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Wall hung, fanflue, roomsealed, high efficiency gas boiler

# Service manual

## ActivA Plus

Models

**Activ A Plus 30C**

**Activ A Plus 35C**

**Activ A Plus 16S**

**Activ A Plus 25S**

**Leave this manual adjacent to the gas meter**

### Warning

**Service / repairs must be carried out, only by a qualified Gas Safety Registered Engineer, who will be responsible for the current Regulations for gas appliances.**





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# OVERALL INFORMATION

## 1 OVERALL INFORMATION

### 1.1 Overall View

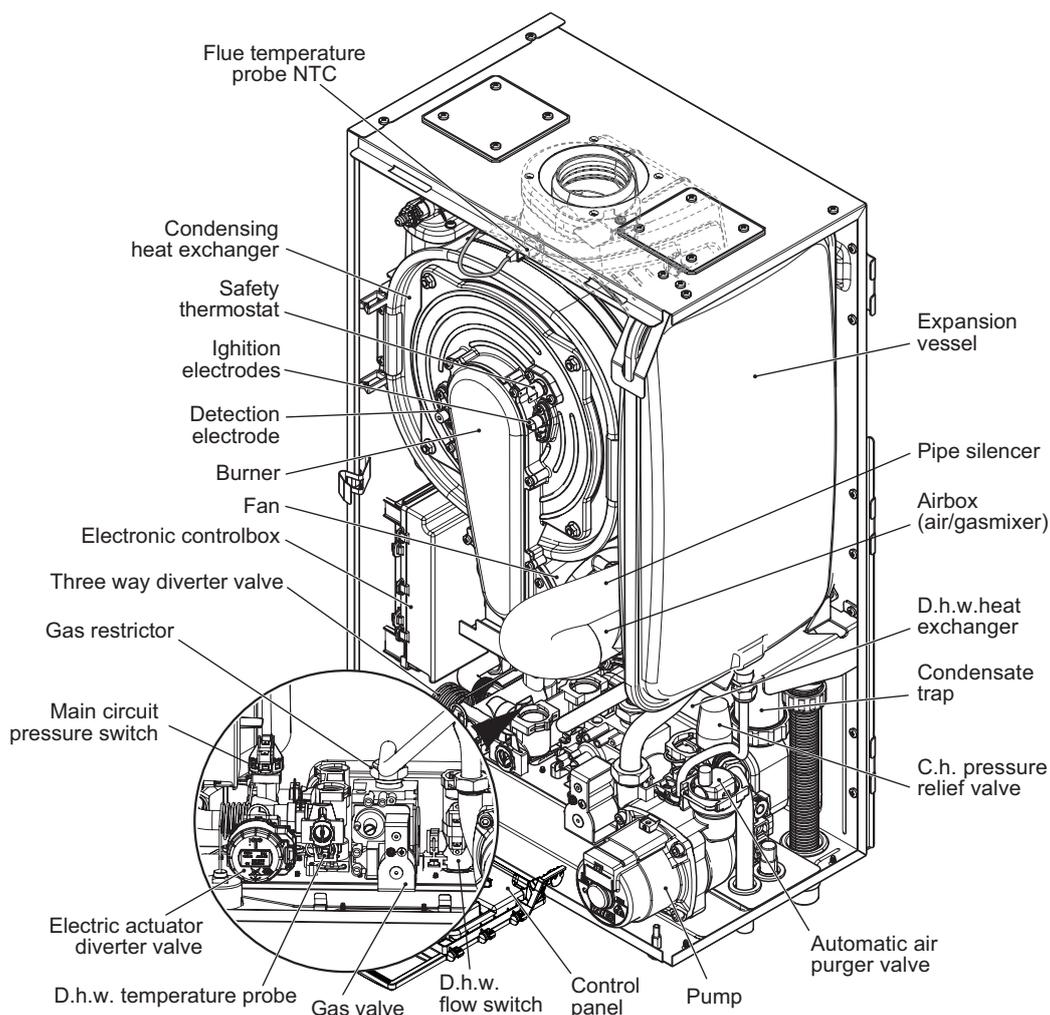
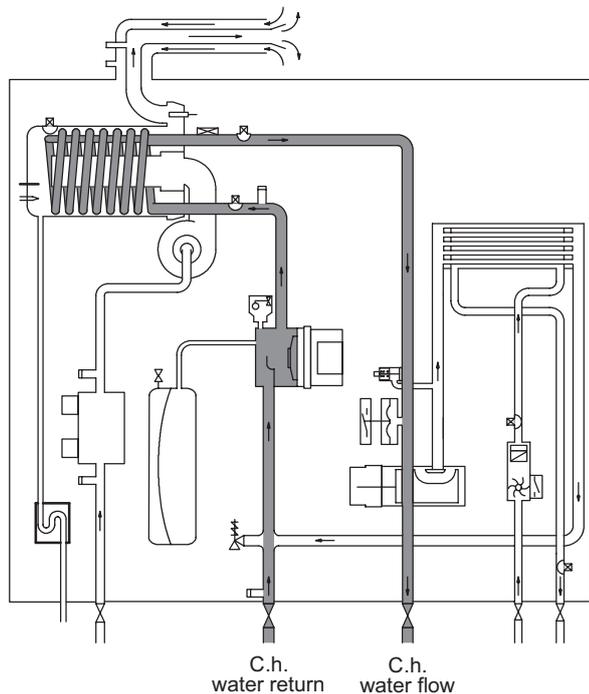


Figure 1.1

### 1.2 Hydraulic diagram

Central heating (c.h.) operation



Domestic hot water (d.h.w.) operation

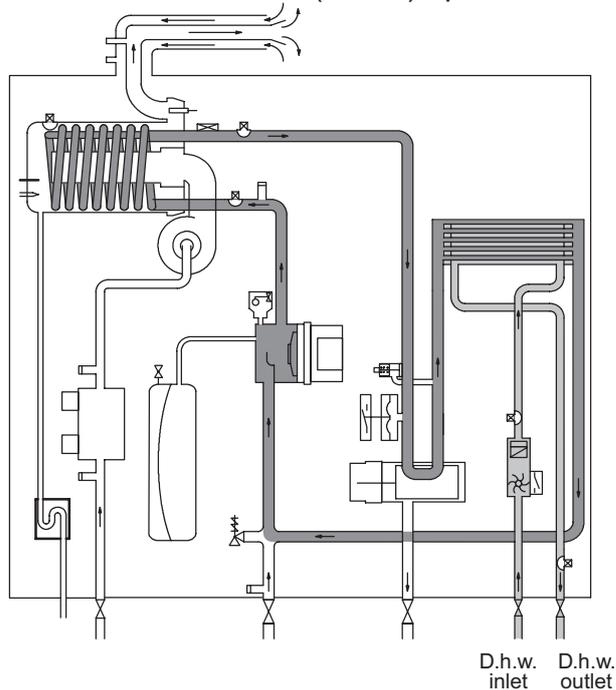


Figure 1.2

# GENERAL ACCESS AND EMPTYING HYDRAULIC CIRCUITS

## 2 GENERAL ACCESS AND EMPTYING HYDRAULIC CIRCUITS

### 2.1 Nomenclature

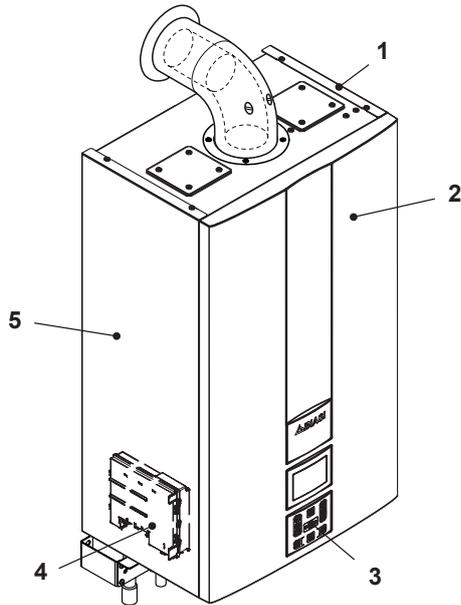


Figure 2.1

- 1 Right side panel
- 2 Front panel
- 3 Control panel
- 4 Main electronic p.c.b. box
- 5 Left side panel

### 2.2 Case panels



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

For the most part of the check and maintenance operations it is necessary to remove one or more panels of the case.

The side panels can be removed only after the removal of the front panel.

To remove the front panel loosen screws A (Figure 2.2), lift the panel and remove it.

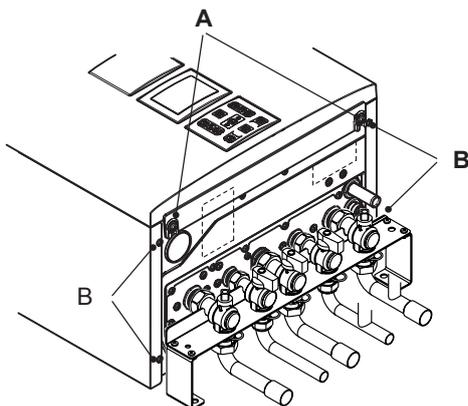


Figure 2.2 - bottom view of the boiler

Pull the lower part of the front panel and lift it upwards (Figure 2.3).

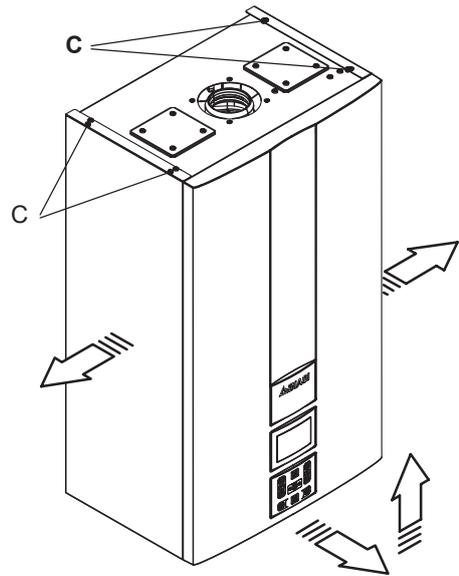


Figure 2.3

To remove the side panels loosen the screws B (Figure 2.2) and C (Figure 2.3).

Pull the side panels towards the outside.

#### To Fit the case panels

Fit the side case panels.



**Warning:** Fit the front panel hooking it on the upper side.

Push the spring towards the internal side of the boiler and simultaneously push the front case panel until it is completely hold in place (Figure 2.4 step 1, 2).

Repeat the same operation on the opposite side of the front panel (Figure 2.4 step 3, 4).

Ensure that the front panel edge is close-fitting to the side panels. Lock in place the panel with the appropriate screws.

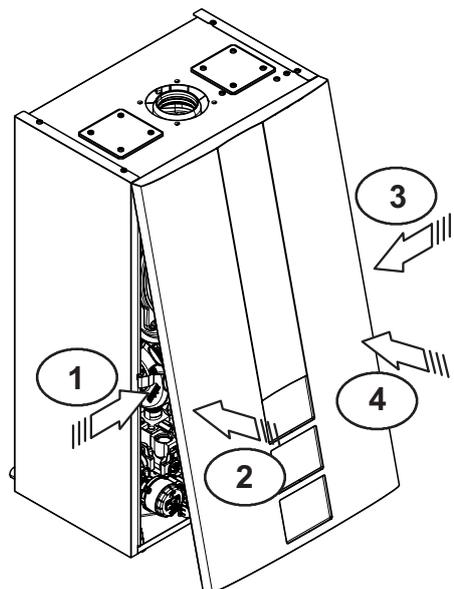


Figure 2.4

# GENERAL ACCESS AND EMPTYING HYDRAULIC CIRCUITS

## 2.3 Control panel



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

To gain access to the parts located inside the control panel proceed as follows:

- 1 Remove the front panel of the case
- 2 Unscrew the screws D and E (Figure 2.5).
- 3 Free the hooks indicated and rotate the lid towards left.

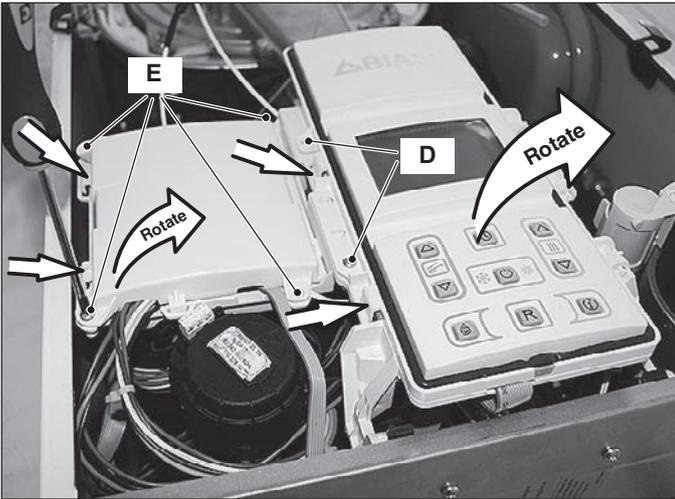


Figure 2.5

- 4 To access to the parts located behind the control panel turn it as shown in Figure 2.6.

