	MIXER
8	IGNITION AND IONIZATION ELECTRODE	18	NTC TEMP. SENSOR (INLET)
9	BACKFLOW PREVENTER	19	GAS INLET PIPE
10	BLOWER		

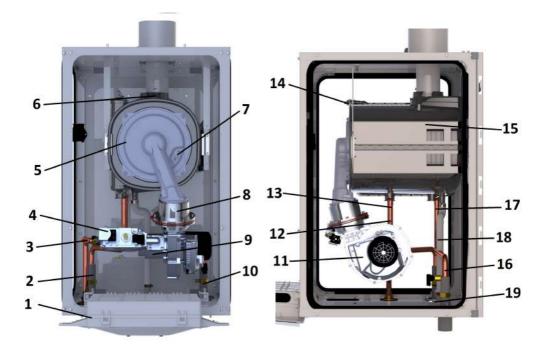


Figure 2b. Felis 65 Detailed Drawings

NO.	DESCRIPTION	NO.	DESCRIPTION
1	SCREEN PANEL AND MAINBOARD BOX	11	BLOWER
2	PRESSURE SENSOR	12	NTC TEMPERATURE SENSOR (OUTLET)
3	GAS INLET PIPE	13	BOILER OUTLET PIPE
4	GAS VALVE	14	AIR PURGER
5	HEAT EXCHANGER	15	HEAT EXCHANGER HANGING BRACKET
6	FLUE GAS SENSOR	16	BOILER INLET PIPE
7	IGNITION AND IONIZATION ELECTRODE	17	NTC TEMPERATURE SENSOR (INLET)
8	BACK FLOW PREVENTER	18	SIPHON HOSE
9	VENTURI	19	SIPHON COVER
10	SAFETY LIMIT THERMOSTAT		

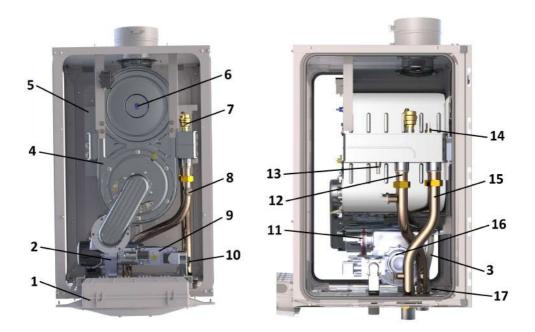


Figure 2c. Felis 100 / 125 / 150 Detailed Drawings

NO.	DESCRIPTION	NO.	DESCRIPTION
1	SCREEN PANEL AND MAINBOARD BOX	10	PRESSURE SENSOR
2	BLOWER	11	BACK FLOW PREVENTER
3	SIPHON HOSE	12	BOILER OUTLET PIPE
4	HEAT EXCHANGER	13	NTC TEMPERATURE SENSOR (OUTLET)
5	HEAT EXCHANGER HANGING BRACKET	14	NTC TEMPERATURE SENSOR (INLET)
6	FLUE GAS SENSOR	15	BOILER INLET PIPE
7	AIR PURGER	16	VENTURI
8	SAFETY LIMIT THERMOSTAT	17	SIPHON COVER
9	GAS VALVE		

Technical Specifications Table

Product Type	Unit	FELIS FL 50 HM NG	FELIS FL 65 HM NG	FELIS FL 100 HM NG	FELIS FL 125 HM NG	FELIS FL 150 HM NG
General						
Gas Category				12H, 12E		
Flue Types			C13(x),	C33(x), C43(x), C63(x), C	93(x),B23P	
Hermetic Type				Fully Hermetic		
Gas Inlet Pressure (G20)	mbar			20		
Electric Supply	V AC-Hz			230 VAC-50 Hz		
Electric Consumption	Watt	75	117	143	228	306
Protection Class				IPX4D		
Weight (Net)	kg	42	53	66	74	89
Water Volume	L	3	4,5	6,5	8	9,5
Dimensions (net) (HxWxD)	mm	835x501x525	835x501x590	835x501x590	835x501x660	835x501x730
Dimensions (gross) (HxWxD)	mm	1055x665x595	1055x665x650	1055x665x650	1055x665x720	1055x665x790
Capacity-Efficiency						
Qmax, Maximum Heating Load -	kW	47,05	68,05	96,70	120,71	140,77
@80/60°C) Qmin, Minimum Heating Load -	kW	8,18	13,50	20,09	24,20	26,57
@60°C) Pmin, Minimum Heating Power -	kW	7,84	13,03	19,4	22,54	25,75
@60°C) Pmax, Maximum Heating Power -	kW	45,55	66,04	94,05	116,75	135,67
@80/60°C) Pmin, Minimum Heating Power -	kW	9,09	14,89	22,34	26,29	29,82
@30°C) Pmax, Maximum Heating Power -	kW	49,91	73,36	102,00	129,01	150,43
(@50/30°C) Efficiency - (60°C return) (max-min)	%	96,8% - 95,8%	93,4% - 97,1%	97,3% - 96,9%	96.6% - 96.6%	97,0% - 96,4%
Efficiency - (30°C return) (max-min)	%	104,8% - 108,0%	106,2% - 108,1%	105,7% - 108,0%	105,4% - 107,6%	105,5% - 107,7%
	70			100,070	100,470 107,070	103,370 - 107,778
ErP Information	_					
Seasonal Space Heating Energy				А		
Efficiency Class Seasonal Space Heating Energy		94,8	94,9	93,1	94	95
Efficiency (ns)	kW	45,6	68,05	96,7	120,7	140,8
Rated Heat Output (Prated)	dB(A)	43,6	53	53	51	51
Sound Power Level Efficiency at Rated Output at High					-	-
Temperature Regime (n4) Efficiency 30% Output at Low	%	86,4	87,5	87,8	87,2	87
Temperature Regime (n1) Electrical Consumption at Full Load	%	97,2	97,4	95,4	95,9	97,4
lelmax) Electrical Consumption at Part	Watt	75	115	139	226	297
Load (elmin)	Watt	16	22	33	35	27
Electrical Consumption at Standby (Psb)	Watt	4	4	4	3	4
Standby Heat Loss (Pstby)	kW	0,411	0,939	1,564	0,644	1,6
Yearly NOx Emissions	mg/kWh	37,82	28,13	26,4	42,91	34,06
Space Heating Annual Energy Consumption	kWh	39713	57390	83085	102765	118623
Space Heating Annual Energy	GJ	143	207	299	370	427
Consumption Gas Consumption						
Natural Gas (@Min-Max						1
Capacity)	m³/h	0,882 - 5,120	1,464 - 7,384	2,179 - 10,506	2,513 - 13,100	2,878 - 15,148
NOx Class				6	1	
Central Heating						
Min. Water Pressure	bar	1		0,8		
Max. Water Pressure	bar	3	4,5	-,-	6	
Dperation Range	°C	-	,-	30-85		
@Radiator Heating)						
Max. Limit Temperature	°C			85		
Emission Values						
CO @ max capacity (G20)	ppm	<140	<130	<209	<242	<264
CO @ min capacity (G20)	ppm	<15	<2	<12	<9	<12
CO ₂ @ max capacity (G20)	%	9,69 ± 0,2	9,32 ± 0,2	9,38 ± 0,2	9,50 ± 0,2	9,83 ± 0,2
CO ₂ @ min capacity (G20)	%	8,60 ± 0,2	8,54 ± 0,2	8,52 ± 0,2	8,75 ± 0,2	8,89 ± 0,2
lue Gas Temperature	°C	<82	<75,4	<75,6	<76,8	<74,4
Flue Gas Flow Rate (min-max)	g/s	3,52 - 17,59	5,28 - 22,17	9,35 - 45,08	9,90 - 48,93	12,1 - 54
lues						
	ømm	10	125	11	100/150	11
				11	11	11
C13 (x) - Max. Flue Length (Horz.)	m			12	10	10
Flue Diameter C13 (x) - Max. Flue Length (Horz.) C33(x) - Max. Flue Length (Vert.) B23P Max. Flue Length	m m m	10	10 12 11	13	13 12	13 12