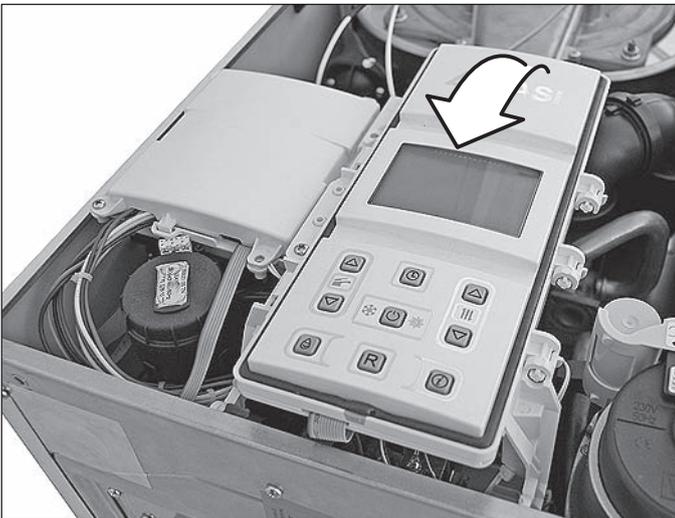


Figure 2.6

## 2.4 Main electronic p.c.b. box



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

To gain access to the parts located in the main electronic p.c.b. box proceed as follows:

- 1 Remove the front panel of the case.

### Terminal block lid removal

- 2 To remove the terminal block lid F (Figure 2.7), free the front hooks.

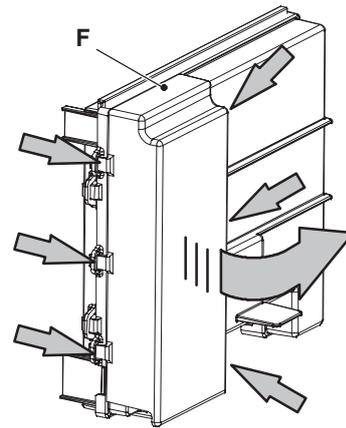


Figure 2.7

- 3 Slightly rotate the lid as indicated by the curved arrow and free the rear hooks.
- 4 Remove the lid.

### Main electronic p.c.b. lid removal

To get access to the main electronic p.c.b.:

- 5 Pull the box that contains the electronic p.c.b. and rotate it (Figure 2.8).

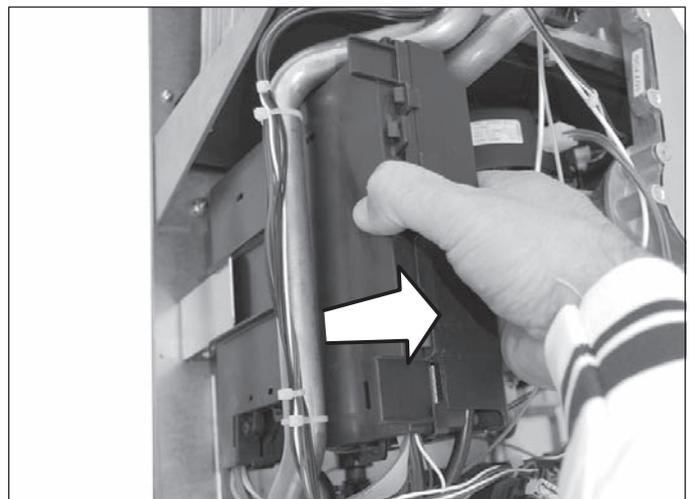


Figure 2.8

## GENERAL ACCESS AND EMPTYING HYDRAULIC CIRCUITS

- 6 Remove the terminal block lid F (Figure 2.7).
- 7 Free the hooks placed on the three sides indicated and rotate the lid towards left (Figure 2.9).

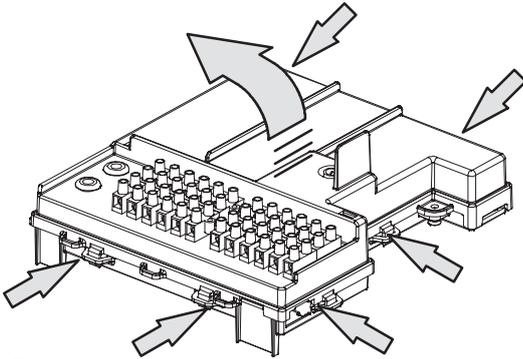


Figure 2.9

### 2.5 Emptying the primary circuit

- 1 Close the c.h. circuit flow and return cocks G (Figure 2.10).

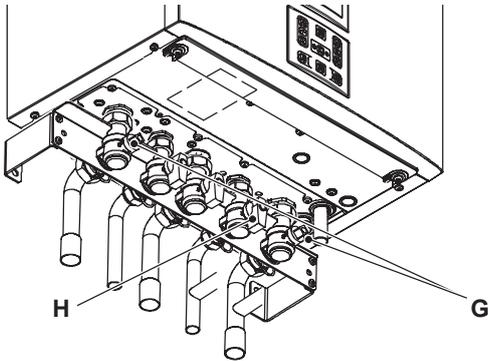


Figure 2.10

- 2 Remove the front and right panels of the boiler.
- 3 Open the drain tap I (Figure 2.11 combi or Figure 2.12 only c.h.) until the boiler is completely emptied.
- 4 To help the draining of the primary circuit loose the condensing heat exchanger air purger valve.

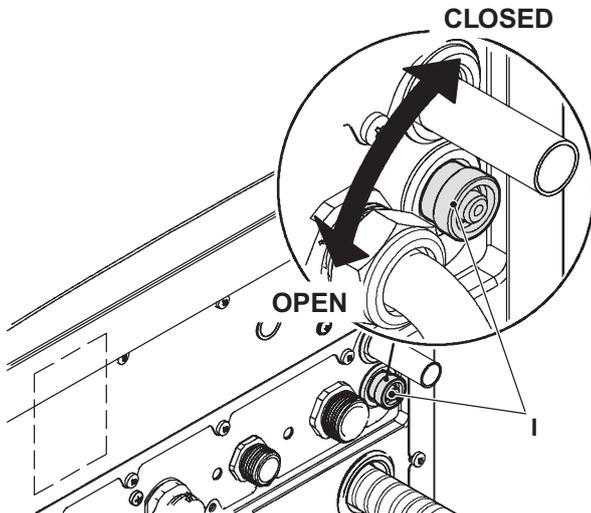


Figure 2.11

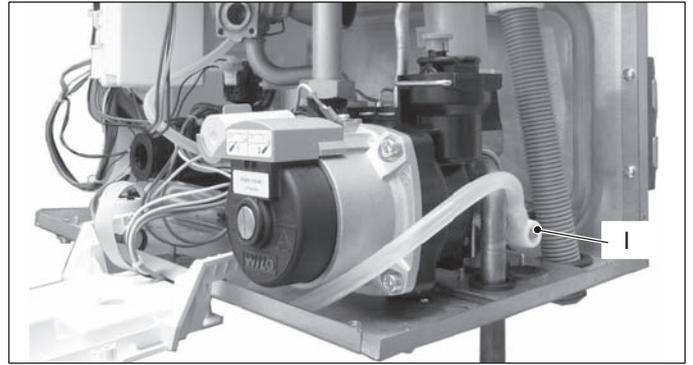


Figure 2.12

### 2.6 Emptying the d.h.w. circuit

- 1 Close the d.c.w. inlet cock H (Figure 2.10).
- 2 Open one or more hot water taps until the boiler has been completely emptied.