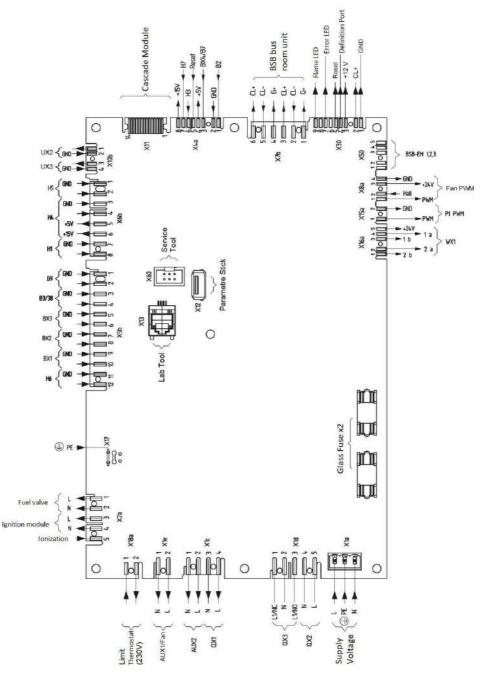


Figure 3. Electronic Board Circuit Diagram

Packaging



CAUTION: Warnings on the packaging must be followed during transportation and storage.

The appliance is delivered in a 1055 x 665 mm cardboard box with 4 pieces of edge styrofoams supporting the appliance.

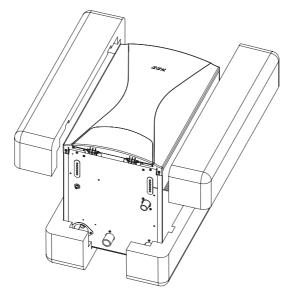


Figure 4. Product Packaging Concept

Parts required for the installation of the product (Wall hanging bracket, 3 gaskets for water and gas connection, 5 wall plugs for screws) is provided in the package.

INSTALLATION AND CONNECTIONS

This device is designed to heat water under atmospheric pressure. It must be connected to a heating circuit suitable for its capacity and nominal output. Felis boilers are suitable with flue types C13(x), C33(x), C43(x), C63(x) and C93(x), therefore its flue system is seperated from the ambient air. Even though, in case of a gas leak the boiler room must be equipped with the required ventilation equipment. Under hermetic working, coaxial flue is in contact with the fresh air, therefore there is no need to leave space for flammable construction pieces. Appliance must work hermetically in environments that the air is polluted with halogenic hydrocarbons (hair salon, printing press, chemical cleaner shop etc.)

Selecting the Suitable Place for Installation

Gas and water connections are placed at the bottom of appliance, while flue gas outlet and air inlet are located on the top. Boiler is sold with the outlet pipes directed to the bottom side. Suitable places for installation are defined by the local regulations and the authorized gas companies. In addition to that requirements, for ease of service, maintenance and usage; spaces required around the appliance is indicated in Figure 5.

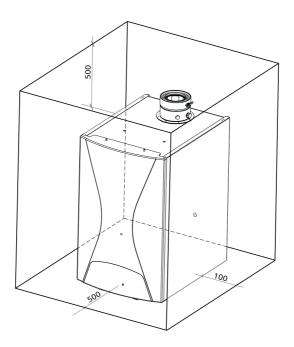


Figure 5. Required Spaces Around the Appliance

Hanging the Appliance to the Wall

E.C.A. Felis condensing boiler must be hung to a brick wall with the supplied hanging bracket.

For installation:

- Take measurement from the back side of the boiler to make sure that the holes are in line and horizontal.
- Mark the hole places on the wall.
- Drill the holes and put in the wall plugs.
- Fix the hanging bracket to the wall using the provided screws.
- Hang the boiler to the hanging bracket.

It is important that the hanging parts should be fixed to the wall properly to endure the weight of the appliance.

CONNECTIONS

Water Connection Instructions

Before the installation of your boiler, water circuit must be cleaned with suitable/approved chemicals. To not damage the metal, plastic and rubber parts of the pipings and fittings, use neutral based, non-acidic and non-alcalic cleaners. When using these chemicals, please follow the instructions. Any dirt, blockages, welding residuals, burr, flug etc. particules left inside the pipes will affect the boiler's performance. These residuals will cause boiler to overheat, noisy operating etc. Any damage or failure caused by unfit piping system is out of warranty coverage.

Condensate Water Connection

The condensate water formed during normal operation of E.C.A. Felis boiler should be discharged according to the instructions. In gas burning condensing boilers condensate water is an acidid fluid with a pH value between 4-5. Burning 1 m3 natural gas forms approx. 1,7 liters of condensate water. There is a siphon mounted to the condensate water outlet to prevent the flue gas to leak into the surrounding air. Galvanised and copper alloy parts should not be used in the pipes and connection parts, all parts of condensate drain should be in plastic. If the drain hose would be connected to a drain out of the building, isolating the hose might be necessary to prevent the hose to freeze. For a good operation, all horizontal parts of the condensate drain should have a 2^o-3^o downwards slope.