# DIAGRAMS

## 3 DIAGRAMS

### 3.1 Wiring diagram Activ A Plus 30C - Activ A Plus 35C

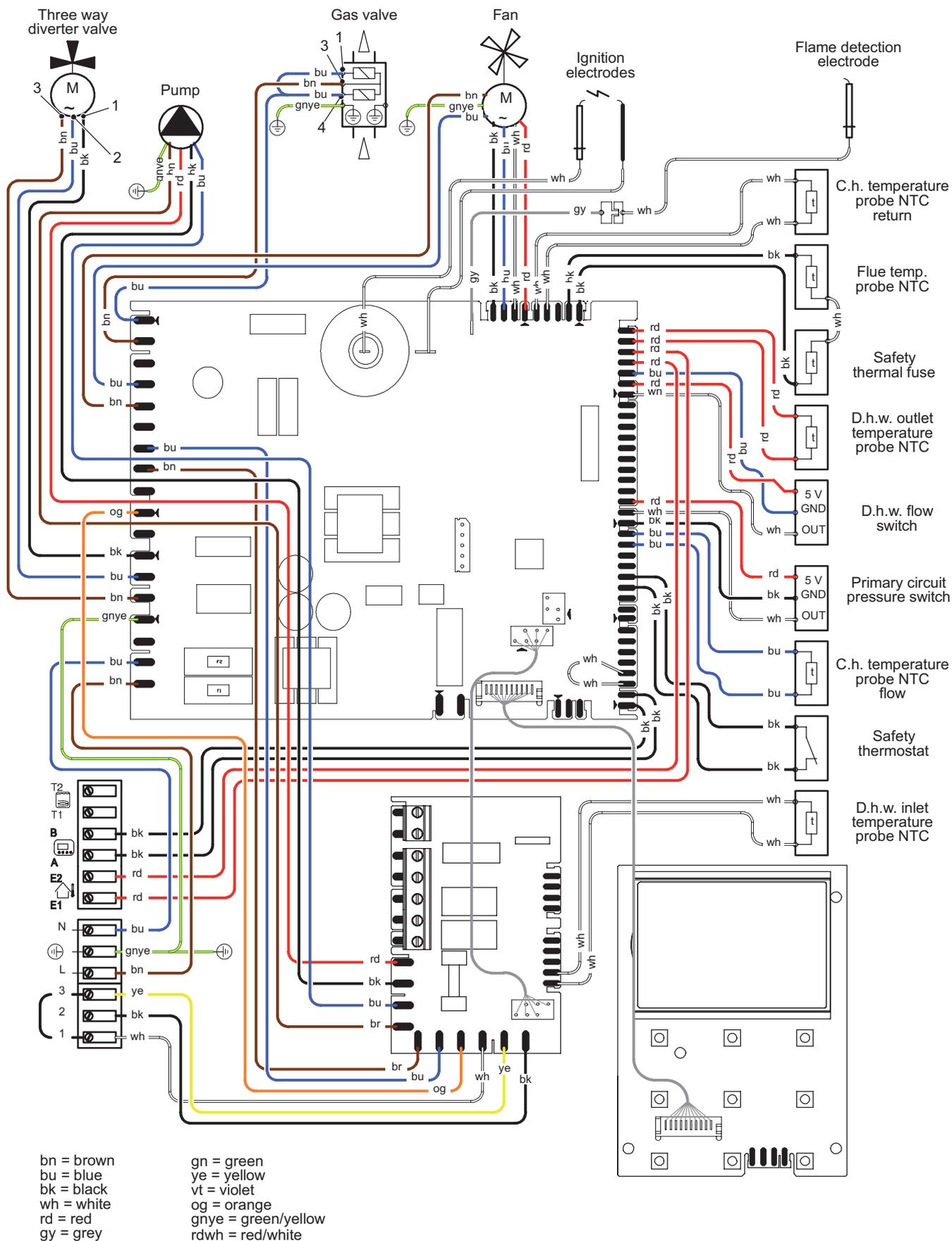


Figure 3.1

# DIAGRAMS

## 3.2 Wiring diagram Activ A Plus 16S - Activ A Plus 25S

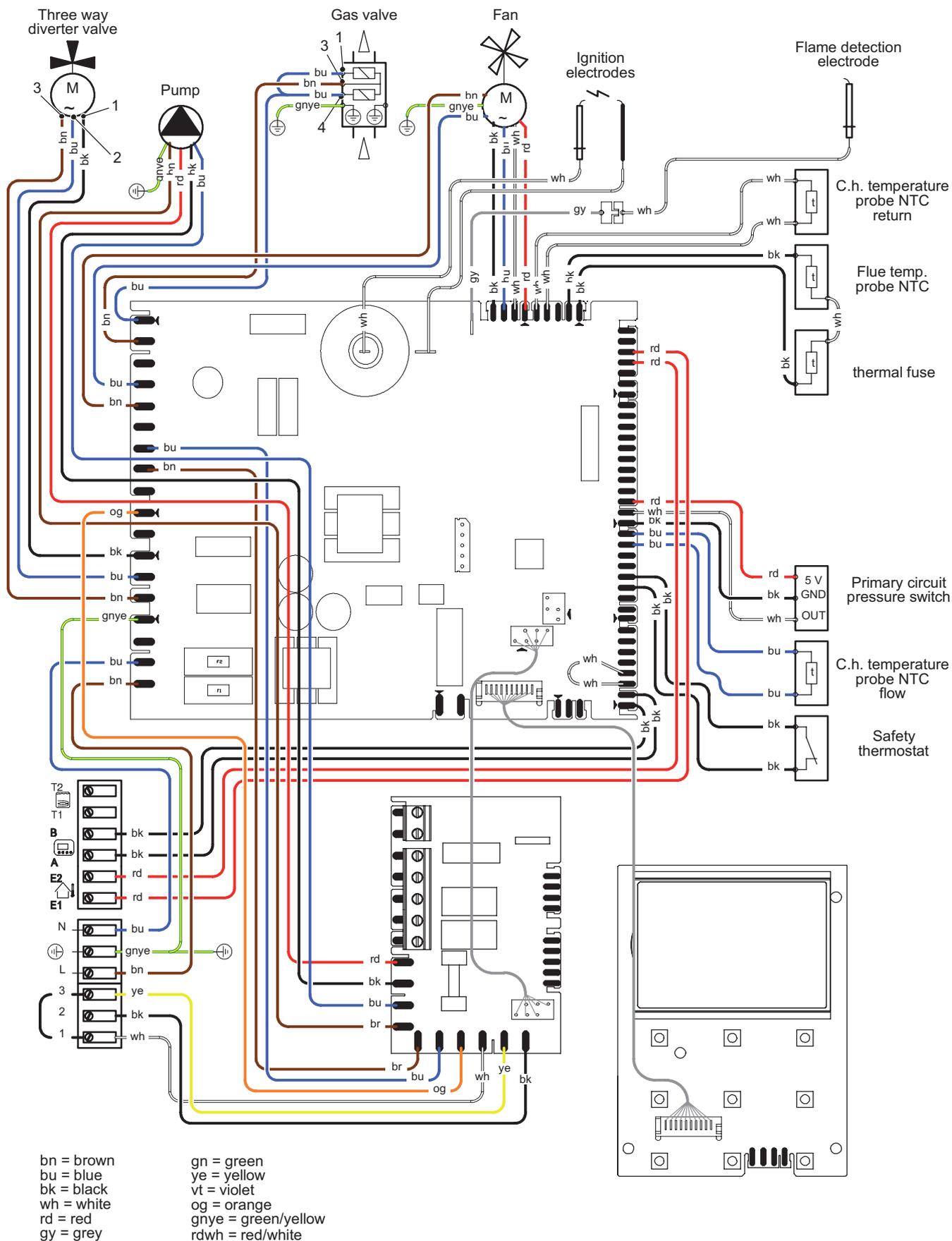


Figure 3.2

# DIAGRAMS

## 3.3 Circuit voltages

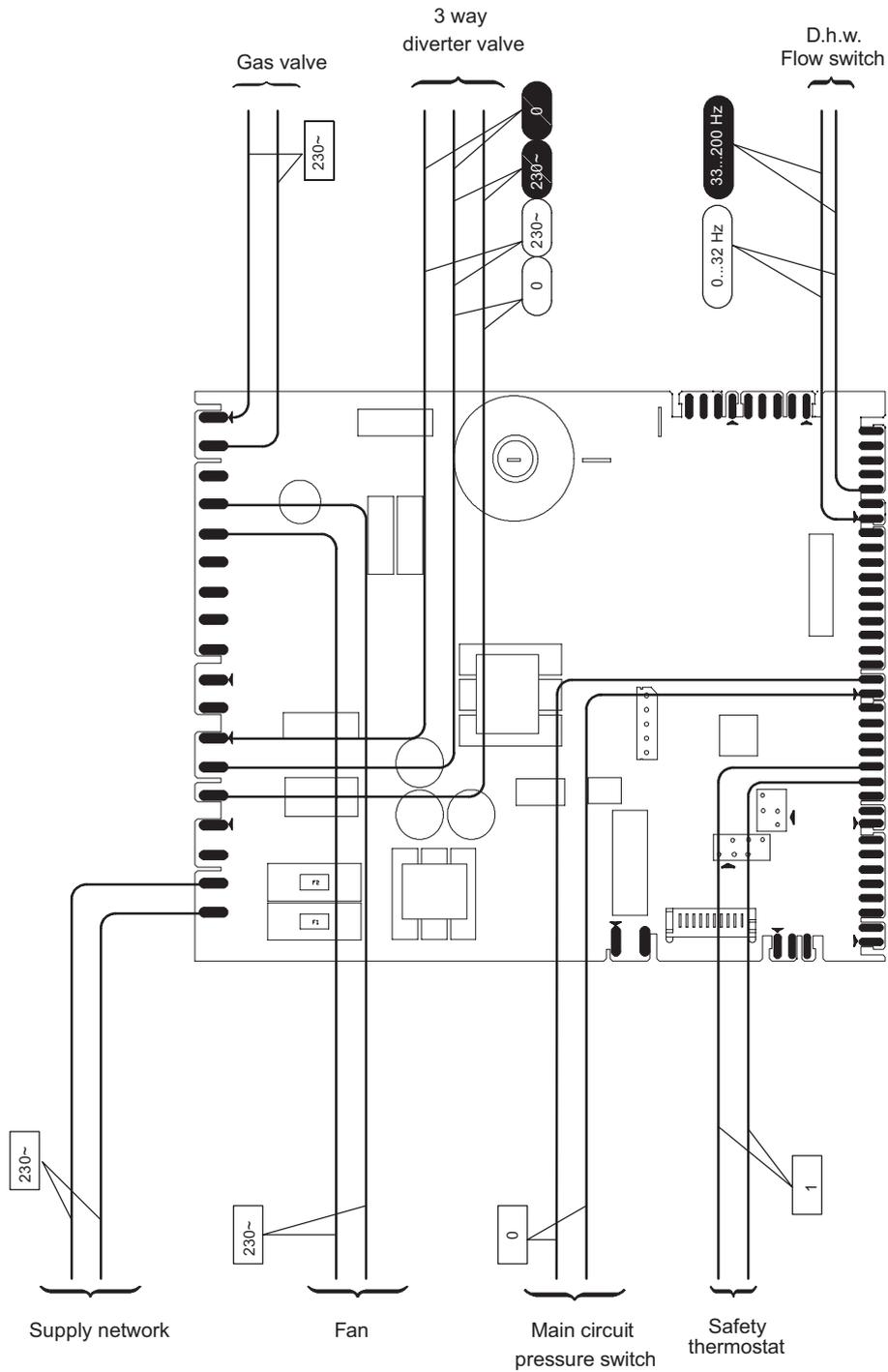
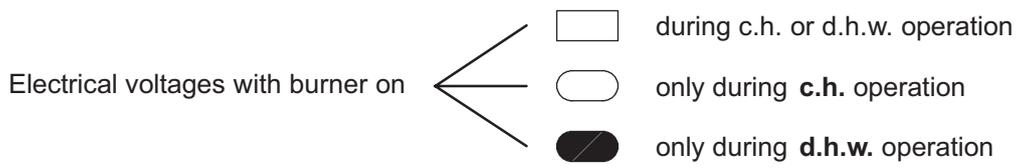


Figure 3.3





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## FAULT FINDING

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### 4.1 Display diagnostic

The display indications provide help in the diagnosis of fault finding.

The control panel display gives other information for the user.

The following table gives fault code, error and the reason for the fault.

E01 + RESET	Lack of burner ignition on safety lockout
E02 + RESET	Safety thermostat intervention lockout
E03 + RESET	General lockout
E04 + ⚡	Little pressure in the system or pressure transducer disconnected
E05 + ⚡	Pressure switch anomaly (if present)
E06 + ⚡	Faulty c.h. temp. probe NTC1 or NTC2
E07 + ⚡	Faulty d.h.w. temp. probe NTC
E08 + ⚡	Faulty external temp. probe NTC (with K set)
E09 + ⚡	Faulty flue temp. probe NTC (if present)
E10 + RESET	Flue probe intervention lockout (if present)
E11 + RESET	Flame detection error
E12 + ⚡	Failure return NTC probe
E13 + ⚡	$\Delta T$ delivery-return > 40K (if foreseen)
E14 + RESET	Faulty pump or primary temperature above 105°C
E14 + ⚡	Absence of flow from temperature gradient (>2K/s)
E20 + RESET	Lockout EVG
E21 + RESET	Lockout EVG
E22 + RESET	Lockout EVG
E23 + RESET	Lockout EVG
E24 + RESET	Abnormal combustion ignition lock
E25 + RESET	Abnormal combustion operation lock
E69 + ⚡	Wiring error lockout
E99 + ⚡	Boiler not configured
L01	Primary circuit temp. limit during D.h.w. operation

# CONDENSING HEAT EXCHANGER

## 5 CONDENSING HEAT EXCHANGER

### 5.1 Function

The Condensing heat exchanger A in (Figure 5.1) has the function of transferring heat produced from combustion of the gas and from the flue exhausted gas to the water circulating in it.

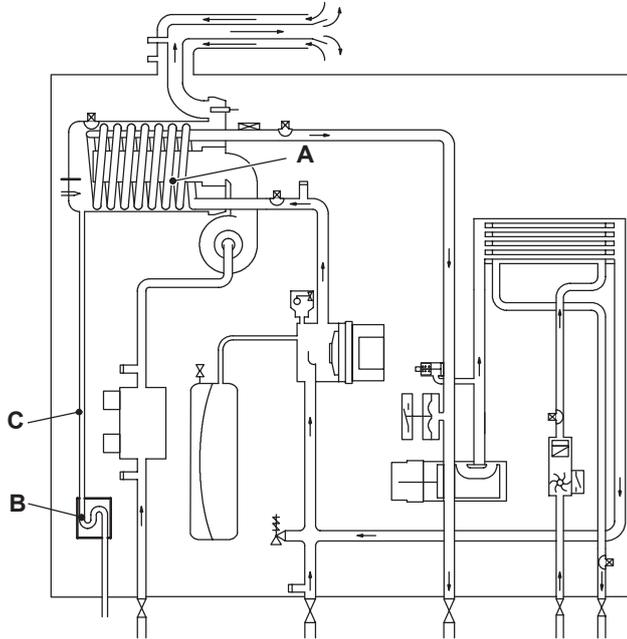


Figure 5.1

By reducing the combustion products temperature, the latent heat of the vapour is transferred to the water circuit, allowing an extra gain of useful heat.

The condensed vapour is then drained through the condensate trap B and the draining pipe C.

### 5.2 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Disconnect the flue system from the boiler.
- 2 Remove the fan group (rubber pipe, gas pipe) following the instructions from 1 to 6 in section "Removal of the Air box and the Fan" page 44.
- 3 Disconnect the detection electrode connector D, the ignition electrodes connector E and the earth wire F.
- 4 Disconnect the fan connector G by pressing the plastic hook placed on the side of the connector (Figure 5.2).
- 5 Unscrew the nuts H (Figure 5.2).
- 6 Remove the fan-burner group I.
- 7 Empty the primary circuit of the boiler.
- 8 Remove the clips J (Figure 5.2).
- 9 Loosen the connection K and slightly move the pipe L upwards, turn it towards left (Figure 5.2) and then move the pipe downwards freeing it from the Condensing heat exchanger.

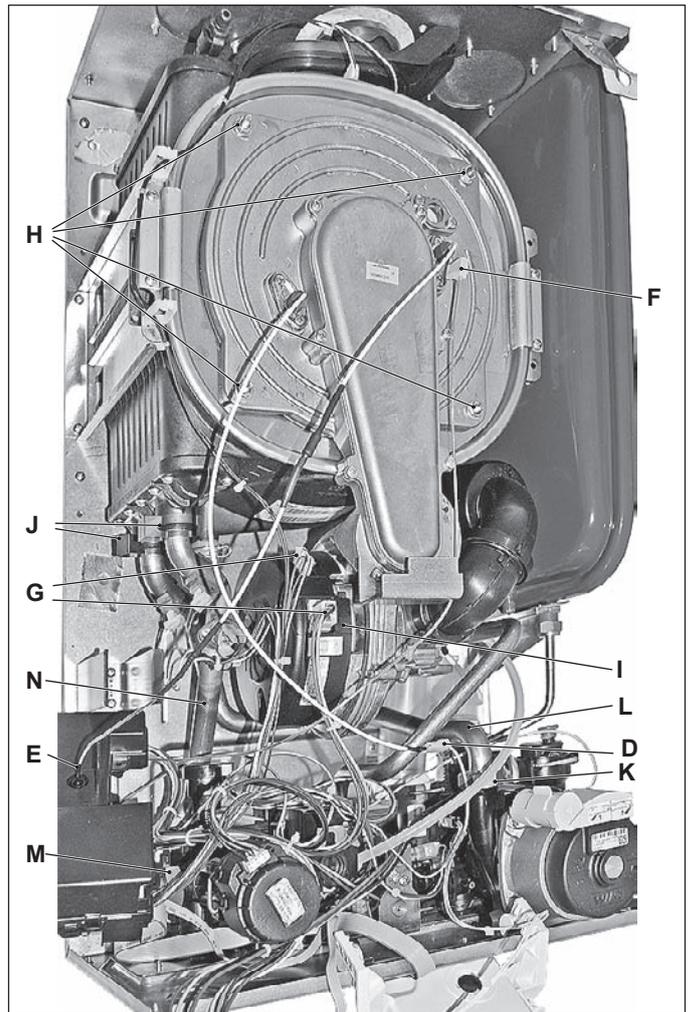


Figure 5.2

- 10 Loosen the connection M and slightly move the pipe N upwards, turn it towards left (Figure 5.2) and then move the pipe downwards freeing it from the Condensing heat exchanger.

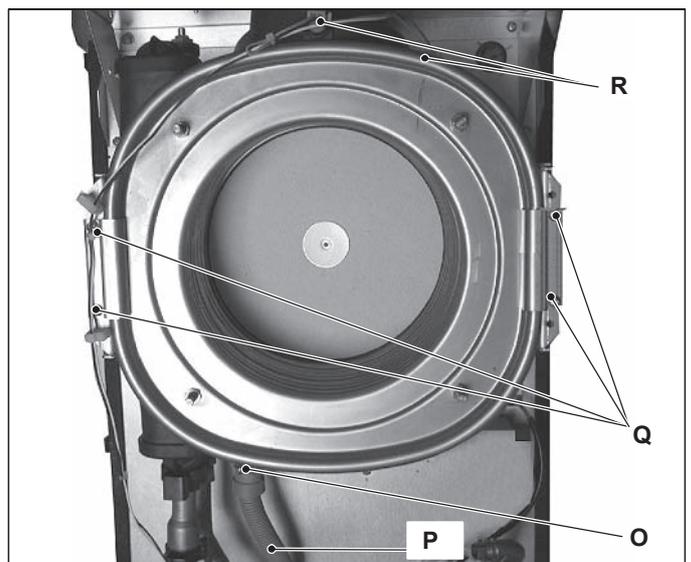


Figure 5.3

- 11 Using pliers, remove the spring O moving it downwards and disconnect the rubber pipe P (Figure 5.3).

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## CONDENSING HEAT EXCHANGER

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- 12 Unscrew the screws Q and remove the clamps (Figure 5.3).
- 13 Disconnect the two connectors R by pressing the plastic hook placed on the side of the connector (Figure 5.3).
- 14 Remove the Condensing heat exchanger by levering it and sliding it forwards.
- 15 Reassemble the Condensing heat exchanger carrying out the removal operations in reverse order.

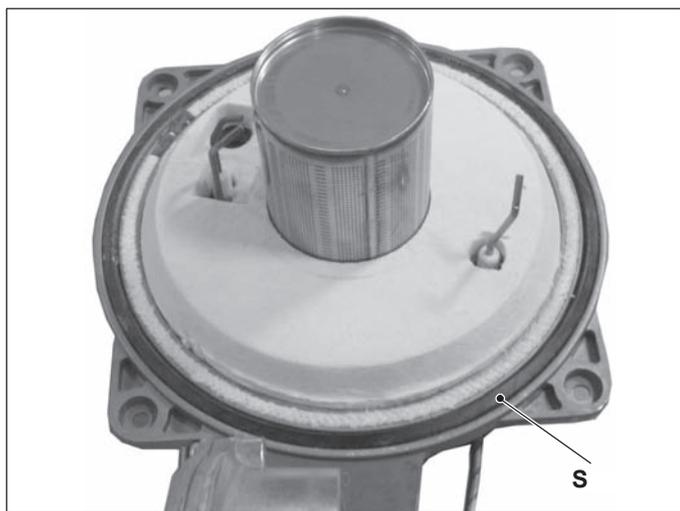
**Ensure to tighten the nuts H - Figure 5.2 firmly.**

### 5.3 Cleaning

If there are deposits of dirt on the coil of the Condensing heat exchanger, clean with a bristle paintbrush and remove the dust with a Hoover.



**Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis as detailed in chapter 11.3 section 11.**



**Figure 5.4**

#### **Caution:**

After any periodical servicing or disturbance the combustion chamber silicon seal S Figure 5.4 must be fully inspected and replaced at the discretion of the service engineer.

After any disturbance to the chamber door seal the appliance must undergo a full analytical combustion performance check.

## 6 D.H.W. HEAT EXCHANGER

### 6.1 Function

The d.h.w heat exchanger A in Figure 6.1 and Figure 6.3 allows the instantaneous transfer of heat from the primary hydraulic circuit to the water destined for d.h.w use.

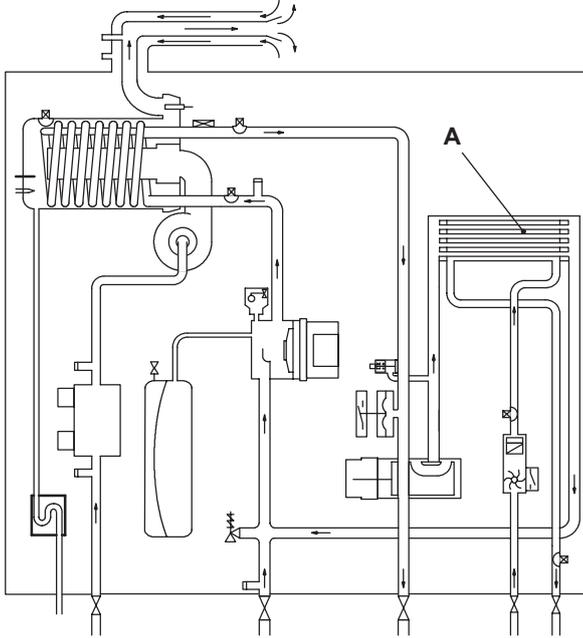


Figure 6.1

The schematic structure is shown in Figure 6.2.

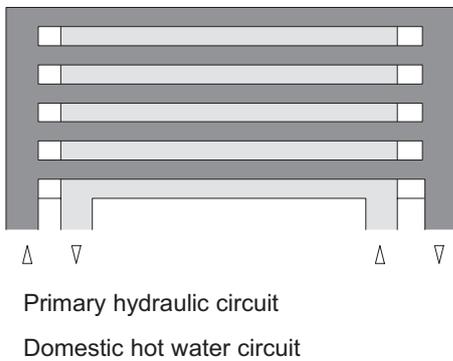


Figure 6.2

### 6.2 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the panels of the case.
- 2 Empty the primary circuit and the d.h.w circuit of the boiler.
- 3 Remove the control panel following the instructions from 4 in section 2.3.
- 4 Remove main electronic p.c.b. box following the instructions from 5 in section 2.4.
- 5 Remove the pump following the instructions in section 7.3.
- 6 Completely unscrew the Allen key screws B in Figure 6.3 which hold the exchanger to the plastic groups.

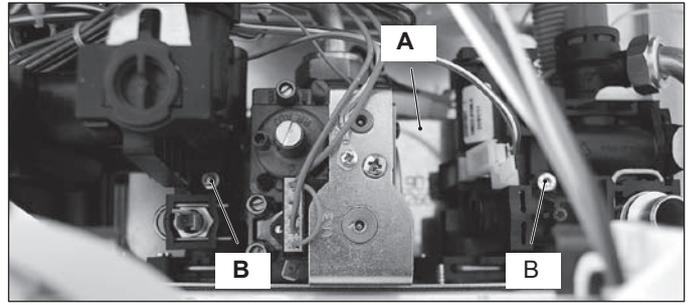


Figure 6.3

- 7 Move the exchanger towards the rear of the boiler and extract it to the left.

Reassemble the d.h.w. heat exchanger carrying out the removal operations in the reverse order.



**Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.



**Warning:** When reassembling the exchanger be sure to put the off center location/securing pin indicated in Figure 6.4 towards the left side of the boiler.

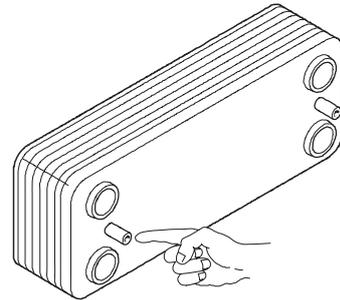


Figure 6.4

## 7 PUMP

### 7.1 Function

The pump A in Figure 7.1 and Figure 7.3 has the function of making the water in the main circuit circulate through the main condensing heat exchanger and therefore through the c.h. system (during the c.h. function) or through the secondary heat exchanger (during the d.h.w. function).

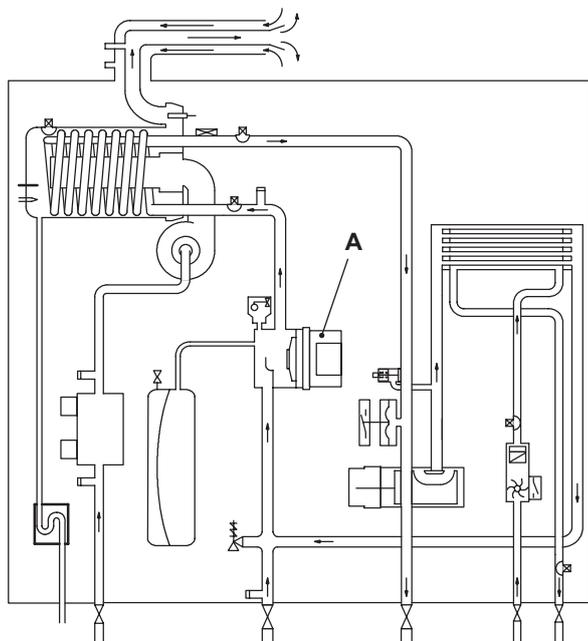


Figure 7.1

### 7.2 Checks



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

✓ Check that the pump is not seized and that the movement of the rotor is not subject to mechanical impediments.

With the boiler off, remove the front panel. Remove the air release plug of the pump and turn the rotor with a screwdriver.

✓ Check the electrical continuity.

With the boiler off, remove the front panel and disconnect the connector B (Figure 7.3).

Measure the electrical resistance between the pump supply connections.

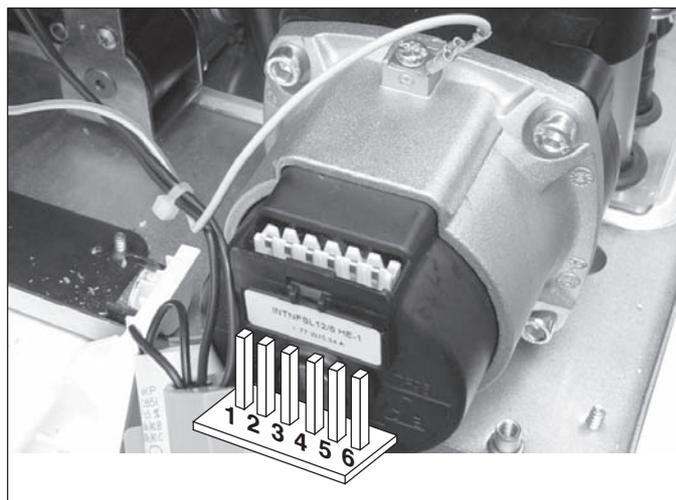


Figure 7.2

Electrical resistance of the windings (at ambient temperature) must be:

COIL	RESISTANCE
1 - 4	110 Ω
1 - 6	215 Ω
2 - 3	0 Ω
2 - 5	230 Ω
3 - 5	230 Ω
4 - 6	110 Ω

✓ Check the absence of starting defects.

With the boiler off remove the front case panel. Remove the air release plug from the pump. Start the boiler and with a screwdriver, turn the rotor in the direction of the arrow. If there is a defect in starting, the rotor will begin to turn normally only starting it manually.

✓ Check that the impeller is integral with the rotor.

With the boiler off remove the front and right hand side case panels, lower the control panel and empty the primary circuit. Remove the pump head by undoing the screws which hold it to the pump body and check that the impeller is firmly joined to the rotor

# PUMP

## 7.3 Removal pump



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front and right hand side case panels.
- 2 Empty the primary circuit of the boiler.
- 3 Disconnect the connector B (Figure 7.3) following the indications given on the connector box.
- 4 Disconnect the earth connector C.