• Water used in the boiler circuit must have a pH value between 7,5 - 9,5. If there are aluminum parts on the water circuit, pH value must be lower than 8,5.



Water used in the boiler circuit must have a hardness value between 5°f - 15°f. If necessary, water in the circuit must be conditioned using chemicals according to the water connections instructions above.

Electrical Connections



DANGER: When making electrical connections, make sure that there is no charge in the electrical line.

• Appliance must be connected to a grounded 230V AC, 50 Hz plug. If the supply cable is damaged, it should be replaced by E.C.A. authorized services.

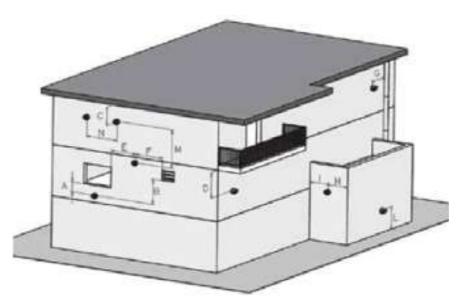
• A 2A double pole breaker with minimum 3mm contact clearance mut be used for electrical connection of the boiler.

Supply cable of the appliance must be connected to a grounded plug that can supply the required voltage (230V AC, 50 Hz). Mainboard failures due to voltage fluctations and unfit grounding is not covered by warranty.

Flue Connections

E.C.A. Felis boilers are designed to work with C-type flues to provide the air required for burning from out of boiler room. During flue connections, tightness gaskets should be mounted correctly to prevent flue gas leakage to the fresh air intake. Horizontal flue kit must be installed with a 3% slope towards the appliance to keep the condansate water flowing. Different connection kits for the air intake and flue outlet are provided seperately.

You can use the Felis condensing boiler as a B-type device with a flue adapter that you can supply from your seller. If the appliance is used as a B-type device, the boiler room must be equipped with proper ventilation ducts per required by the directives. Felis boiler shall not be used as a B-type device in environments that the air is polluted with halogenic hydrocarbons (hair salon, printing press, chemical cleaner shop etc.) That way the appliance can be protected from the corrosive effects of the ambient air.



PLACEMENT	Distance (cm)	PLACEMENT	Distance (cm)
A- Under a window	60	G- Side of a horz. or vert. pipe	60
B- Under an air vent	60	H- Dist. from an outer corne	60
C- Under rain shield	30	I- Dist. from an inner corner	100
D- Under a balcony	30	L- From floor or pavement	180
E- Side of a window	40	M- Vert. distance between two flue outlets	150
F- Side of an air vent	60	N-Horz. distance between two flue outlets	100

Figure 6. Distances for Flue Outlets

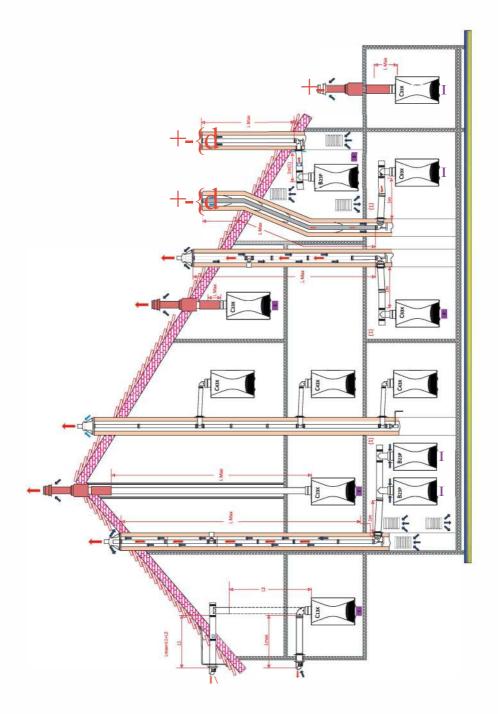


Figure 7. Flue Types

Room Thermostat (Optional)

A selection of compatible room thermostats can be used for heating control of the system.



E.C.A. On-Off Room Thermostat T6360 7006901312

Figure 8a



AF18 Room Unit 7006721436

Figure 8b



E.C.A. On-Off Room Thermostat Wireless: 7006907522 Wired: 7006907519

Figure 8c



AF17 Digital Room Unit 7006721435

Figure 8d

OPERATING

First time operation of the appliance must be made by an authorized service. Before first time operation, required parameter changes must be made by the service according to the components used in the heating application.



Please inform the authorized service about the additional components (storage tank, 3-way valve, pool heating etc.) in your installation, so required parameter settings can be done. Please ask your authorized service for more information about operating and the safety features of the appliance after installation

Control Panel

E.C.A. Felis condensing boiler gives extensive information to the user about the status of the appliance and system with its wide LCD screen and multi-language support while allowing full control on the appliance.

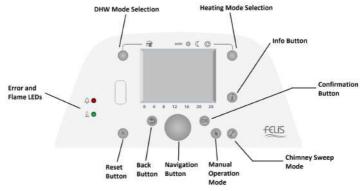


Figure 9. Felis Control Panel and Buttons

By pressing "Info" button, user can see values such as "Boiler temperature, Outside Temperature, Room Temperature, Water Pressure, Authorized Service Telephone No" etc.



Figure 10. Felis Control Panel - Information

In particular instances, special status symbols appears on the upper left side of the screen.

A Error messages

If this symbol appears, an error in the appliance has occured. Press the info button and read further information. $\int_{-\infty}^{\infty}$ Maintenance or special operation

If this symbol appears, a maintenance alarm is delivered or the device has changed to special mode (Chimney sweep mode, manual operation, controller setpoint mode etc). Press the info button and read further information.

Slave appliances in a cascading application will have a user interface without the screen and keypads. LEDs on the slave appliances indicate error states and burning statuses. Possible errors can be detected on the screen of the master appliance and can be manually reset from the reset button on the slave appliances. For more information please refer to "Cascading Applications" section of this manual.

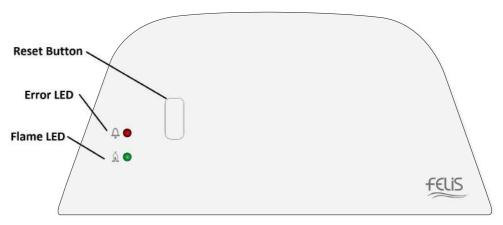


Figure 11. User Interface for Slave Appliances

Wide LCD screen located on the control panels gives various informations about working mode, menu level, heating circuit number, maintenance and error statuses. Meanings of the symbols appearing on the screen is given at Figure 12.