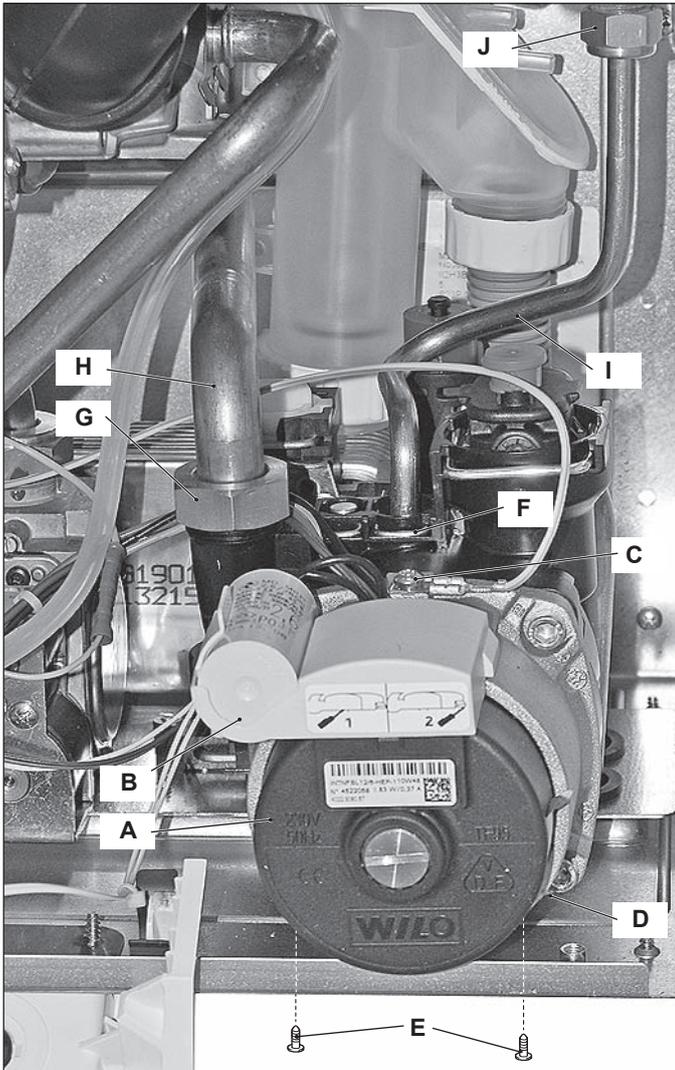


Figure 7.3

- 5 Loosen the connection G, and pull up and turn to the left the pipe H.
- 6 Remove the fork F, loosen the connection J and remove the pipe I.
- 7 Remove the locking plate D.
- 8 Unscrew the two screws E that hold the pump on the frame and remove the pump.

Reassemble the pump carrying out the removal operations in the reverse order. When reassembling the pump, check the correct location of the O-ring gasket in the inlet port of the pump that seals the connection between the pump and the plastic group.

## 7.4 Removal electrical capacitor



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front and right hand side case panels.
- 2 Disconnect the connector B (Figure 7.3) following the indications given on the connector box.
- 3 Remove the connector K of the cover box by levering with a screwdriver in as shown in (Figure 7.4)

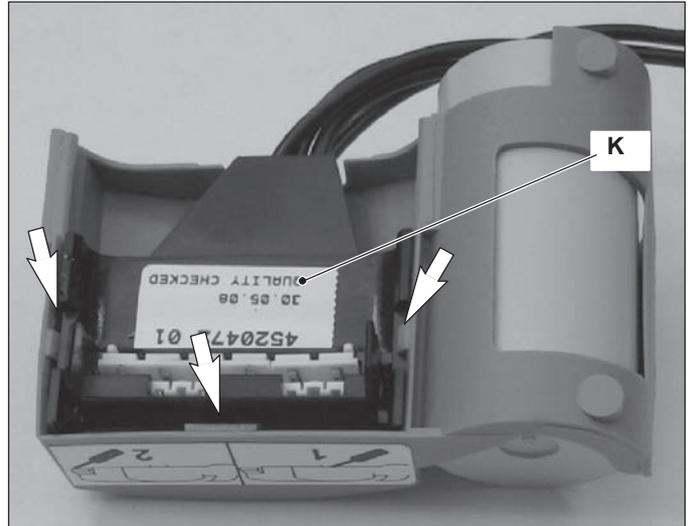


Figure 7.4

- 4 Remove the capacitor connection block L freeing it from the hook M and pulling it as indicated by the arrow (Figure 7.5).

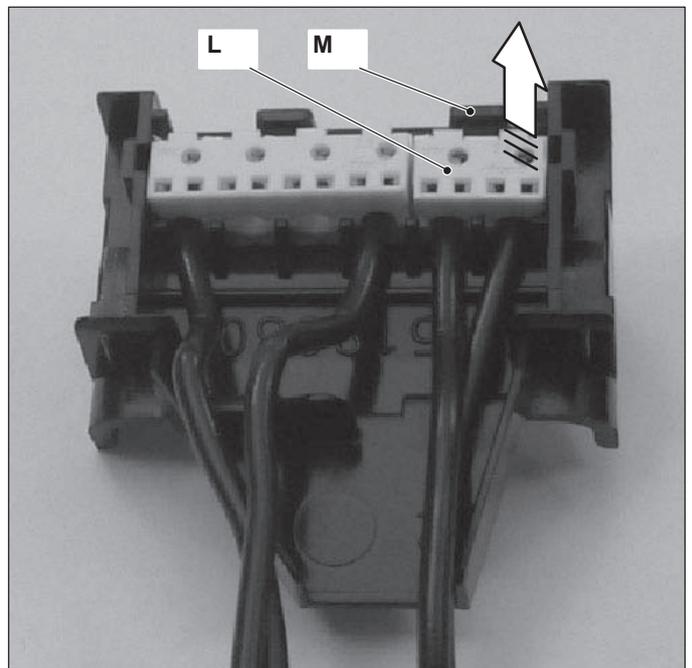


Figure 7.5

# THREE WAY DIVERTER VALVE

## 8 THREE WAY DIVERTER VALVE

### 8.1 Function

The diverter valve A (Figure 8.1) has the function of modifying the hydraulic circuit of the boiler by means of an electric command given by the electronic control p.c.b. in order to send the water that exits the primary heat exchanger towards the c.h. system or towards the d.h.w. heat exchanger.

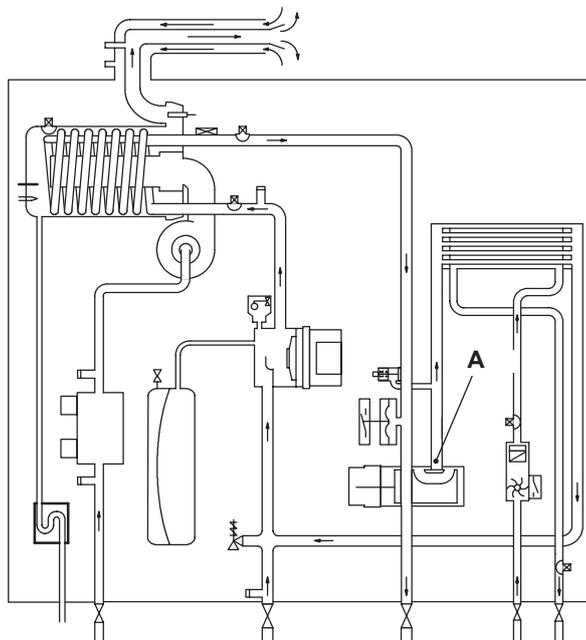


Figure 8.1

### 8.2 Checks



**Warning: check the electrical continuity.**

Figure 8.2 indicates the relationship between the electric command coming from the electronic control p.c.b. and the position of the actuator B (brass spindle) when the boiler operates in **d.h.w. mode**.

Figure 8.3 indicates the relationship between the electric command coming from the electronic control p.c.b. and the position of the actuator B (brass spindle) when the boiler operates in **c.h. mode**.

In both figures the relationship between the position of the actuator and the resistance of the motor windings (the motor must be disconnected from the wiring) is also given.

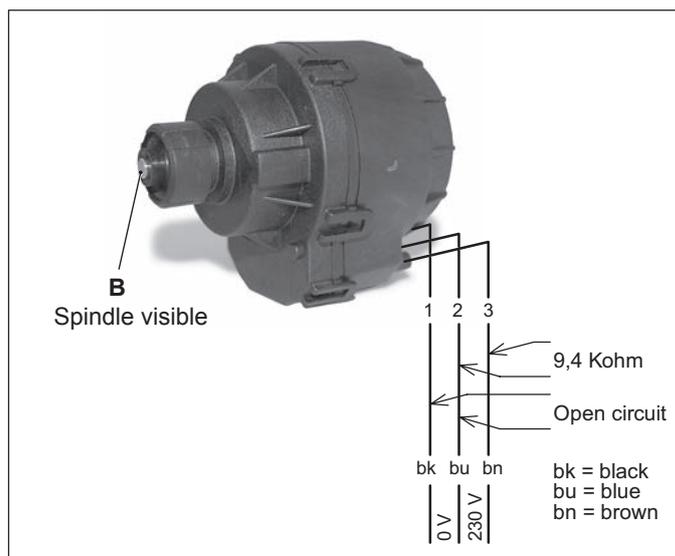


Figure 8.2 D.h.w. mode

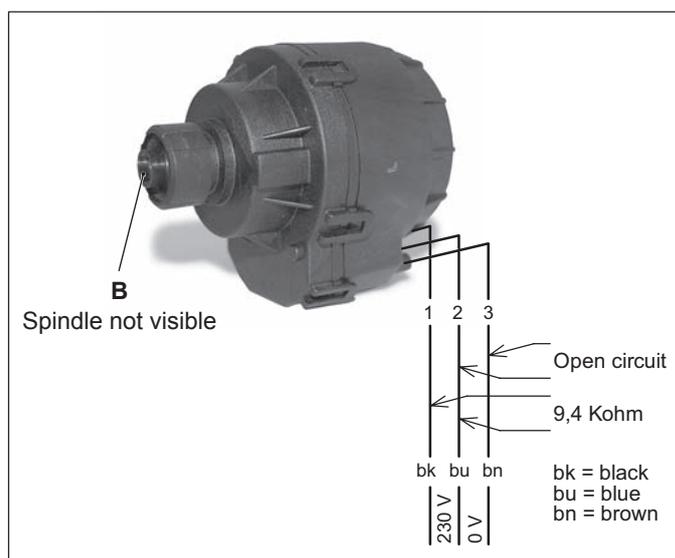


Figure 8.3 C.h. mode

### 8.3 Removal of the electric actuator



**Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove the front case panel.
- 2 Disconnect the connectors C (Figure 8.4).
- 3 Remove the fixing spring D and remove the actuator E. Reassemble the actuator carrying out the removal operations in the reverse order.

When reassembling the actuator, refer to Figure 8.3 or to the wiring diagram in section 3 for the correct wiring connection.

## THREE WAY DIVERTER VALVE

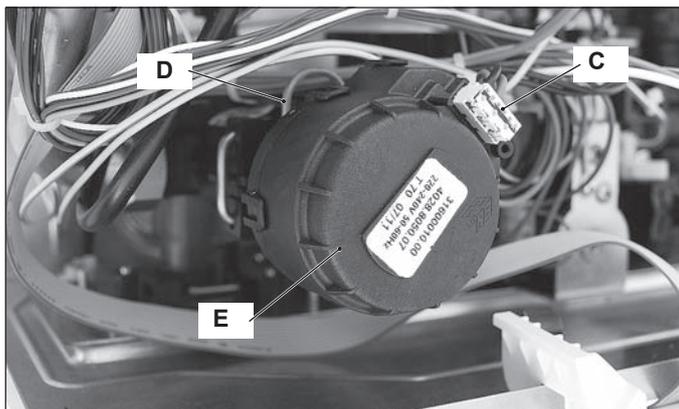


Figure 8.4

### 8.4 Removal of the three way diverter valve

- 1 Remove the front and both side case panels.
- 2 Empty the primary circuit and the d.h.w circuit of the boiler.
- 3 Remove the electric actuator (see "Removal of the electric actuator" page 19).
- 4 Remove the fixing spring F (Figure 8.5)
- 5 Remove the three-way diverter valve G by levering with a screwdriver in as shown in Figure 8.5.

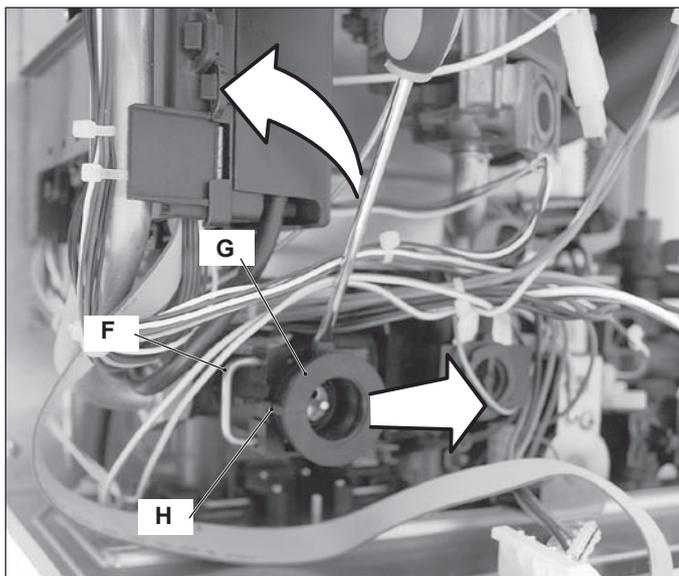


Figure 8.5

Reassemble the three way diverter valve carrying out the removal operations in the reverse order.

 **Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

**Attention.** When reassembling the three way diverter valve be sure that the three way diverter is correctly oriented by matching the reference H with the notch of the water group Figure 8.5.