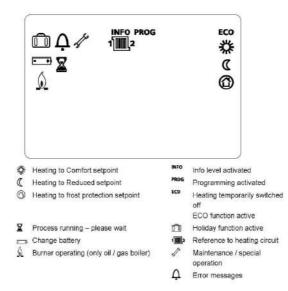


Figure 12. Screen Symbols

DATE / TIME SETTINGS

Ensuring that the date and time setting of your appliance is right is essential for time programs and summer/winter changeovers to work correctly. When in the main screen press OK to enter the menu, and enter the "Time of day and date" submenu to change the date / time setting and summer/winter changeover dates.

P. No

1

2

3

5

6

Description

Hour / minute

Start of summer time

End of summer time

Day / month

Year



Figure 13. Date / Time Setting

TIMF	PROGRAMS

You can program the desired time slots for the appliance to run from the control panel. These settings can be done for weekdays (Mon-Fri), weekends (Sat-Sun), all week (Mon-Sun) or seperate for each day. For each day you can assign three start and three end times. The appliance will work according to the Comfort setpoint during programmed time slots and it will work according to the Reduced setpoint outside of programmed time slots.

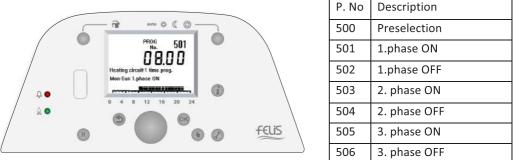


Figure 14. Time Programs

When in main screen, press OK to enter the menu and navigate to "Time program Heating circuit-1" submenu. Parameter no. 500 decides the day range for the time program and parameters 501-506 decides the times of the day for the heating to switch on and off. You can see the arranged time program as a line chart in the bottom of the LCD screen.

WORKING MODES

Selection of the Heating Mode

Switching between four different heating modes is done by pressing the Heating Mode button on the upper right side of panel. Selected heating mode is indicated in the LED screen by a horizontal line under the corresponding heating mode symbol.



In cascade applications, changing of heating mode, setting the comfort and reduced setpoints and other adjustments should be made from the control panel of primary (master) boiler.

Automatic Mode auto

Automatic mode controls the room temperature according to the time program. Characteristics of automatic mode:

- Heating mode according to the time program
- Temperature setpoints according to the heating program "Comfort setpoint" or "Reduced setpoint"
- Protective functions active
- Automatic summer / winter changeover (ECO functions)

Continuous operation 💥 🤇

Continuous operation maintains the room temperature at the selected operating level.

☆ Heating to Comfort setpoint

(Heating to Reduced setpoint

Characteristics of continuos operation:

Heating mode with no time program

Protective functions active

- Automatic summer / winter changeover (ECO functions) and 24-hour heating limit inactive in the case of continuous operation with Comfort setpoint.

Protection



When using protection mode, the heating system is off, but it remains protected against frost (frost protection temperature) provided there is no power failure.

Characteristics of Protection mode:

- Heating off
- Temperature according to frost protection temperature setpoint
- Protective functions active

- Automatic summer / winter changeover (ECO functions) and automatic 24-hour heating limit active

Selecting the DHW heating mode

The button is used to switch DHW heating mode on and off. The selection made is indicated by a bar which appears above the respective symbol. When the DHW heating mode is ON, the domestic hot water tank is heated according to the selected switching program.

Adjusting the room temperature setpoint

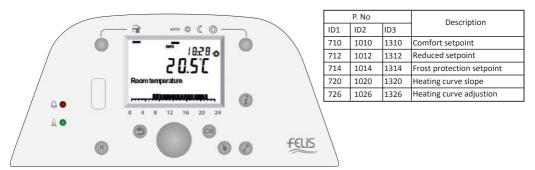


Figure 15. Comfort Setpoint Adjustion

Heating curve are used for creating a water temperature set point according to the current outside temperature conditions. It can be changed according to local conditions, so heat demand can be changed due to user preferances.

If the heating curve slope is higher; water temperature is higher at lower outside temperatures. If you can't achieve desired room temperature, heating curve slope must be adjusted.

Increasing the slope increases water temperature in lower outside temperatures. Decreasing the slope decreases water temperature for the same outside temperature value.

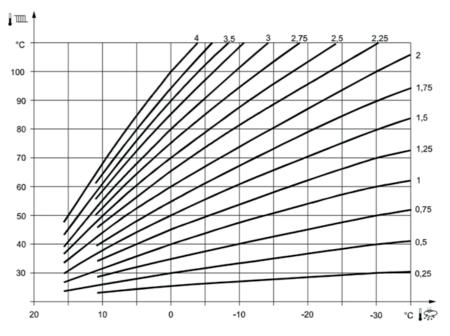


Figure 16. Heating Curves for 20°C Comfort Setpoint

Manual operation

When manual operation is in effect, appliance works according to a user defined manual setpoint rather than the current heating mode or time programs. After activating manual operation mode, pressing "Return" button goes back to main screen. When maintenance/special operation symbol appears on the screen, \checkmark user can press "Info" button to change to the manual operation screen and change the manual operation setpoint.

Domestic Hot Water

Selecting the Domestic Hot Water Mode

Domestic hot water (DHW tank) mode selection button is located on the upper left side of the control panel. Selection is indicated with a dash bar located below the DHW symbol. When the DHW heating mode is ON, DHW tank is heated according to the DHW heating parameters.

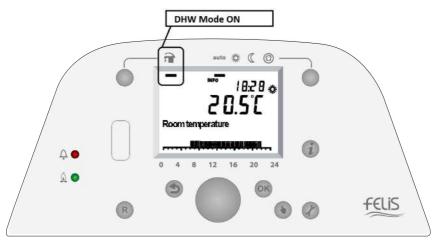


Figure 17. DHW mode

Nominal setpoint max: Only used for limiting the nominal DHW setpoint value

Nominal setpoint: DHW setpoint value of actual usage

Reduced setpoint: DHW setpoint value outside of actual usage

<u>Frost protection setpoint:</u> Frost protection value for the times when DHW heating is OFF. Factory setting is 5 °C as default.

- When the DHW heating is ON, parameter no. 1620 can decide the actual feeding hours of DHW tank during 24 hours.