### 8.5 Removal of the diverter group

- 1 Remove the front and both side case panels.
- 2 Empty the primary circuit and the d.h.w circuit of the boiler.
- 3 Remove the electric actuator (section "Removal of the electric actuator" page 19).
- 4 Remove the fixing spring I (Figure 8.6) and remove the primary circuit flow switch J.

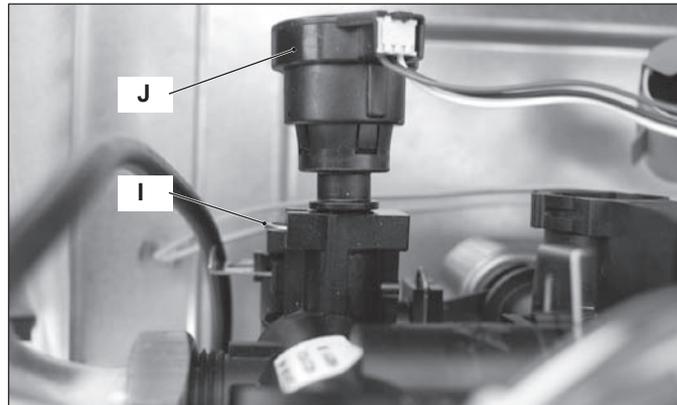


Figure 8.6

- 5 Disconnect d.h.w. temperature probe K.

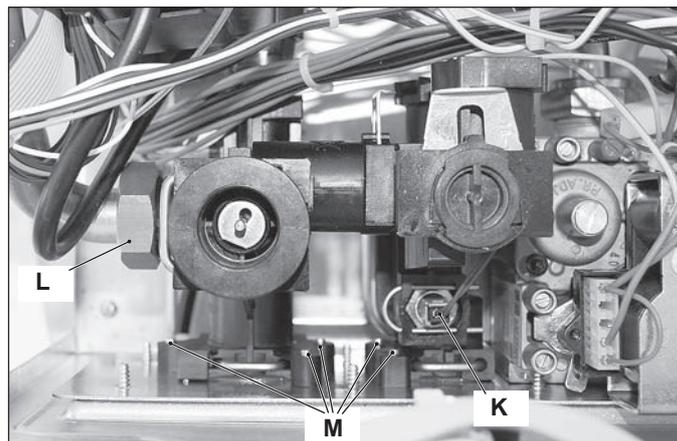


Figure 8.7

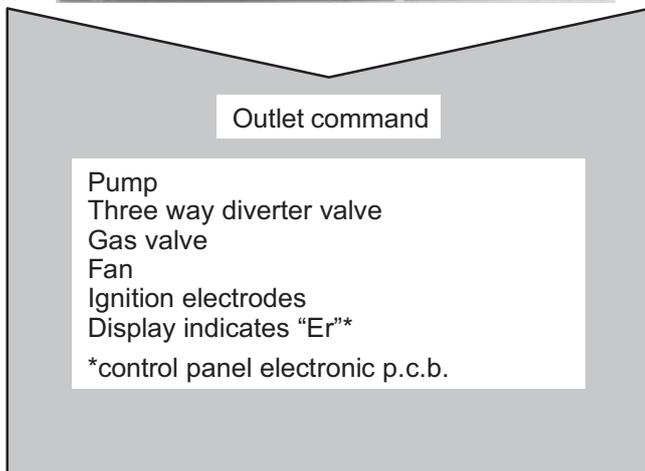
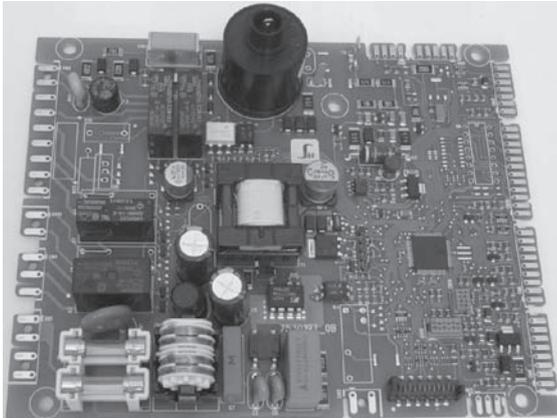
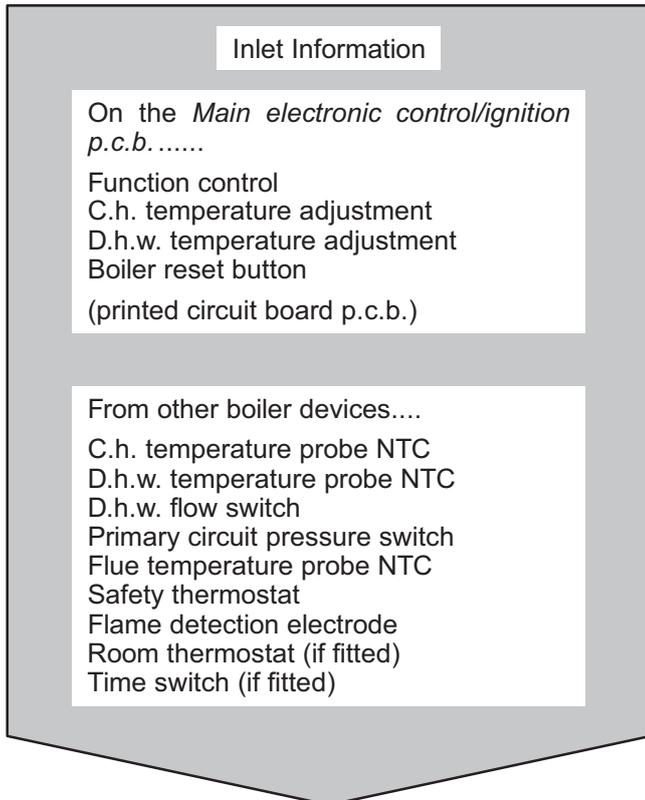
- 6 Unscrew the connector L (Figure 8.7), the c.h. flow connector and the d.h.w. outlet connector.
- 7 Remove the d.h.w. heat exchanger (see "Removal" page 16).
- 8 Unscrew the screw M and remove the diverter group.
- 9 Reassemble the diverter group carrying out the removal operations in the reverse order.

 **Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

# MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

## 9 MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

### 9.1 Function



The fundamental function of the *Main electronic control/ignition p.c.b.* is that of controlling the boiler in relation to the external needs (i.e. heating the dwelling or heating the water for d.h.w. use) and operating in order to keep the temperature of the hydraulic circuits constant.

This is obviously possible within the useful power and maximum working temperature limits foreseen.

Generally, the *Main electronic control/ignition p.c.b.* receives inlet information coming from the boiler (the sensors) or from the outside (printed circuit board p.c.b., room thermostat, etc.), processes it and consequently acts with outlet commands on other components of the boiler (Figure 9.1).

The *Main electronic control/ignition p.c.b.* is also a full sequence ignition device and does a sequence of operations (ignition cycle) which lead to the ignition of the gas at the burner.

It checks the presence of the flame during the entire period in which it is activated and supplies the fan regulating its speed.

The *Main electronic control/ignition p.c.b.* has a safety function and any incorrect interventions or tampering can result in conditions of dangerous functioning of the boiler.

The *Main electronic control/ignition p.c.b.* can lock the functioning of the boiler (lock state) and stop its functioning up to the resetting intervention. The lock-out is signalled on the display of the printed circuit board p.c.b. and can be reset only by using the boiler reset button placed on the control panel electronic p.c.b. (see section 10.1).

Some components which are connected to the device can activate the lock state. The causes of a lock state could be:

- The intervention of the safety thermostat (overheat of the primary circuit).
- The intervention of the flue temperature probe (overheat of the combustion products).
- A fault on gas supply.
- Faulty ignition (faulty ignition electrodes, their wiring or connection).
- Faulty flame detection (faulty detection electrode, its wiring or connection).
- Faulty condensate drainage.
- Faulty gas valve (faulty on-off operators or not electrically supplied).
- Faulty *Main electronic control/ignition p.c.b.*

Other components like the primary circuit pressure switch can temporarily stop the ignition of the burner but allow its ignition when the cause of the intervention has stopped.

Figure 9.14 and Figure 9.15 show the sequence of the operations that are carried out at the start of every ignition cycle and during normal functioning.

### 9.2 Selection and adjustment devices

On the *Main electronic control/ignition p.c.b.* several selection, adjustment and protection devices are located. (Figure 9.2).

Some of these devices are directly accessible by the user (function control, temperature adjustment etc.) others, like the fuses, are accessible by removing the main electronic p.c.b. lid.

Figure 9.1

# MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

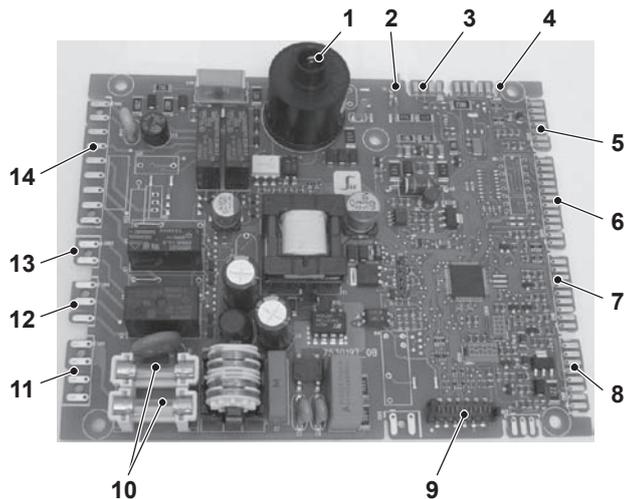


Figure 9.2

- 1 Connector - ignition electrode.
- 2 Connector - flame detection electrode
- 3 Connector - controler fan
- 4 Connector - flue temperature probe NTC
- 5 Connector - d.h.w. temperature probe NTC, d.h.w. flow switch and external temperature probe (optional)
- 6 Connector - Primary circuit pressure switch
- 7 Connector - safety thermostat and c.h. temperature probe NTC
- 8 Connector - remote control (optional)
- 9 Connector - display and function control / c.h. / d.h.w. temperature adjustment control panel p.c.b.
- 10 Fuse F1, F2 2A F
- 11 Connector - electric supply Main electronic control/ignition p.c.b.
- 12 Connector - 3way diverter valve
- 13 Connector - electric supply control panel p.c.b.
- 14 Connector - gas valve, pump and fan

## 9.3 Checking the temperature

The *Main electronic control/ignition p.c.b.* makes it possible to separately adjust the c.h. water flow temperature and d.h.w. outlet temperature.

The temperature of the water is converted into an electric signal by means of temperature probes.

The user, setting the desired temperature with the control panel p.c.b. key  $\triangle$   $\square$   $\nabla$  or  $\triangle$   $\square$   $\nabla$ .

If the power requested is lower than 40% of the maximum power output then control is achieved by switching ON the burner at minimum power, then switching OFF (ON/OFF function). If the power requested is higher, then the burner is switched ON at maximum power and will control by modulating to 40% of the maximum power output.

During the c.h. operation (Figure 9.3), the signal coming from the c.h. temperature probe is compared to the signal given by the control panel through the adjustment made by the user (key  $\triangle$   $\square$   $\nabla$ ). The result of such a comparison operates the fan speed thus regulating the gas flow rate and consequently changing the useful output of the boiler.

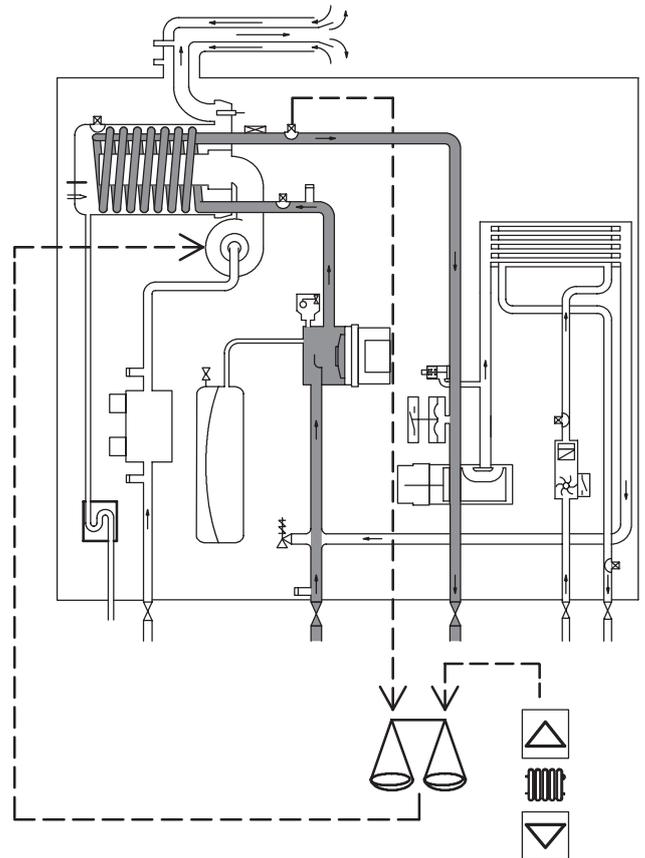


Figure 9.3

When the boiler functions in d.h.w. (Figure 9.4), the signal coming from the d.h.w. temperature probe is compared with the signal given by the control panel through the adjustment made by the user (key  $\triangle$   $\square$   $\nabla$ ).

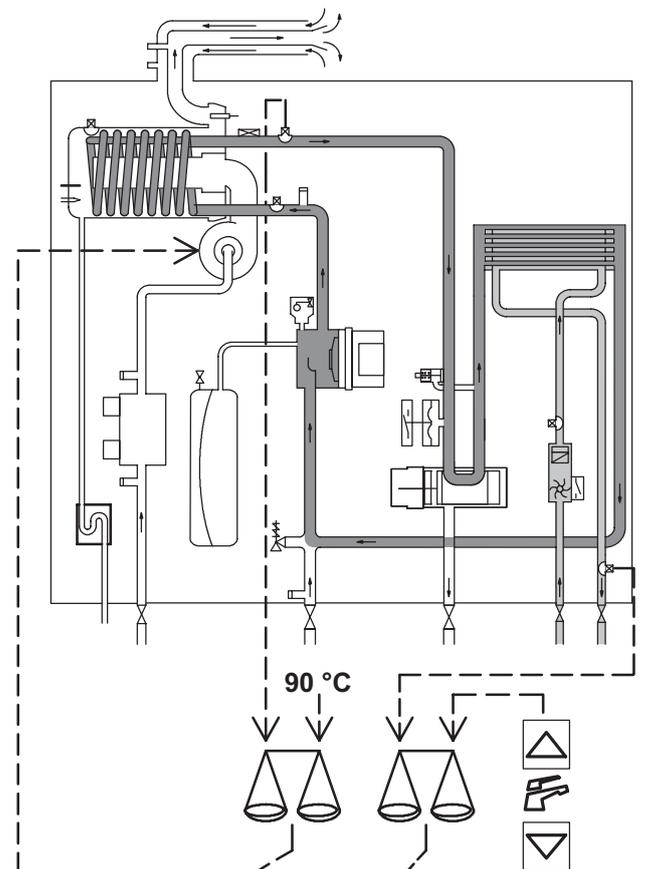


Figure 9.4

## MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

Normally, the result of the comparison between these two signals directly operates the fan speed adjusting the useful output generated in order to stabilize the temperature of the exiting water. If during the d.h.w. mode operation, the temperature of the primary circuit goes over 90°C, the useful output is automatically reduced so that the primary circuit cannot reach excessive temperatures.

The control sequences in function  and  in function are illustrated in detail in sections 9.7 and 9.8.

### 9.4 Setting the boiler control function modes

It is possible to select the various boiler control function modes hereafter named “parameters” by using the keys of the control panel p.c.b.

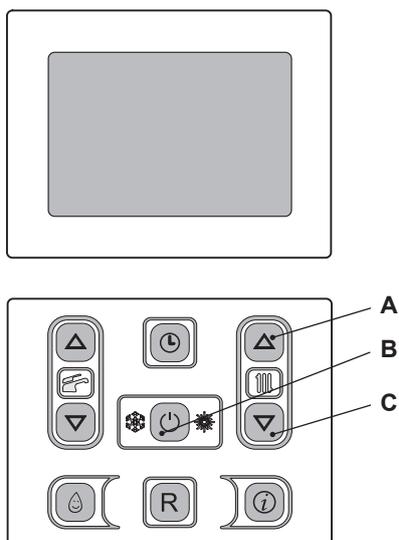


Figure 9.5

- 1 To enter in the parameters setting mode press contemporary the 3 keys (A - B - C Figure 9.5) for 10 seconds at the same time until **P01** are displayed on the display, indicating the entry in the “parameter 01” and the value of parameter (Figure 9.5 - Figure 9.6).



Figure 9.6

- 2 To change the parameters press c.h. set keys (D or E Figure 9.7) see also Tab 9.1.

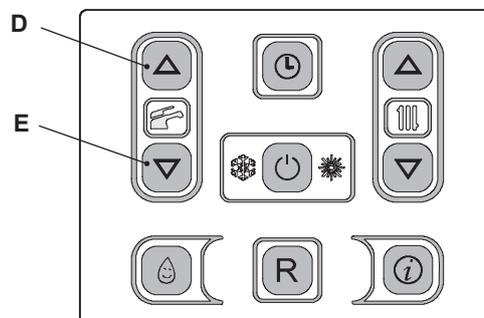


Figure 9.7

- 3 To memorize the setting press the key B (Figure 9.8).

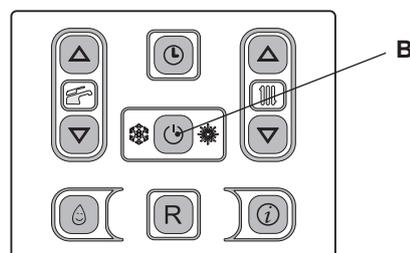


Figure 9.8

- 4 The setting is confirmed by the visualization of **OK** and then the display shows the value of changed parameter (Figure 9.9).



Figure 9.9

- 5 To exit from setting without modifying the set press the keys (A or C) till the visualization of parameter **P 01** showing the lighting value before the setting (Figure 9.10).

## MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

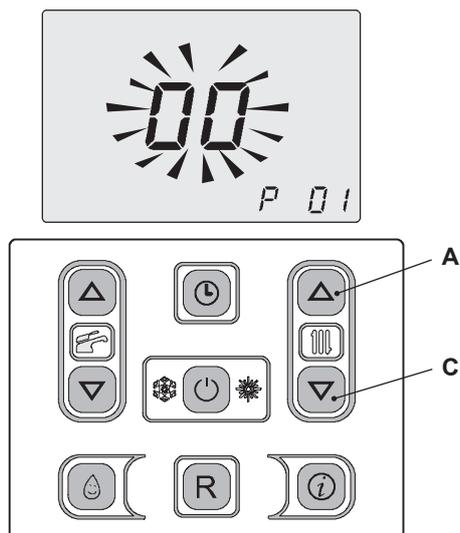


Figure 9.10

- 6 In order to pass from a parameter to another press c.h. set keys (A or C) at the same time until **P 02** are displayed on the display, indicating the entry in the “parameter 02” and the value of parameter (Figure 9.11)

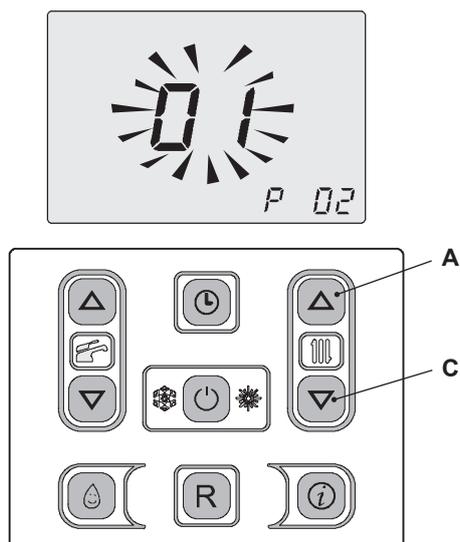


Figure 9.11

- 7 Repeat the previous steps in order to display the parameter's setting or to switch to the following

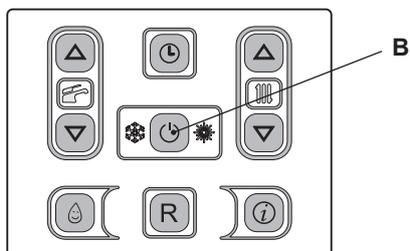


Figure 9.12

To reset the boiler to the normal operation press the key B (Figure 9.5) for 10 second or turn off the electricity supply to the boiler.

**Important:** at the end of the setting operation it is important to fill/update the table in the installation manual see chapter **COMMISSIONING** section: Setting record.

PARAMETER	LCD	VALUES (SET)
Boiler type (to be updated with the complete range)	<b>P 01</b>	<b>00</b> = No power Er 99 <b>35</b> = Activ A Plus 25C <b>36</b> = Activ A Plus 30C <b>37</b> = Activ A Plus 35C <b>40</b> = Activ A Plus 16S <b>41</b> = Activ A Plus 25S
Type of water sensors (C.h. / d.h.w.)	<b>P 02</b>	<b>00</b> =  +  <b>01</b> =  +  factory set <b>02</b> =  +  <b>03</b> =  +  <b>00</b> =  <b>01</b> = 
Pump speed	<b>P 03</b>	<b>00</b> =  (2) Max <b>01</b> =  (1) Med <b>02</b> =  Self regulat.
Zone valve setting Room Thermostat / Remote Control	<b>P 04</b>	<b>00</b> = No (factory set) <b>01</b> = Z1 with R.T., Z2 with R.C., Max. c.h. flow temperature <b>02</b> = Z1 with R.T., Z2 with R.C., Min. c.h. flow temperature
Gas type	<b>P 05</b>	<b>00</b> = G20 Natural <b>01</b> = G25 <b>02</b> = ----- <b>03</b> = ----- <b>04</b> = G30 Butane <b>05</b> = G31 Propane
Not used	<b>P 06</b>	
C.h. flow max temperature °C	<b>P 07</b>	<b>85÷45</b> (factory set 85 °C)
Factory parameters reset	<b>P 08</b>	<b>00</b> = No reset <b>04</b> = All parameters return to factory set with the exclusion of P 01 and P 05 <b>39</b> = All parameters return to factory set included Pr 01 and Pr 05

## MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

PARAMETER	LCD	VALUES (SET)
Chimney sweep function	<b>P 09</b>	<b>00</b> = No chimney sweep fun (factory set) <b>01</b> = D.h.w. low power sweep---test <b>02</b> = C.h. low power sweep---test <b>03</b> = C.h. max power sweep---test <b>04</b> = D.h.w. max power sweep---test
C.h. reignition frequency	<b>P 10</b>	<b>00÷99</b> (0÷600 sec.) (factory set <b>30</b> = 3 minutes)
C.h. pump post-circulation	<b>P 11</b>	<b>00÷99</b> (0÷600 sec.) (factory set <b>10</b> = 1 minute)
Max. useful output in c.h. mode	<b>P 12</b>	<b>00÷99</b> (0÷100%) factory set according to <b>P 01</b>
C.h. pump working type	<b>P 13</b>	<b>00</b> = Depends on room thermostat (factory set) <b>04</b> = Always running
Ignition power	<b>P 14</b>	<b>00÷99</b> (0÷100%) factory set: <b>Natural gas (G20)</b> <b>20</b> = Activ A Plus 25C <b>31</b> = Activ A Plus 30C <b>25</b> = Activ A Plus 35C <b>30</b> = Activ A Plus 16S <b>37</b> = Activ A Plus 25S
Ignition power	<b>P 14</b>	<b>LPG Propane (G31)</b> <b>26</b> = Activ A Plus 25C <b>37</b> = Activ A Plus 30C <b>31</b> = Activ A Plus 35C <b>36</b> = Activ A Plus 16S <b>43</b> = Activ A Plus 25S
K value (external probe diagram)	<b>P 15</b>	<b>00</b> = Off (factory set) <b>01</b> (=0,1)÷ <b>60</b> (=6,0) K value
Min. useful output c.h.	<b>P 16</b>	<b>00 ÷ 99</b> (0%÷100 %) (factory set <b>00</b> = 0%)
D.h.w. burner turn off function	<b>P 17</b>	<b>00</b> = Burner off at fixed d.h.w. = 65 °C (factory set) <b>01</b> = Burner off at set point +5 °C
NTC on the c.h. return	<b>P 18</b>	<b>00</b> = Probe not present <b>01</b> = Probe present
Not used	<b>P 19</b>	
Not used	<b>P 20</b>	
Not used	<b>P 21</b>	
Not used	<b>P 22</b>	
Not used	<b>P 23</b>	
Not used	<b>P 24</b>	
Not used	<b>P 25</b>	
Not used	<b>P 26</b>	
C.h. minimum setpoint	<b>P 27</b>	<b>25÷45</b> (factory set 25 °C)
Maintenance intervals	<b>P 28</b>	<b>00 ÷ 48</b> (= months) (factory set <b>12</b> months)

PARAMETER	LCD	VALUES (SET)
Presence of domestic cold water temp. probe or set of inlet cold water with solar control	<b>P 29</b>	<b>00</b> = No NTC probe <b>01</b> = Yes NTC probe <b>04 ÷ 45</b> (°C) temp. NTC inlet probe with solar control
Correct pressure c.h. system	<b>P 30</b>	<b>05</b> (0,5 bar) ÷ <b>15</b> (1,5 bar) factory set <b>10</b> (=1 bar)

Tab 9.1

# MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

## 9.5 Checks

✓ Check that the fuses are complete

If the Main electronic control/ignition p.c.b. does not supply any device (pump, fan, etc.) check that the fuses 10 (Figure 9.2) are complete.