P. No	Description
1610	DHW Nominal setpoint
1612	DHW Reduced setpoint
1620	Usage
1630	Heating priority
1640	Legionella function
1641	Periodical Legionella func.
1642	Legionella func. day
1645	Legionella func. setpoint

DHW heating can be released in 3 different ways:

- 24h/day

When this setting is used, DHW heating is continuously released as long as it is On. The DHW setpoint is always the Nominal setpoint, unless the Legionella function has been activated. Setting Once/day or Several times/day has no impact. When DHW heating is Off, the Frost Protection setpoint applies.

- Time programs HCs

When this setting is used, DHW heating is released during the occupancy times of the connected heating circuits. If at least one of the heating circuits operates at the Comfort level, DHW heating is released also. If all heating circuits operate at the Reduced level or in Protection mode, the DHW level is set to Reduced also. To ensure that the DHW storage tank is already charged when space heating is started, the release of DHW heating is brought forward in time against the switch-on point for space heating (including optimum start control). The extent of forward shift depends on Charging (5010) (Once/day or Several times/day). When selecting Once/day, the forward shift for the release of DHW heating is 1.0 hour. If the Legionella function is pending, it will be performed when DHW heating is off, the Frost Protection setpoint applies.

- Time program 4/DHW

When using this setting, a specific time program is available for DHW heating. For every weekday, a time program with a maximum of 3 on phases can be set. During the release time, the Nominal DHW setpoint applies, outside the release time, the Reduced DHW setpoint. If the Legionella function is pending, it will be performed when DHW heating is released for the first time in the morning. Setting Once/day or Several times/day has no impact. When DHW heating is Off, the Frost Protection setpoint applies.

DHW priority

When both space heating and DHW heating call for heat, the DHW priority function (parameter no. 1630) ensures that while DHW charging is in progress, the boiler's capacity is used primarily for DHW heating.

- Absolute: Mixing and pump heating circuits stay locked until DHW heating is completed.

- **Shifting**: If the capacity of the heat source is not sufficient, the mixing and pump heating circuits will be restricted until the DHW is heated up.

- **None**: DHW heating and space heating take place at the same time. In the case of tightly sized boilers and mixing heating circuits, the DHW setpoint may not be reached if space heating calls for considerable amounts of heat.

- MC shifting, PC absolute: The pump heating circuits stay locked until the DHW storage tank is heated up. If the capacity of the heat source is not sufficient, the mixing heating circuits will be restricted also.

Legionella function

When the Legionella function is activated, the DHW storage tank temperature is periodically raised to the Legionella funct setpoint. The Legionella funct setpoint can be maintained during the set dwelling time.

Off

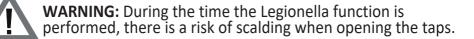
Function is deactivated.

Periodically

The Legionella function is repeated according to the period (Legionella funct periodically 1641)). If the Legionella setpoint is attained via solar heating – independent of the selected interval – the time period is started again. This means that the heat source is switched on only if the solar plant was not able to ensure the required Legionella funct setpoint within the set period of time.

Fixed weekday

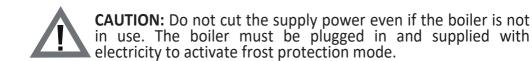
(The Legionella function can be activated on a fixed Legionella funct weekday (1642)). When using this setting, heating up to the Legionella setpoint takes place on the selected weekday, independent of previous storage tank temperatures. This setting is intended primarily for plant without solar integration.



Legionella function setpoint

The Legionella setpoint can be adjusted between 55 °C and 95 °C. When the Legionella function is activated, the DHW storage tank is heated up until the value set here is reached. For the Legionella function to be regarded as fulfilled, sensor B3 at the top or both sensors B3 and B31 must reach the Legionella setpoint which must be maintained for the set dwelling time, depending on Type of charging (5022).The higher the temperature level of the storage tank, the shorter the required dwelling time at that level.The figures given in the table are guide values. They do not guarantee that legionella viruses will be completely killed.

Storage tank temperature	Dwelling time
80 °C	A few seconds
70 °C	1 minute
66 °C	2 minutes
60 °C	32 minutes
55 °C	6 hours
50 °C	No killing of viruses
45 °C	Ideal conditions for viruses



When the heating system will not be in use for a prolonged period of time, the boiler can be set to Frost Protection mode by pressing the heating mode selection button or can be set to holiday program to set the boiler to work according to holiday dates.

Holiday Function

The holiday program enables holiday periods to be preprogrammed for a full calendar year. When a holiday period is active, the operating level switches to Reduced or Frost protection (selectable). An active holiday period is indicated by the suitcase symbol. The heating circuit's operating mode does not change.

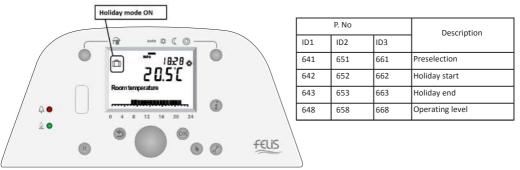


Figure 18. Holiday Function

Holiday periods are only active in Automatic operation. In the other operating modes, they are started and run in the background to become active whenever Automatic operation is selected.

When a holiday period has elapsed, the controller automatically deletes it. The same holiday period the following year would have to be reprogrammed.

A holiday period starts at 0:00 of the first day and ends/is deleted at 24:00 of the last day of the holiday period. It is possible to enter a holiday period with the date of the first and last day of the period (dd.mm). The operating level that shall apply during active holiday periods can be selected (Reduced or Protection).

The impact of a currently active holiday period can only be canceled by switching to non-automatic operation or by deleting the programmed holiday period.

ERROR / FAULT CODES

There are several control mechanisms adapted in the boiler control to ensure a safe operation. Inconsistencies occured during these controls will be shown as error and fault codes on the LCD screen and will be indicated with a bell sign on the upper left. Some detailed information for the possible error / fault codes is provided in the following table.



Figure 19. Error / Fault Codes

Error Code	Description of error	Possible Error Causes	Error Solutions
10	Outside temperature, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
20	Boiler temperature 1, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
28	Flue gas temperature, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
40	Return temperature 1, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.

Error Code	Description of error	Possible Error Causes	Error Solutions
46	Cascade return temperature, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
50	DHW temperature 1 sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
60	Room temperature 1, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
78	Water pressure, sensor error	*Sensor might not be connected **Sensor might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.
82	LPB address collision	* During cascade installation, more than one device could be given the same address	*Call technical service. Check the parameters for cascade settings.
103	Communication error	*There might be a communication problem between cascading devices.	*Call technical service. Check the parameters for cascade settings.
105	Maintenance message	*Predetermined maintenance lifetime of components are reached.	*Reset the device. Call the technical service for maintenance.
110	STB (SLT) lockout	*Limit thermostat might not be connected **Limit thermostat might be faulty	*Make sure that the sensor is connected firmly to the mainboard. Reset the device. ** Change the sensor. Reset the device.

Error Code	Description of error	Possible Error Causes	Error Solutions
111	Temperature limiter safety shutdown	* Boiler flow temperature might have göne over safety temperature **Temperature sensor might be faulty	* The appliance will continue to work after the water temperature has dropped **Call the service. If the temperature sensor is faulty, it must be replaced.
117	Water pressure too high	*Water pressure in the system is higher than the working pressure **Sensor might be faulty	*Call the service. Check if there is air trapped in the water circuit. **Call the service. If the pressure sensor is faulty, it must be replaced.
118	Water pressure too low	* Water pressure in the system is lower than the working pressure **Sensor might be faulty	*Call the service. Check if there is air trapped in the water circuit. **Call the service. If the pressure sensor is faulty, it must be replaced.
125	Maximum boiler temperature exceeded	*There might be air trapped in the water circuit **Pump might be faulty ***Temperature sensor might be faulty	*Call the service. Check if there is air trapped in the water circuit. **Call the service. Pump must be checked. **Call the service. If the temperature sensor is faulty, it must be replaced.
128	Loss of flame during operation	*There might be a problem with the gas supply.	*Check the gas meter. If problem persists, call the service.
130	Flue gas temperature limit exceeded	*Flue gas temperature might be too high **Temperature sensor might be faulty	*Reset the device when the flue temperature drops. **Call the service. If the temperature sensor is faulty, it must be replaced.

Error	Description of error	Possible Error Causes	Error Solutions
Code 133	Safety time for establishment	*There might be no gas	*Check the gas supply
133	of flame exceeded	supply to the device **Ignition transformer might be faulty	valve for the system. **Call the service. *** Call the service.
		Gas valve might be faulty *Electrodes might be faulty	**** Call the service.
152	Parameterization error	*Parameters might not be loaded **Wrong parameters might be loaded	* Call the service. ** Call the service.
160	Fan speed threshold not reached	*Fan might be faulty **Fan supply connector might not be fully in place ***Fan modulation connector might not be fully in place.	* Call the service. ** Call the service. *** Call the service.
330	Sensor input BX1 without function	*Sensor function might not be defined by parameter **Sensor cable might not be fully in place ***Sensor might be faulty	*Check the parameters from control unit **Check the sensor cable connector ***Check the sensor. Call the service.
331	Sensor input BX2 without function	*Sensor function might not be defined by parameter **Sensor cable might not be fully in place ***Sensor might be faulty	*Check the parameters from control unit **Check the sensor cable connector ***Check the sensor. Call the service.
332	Sensor input BX3 without function	*Sensor function might not be defined by parameter **Sensor cable might not be fully in place ***Sensor might be faulty	*Check the parameters from control unit **Check the sensor cable connector ***Check the sensor. Call the service.
333	Sensor input BX4 without function	*Sensor function might not be defined by parameter **Sensor cable might not be fully in place ***Sensor might be faulty	*Check the parameters from control unit **Check the sensor cable connector ***Check the sensor. Call the service.

Error Code	Description of error	Possible Error Causes	Error Solutions
335	Sensor input BX21 without function	*Sensor function might not be defined by parameter **Sensor cable might not be fully in place ***Sensor might be faulty	*Check the parameters from control unit **Check the sensor cable connector ***Check the sensor. Call the service.
336	Sensor input BX22 without function	*Sensor function might not be defined by parameter **Sensor cable might not be fully in place ***Sensor might be faulty	*Check the parameters from control unit **Check the sensor cable connector ***Check the sensor. Call the service.
385	Mains undervoltage	*Mains voltage might be too low	*Check the electrical connections of the appliance. Call the service.
386	Fan speed tolerance	*Fan speed tolerance defined by the parameters might be reached	* Call the service.
432	Function earth not connected	*Earth connection might be disconnected.	* Call the service.

MAINTENANCE

Appliance must go under maintenance at the start of every heating season. Please refer to E.C.A. authorized services for maintenance.

Outer surfaces of the appliance must be cleaned with a damp cloth without using any chemical substances. Usage of chemicals like detergents etc. could cause rust and scratches.

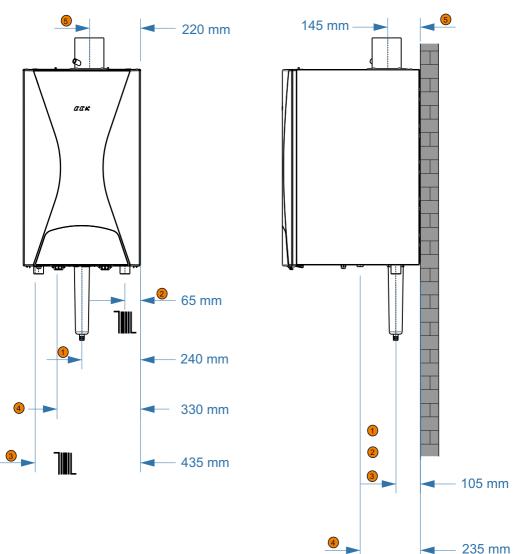
ALL RIGHTS RESERVED.

Our company reserves the right to make changes on the products, installation and user manuals.

STANDARDS / REGULATIONS

In addition to the warnings and instructions detailed in this manual; all laws, regulations, standards and local gas company instructions regarding the gas burning appliances shall be followed.

FELIS 50 kW CIRCUIT AND FLUE CONNECTIONS

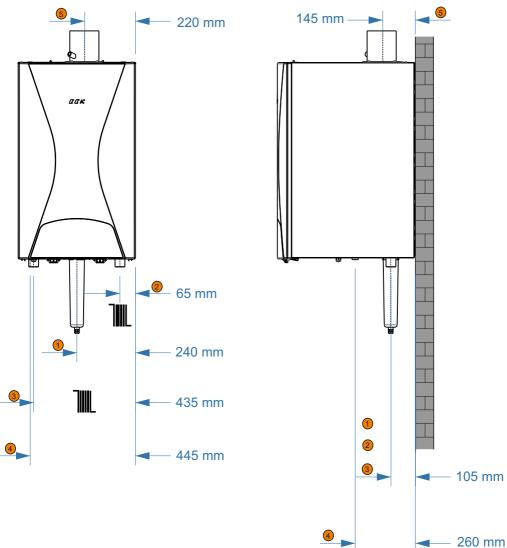


SIPHON



- 3 CH FLOW 1 1/4"
- 4 GAS 3/4"
- 5 FLUE Ø80/125mm

FELIS 65 kW CIRCUIT AND FLUE CONNECTIONS

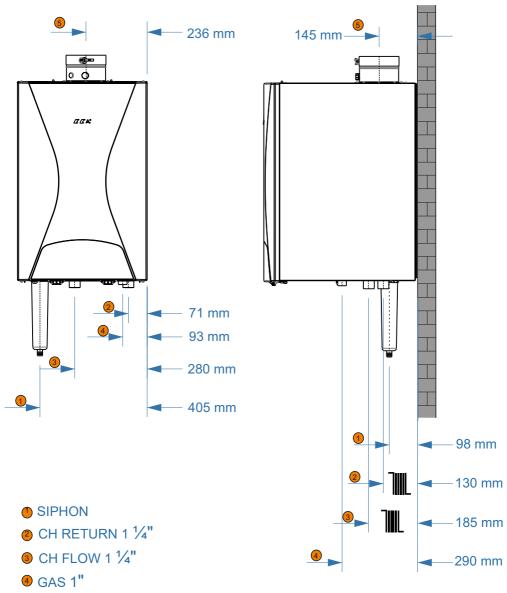


SIPHON



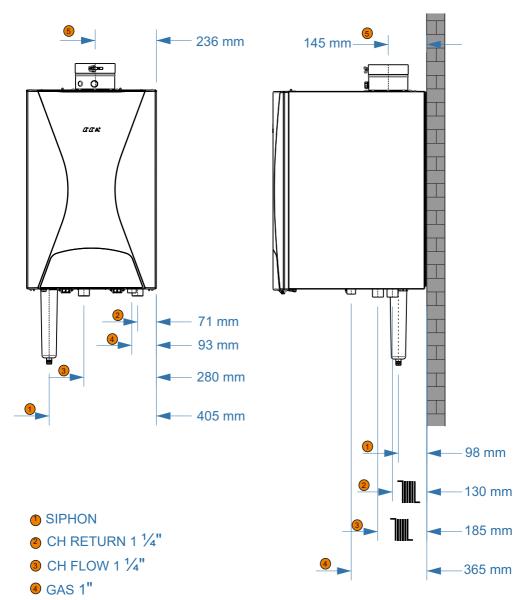
- 3 CH FLOW1 1/4"
- 4 GAS 3/4"
- 5 FLUE Ø80/125mm

FELIS 100 kW CIRCUIT AND FLUE CONNECTIONS



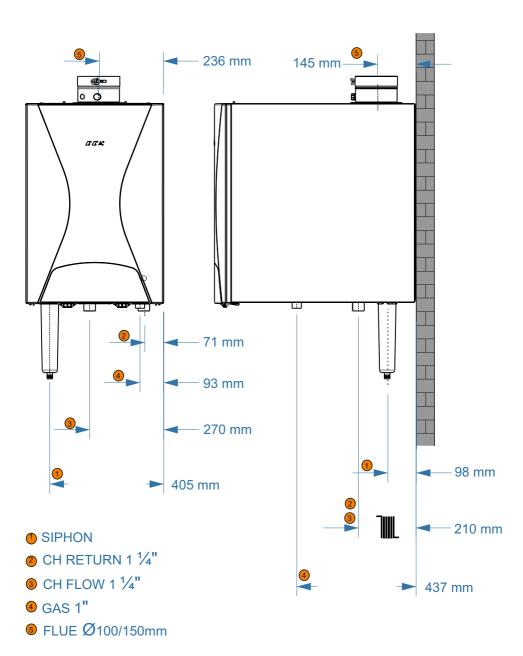
5 FLUE Ø100/150mm

FELIS 125 kW CIRCUIT AND FLUE CONNECTIONS



5 FLUE Ø100/150mm

FELIS 150 kW CIRCUIT AND FLUE CONNECTIONS







INFORMATION ABOUT REGULATIONS EU 811/2013 AND EU 813/2013

FELİS FL 50/65/100/125/150 HM

Product Fiches and Package Label Calculations



Product fiche for combination boilers as required by EU regulations No 811/2013

		Units			Felis Condens	ing Boiler	
Supplier's name or trademark			E.C.A.				
Supplier's model identifier			Felis FL 50 HM	Felis FL 65 HM	Felis FL 100 HM	Felis FL 125 HM	Felis FL 150 HM
Space Heating-Temperature application			Medium				
Efficiency Class	Seasonal Space heating		А				
Rated heat output (Prated)		kW	47,05	68,05	96,7	120,7	140,8
Annual energy consumption	Space heating	kWh	39713	57390	83085	102765	118623
		GJ	143	207	299	370	427
Energy efficiency	Seasonal space heating	%	94,8	94,9	93,1	94	95
Sound Power Level L _{wa} indoors		dB	53		51		
Specific precautions for assembly, installation and maintanence			All specific precautions for installation, assembly and maintanence are described in the installation and service manual.				

PACKAGE LABEL CALCULATIONS

G

<30%

F

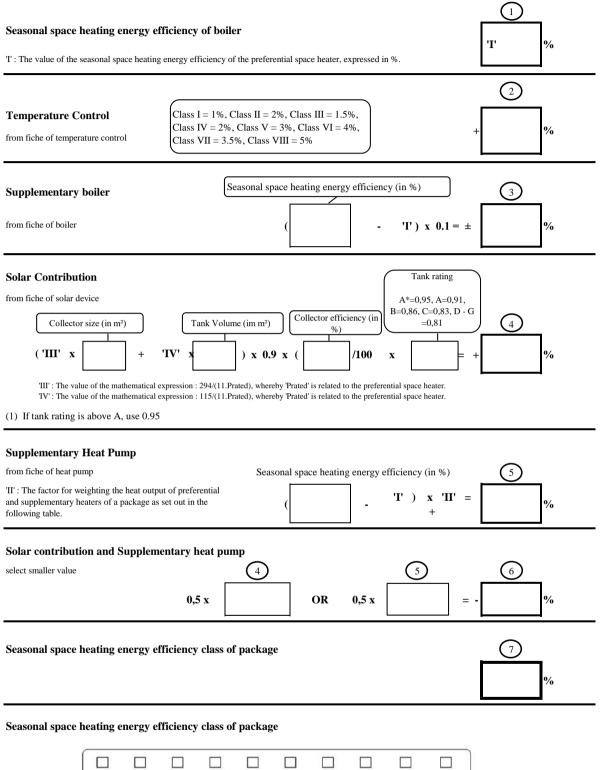
≥30%

E

≥34%

Package fiche for boilers indicating the space heating energy efficiency of the package

Package Fiche-Boilers



The energy efficiency of the package of products provided for in this fiche may not correspond to its actual energy efficiency once installed in a building, as this efficiency is influenced by further factors such as heat loss in the distribution system and the dimensioning of the products in relation to building size and characteristics.

в

≥82%

A

≥90%

A

≥98%

A

≥125%

A

≥150%

D

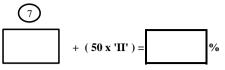
≥36%

С

≥75%

Boiler and supplementary heat pump installed with low temperature heat emitters at 35°C?

from fiche of heat pump



Weighting of Boilers

Psup / (Prated+Psup) ⁽¹⁾⁽²⁾	II, package without hot water storage tank	II, package with hot water storage tank
0	0	0
0.1	0.3	0.37
0.2	0.55	0.70
0.3	0.75	0.85
0.4	0.85	0.94
0.5	0.95	0.98
0.6	0.98	1
≥ 0.7	1	1
	1 erpolation between in two adjacent values.	1 1

(2) Prated is related to the preferential space heater or combination heater.



AT UYGUNLUK BEYANI EC DECLARATION OF CONFORMITY

Üretici/*Manufacturer*: EMAS MAKİNA SANAYİ A.Ş. Adress : Mustafa Kemal Bulvarı Organize Sanayi Bölgesi 3.Kısım No: 13, 45030 MANİSA-TURKEY Tel : +90 236 213 00 21 pbx Faks : +90 236 213 08 59

Onay Kuruluşu/Notified Body: 0085 - DVGW CERT GmbH, Josef-Wirmer Str. 1-3 53123 Bonn,Germany

Belge No / Certificate Number: CE-0085CS0419

Ürün Tanımı/Product Description: Hermetik, Monotermik, Yoğuşmalı Kazan Room Sealed, Monothermic, Condensing Boiler

Tip Tanımı/Type Designation: FELIS 50 / 65 / 100 / 125 / 150 HM

EN 15502-1, EN 15502-2-1 2016/426 GAR Gaz Yakan Cihazlar Regülasyonu / *EU Regulation on Appliances Burning Gaseous Fulels:* EU/2016/426, EN 15502-2-1 Belirli Gerilim Sınırları İçin Tasarlanan Elektrikli Ekipman İle İlgili Yönetmelik (2014/35/EU) / Low Voltage Directive 2014/35 EU EN60335-1, EN 60335-2-102 Elektromanyetik Uyumluluk Yönetmeliği 2014/30/AB / *EMC Directive 2014/30/EU* EN 55014-1, EN 55014-2, 61003-2, 61003-3, 61000-4-2, 61000-4-3, 61000-4-5, 61000-4-6, 61000-4-11

Aşağıda imzası bulunan şirketimiz yukarıda adı, tipi ve modeli belirlenen cihazları, ekte yer alan B/18/05/2708 EU numaralı rapor dahilinde ilgili standartlara, AT Gaz Yakan Cihazlar ve AT Sıcak Su Kazanlarının Verimlilik Yönetmeliklerine uygun olarak tasarlayıp ürettiği beyan eder.

The undersigned company certifies under its sole responsibility that the item of equipment specified above has been designed, manufactured, inspected and tested as required by the relevant provisions of the EC Gas Appliances Directive and the EC Boiler Efficiency Directive based on the enclosed pages of the EC type examination report No: B/18/05/2708 EU

Yetkili olmayan kişiler tarafından yapılan değişiklikler ya da uygun olmayan kullanım şekilleri bu beyanı geçersiz kılar. / Any unauthorised changes to the supplied products and/or any improper use invalidates this declearation of conformity.

Üretici adına imzalayanlar / Signatures on behalf of the manufacturer :

İsim / Name : Görevi / Position: Ali YURTERİ Kalite Sistemleri Müdürü Quality Assurance Manager

A~*()

Yer, Tarih: Manisa, 19.08.2019 Place, Date Emek DOĞAN Genel Müdür Yardımcısı Vice General Manager

Turt

SELLER COMPANY

Tliie	:	Invoice Date and No;
Address	:	Delivery Date and Piot;
Phone - F	-ax.:	Date, Signature and Stamp

PRODUCT

Туре	Gas Fueled Boiler	Serial No		
Brand	E.C.A.	Delivery Place and Da	ate.:	
Model		Maximum Repair Period : 20 Work Days		
	management of the second second second second second second second second second second second second second s	Warranty Period	: 3 Years	

AUTHORIZED SERVICE

Installation Date	:
 Date, Signature and	Stamp
	Date, Signature and

FREE INITIAL OPERATION COUPON

Туре	Gas Fueled Boiler	
Brand	E.C.A.	
Model	- เมื่อสังหากกับในกล่างการการการการการการการการการการการการการก	
Serial No		
Installation Date		
Authorized Service Tliie		
Date		
Service Voucher No	And a long of the construction of a long of a long of a line construction of a long of the long of t	111

PRODÜCTION

EMAS EMAKSINAASKAINA SIAANSI YI A.Ş.

Organize Sanavi Bölgesi / Bolgesi / Bolgesi 3. Kısım Mustafa Kengeli Buteara Noul / Ar45030 MANISA TURKEY Tel.: +90 236 213 00 21 Fax: +90 236 213 08 59 email: emas emas commun.com tras.com.tr

SATIŞ

EMAS MAKİNA SANAYİ A.Ş.

Yalı Mah. Ziya Gökalp Cd. No:3 34844 Maltepe / İSTANBUL Tel. : +90 216 442 34 41 Fax : +90 216 442 39 96 email: satis@emas.com.tr www.emas.com.tr

SERVİS

EMAR A.Ş. SERVİS MÜDÜRLÜĞÜ

Yalı Mah. Ziya Gökalp Cd. No:3 34844 Maltepe / İSTANBUL Tel. : +90 216 458 45 00 (pbx) Fax : +90 216 305 65 43 email: emar@emarservis.com.tr www.emarservis.com.tr

E.C.A. Çağrı Merkezi: 444 0 322

EMAS A.Ş. ve EMAR A.Ş. ELGİNKAN TOPLULUĞU KURULUŞLARIDIR.