If a fuse has blown replace it with one that has the same characteristics after having identified the reason for failure.

✓ Lock sequence

Start the boiler until the burner is ignited.

With the burner firing, interrupt the gas supply. The Main electronic control/ignition p.c.b. must carry out four complete ignition cycles and then, after about 4 minutes, goes to lock-out state.

Switch off and on the electricity supply to the boiler, by means of the fused spur isolation switch, the device must not unlock and the burner must not turn on.

## 9.6 Removal of the electronic control p.c.b



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

When replacing the Main electronic control/ignition p.c.b. all parameters must be correctly checked / adjusted accordingly with the values noted in table in the installation manual see chapter COMMISSIONING section: Setting record (for information on parameters see also section 9.4).

- 1 Remove all the body panels (see section 2.2).
- 2 Gain access to the parts located inside the Main electronic p.c.b. box as explained in the section 2.4 of this manual.
- 3 Remove all the wiring connected to the *Main electronic control/ignition p.c.b.*
- 4 Delicately flex the hooks F in the directions indicated (Figure 9.13) in order to release the circuit from the box.
- 5 Remove the *Main electronic control/ignition p.c.b.*

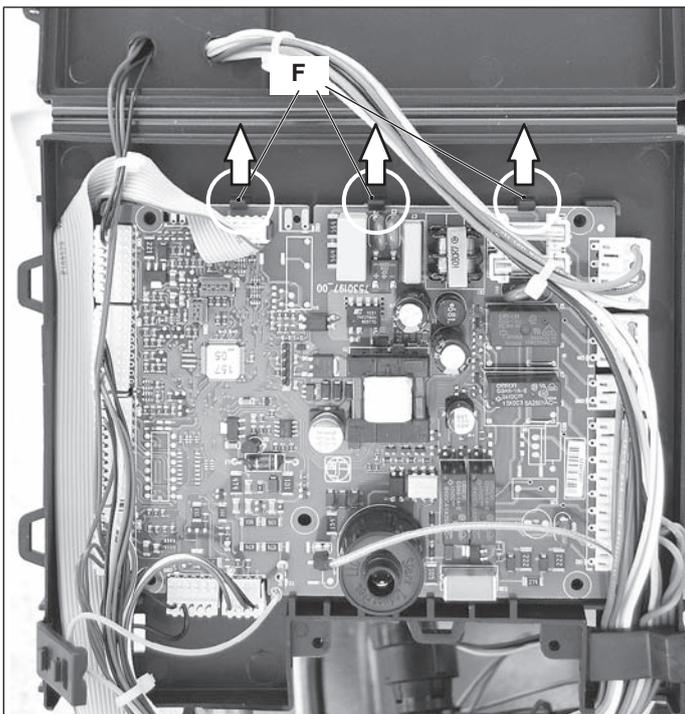


Figure 9.13

- 6 Re-assemble the *Main electronic control/ignition p.c.b.* following the removal procedures in the reverse order.

### Important

When re-assembling the *Main electronic control/ignition p.c.b.*:

- 7 It is not necessary to utilise static protections but it is advisable to ensure that the pcb is handled with care and held at the edges and with clean dry hands.

### Attention

After installing the *Main electronic control/ignition p.c.b.* properly set the parameters.



**Warning:** After cleaning or replacement as detailed above, it is deemed necessary to undertake a combustion analysis as detailed in section 11.3.

# MAIN ELECTRONIC CONTROL/IGNITION P.C.B.

## 9.7 Thermal control in the ☼ mode

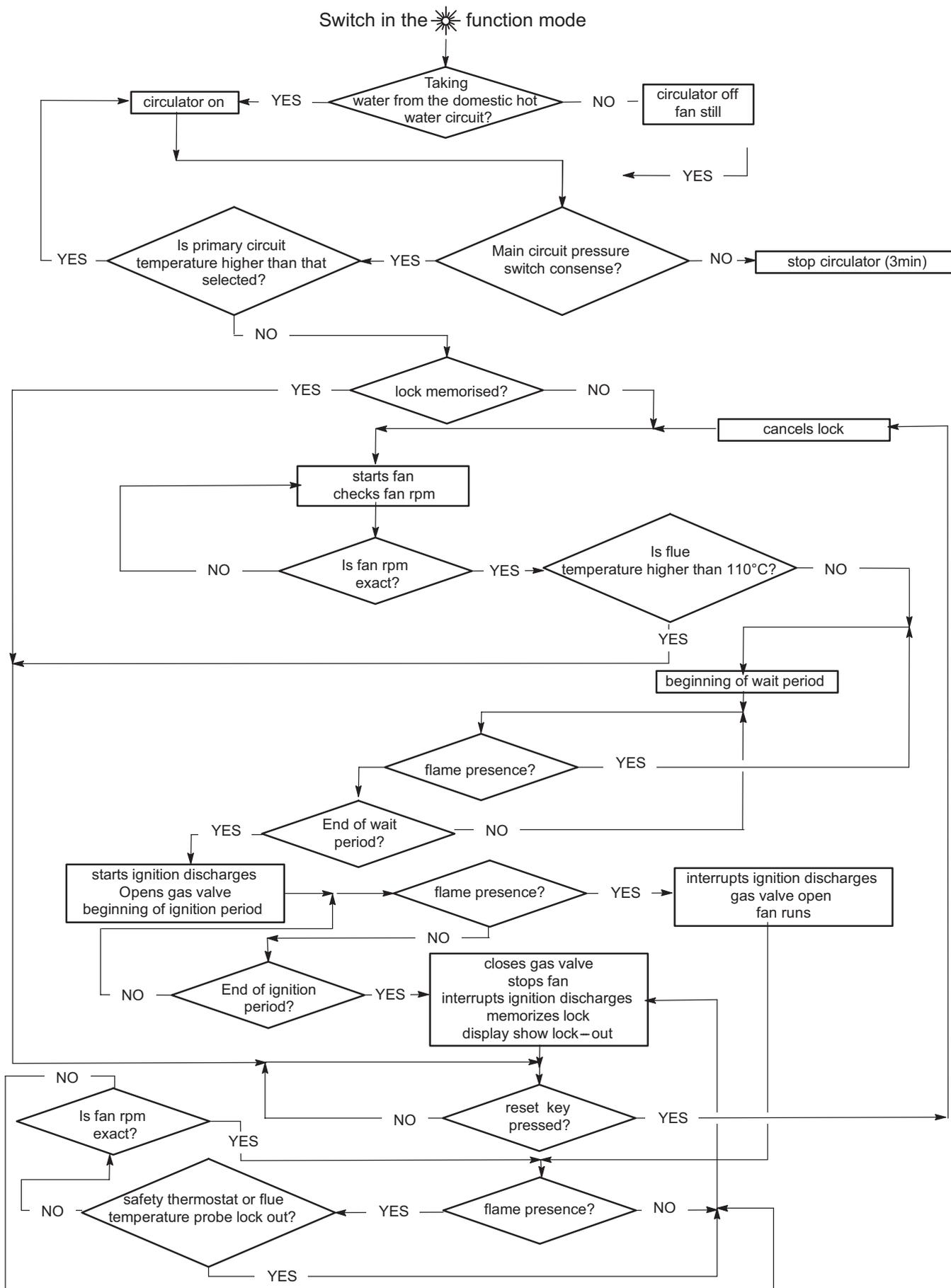


Figure 9.14

## 9.8 Thermal control in the ❄️ mode

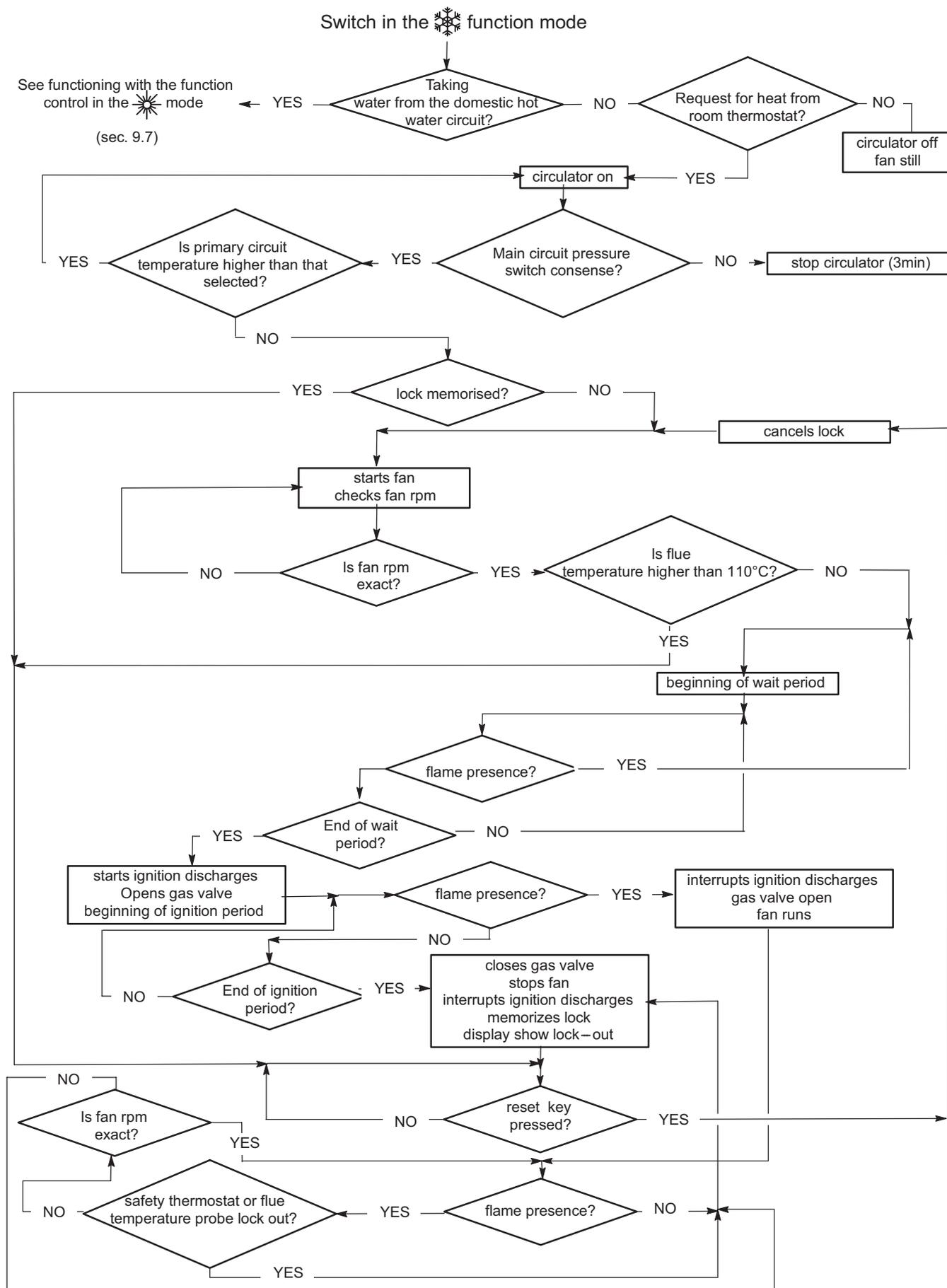


Figure 9.15

# CONTROL PANEL ELECTRONIC P.C.B.

## 10 CONTROL PANEL ELECTRONIC P.C.B.

### 10.1 Function

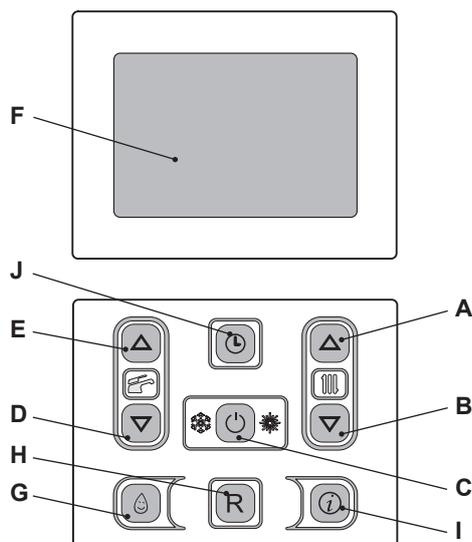


Figure 10.1

- A C.h. temperature increase key
- B C.h. temperature reduce key
- C Reset/Stand-by/Winter/Summer key
- D D.h.w. temperature reduce key
- E D.h.w. temperature increase key
- F Display
- G 3 star preheating function key
- H Reset Key
- I Access to function menu key
- J Clock key: used to access the clock functions (Time/Day/Date setting) and the timer (3 star preheating function and heating flow timer)

The Control panel electronic p.c.b. can give to the service 3 levels of informations:

- Normally information
- Info modality
- Function modes setting modality

### 10.2 Normally information

#### KEY

	All symbols represented with lines that surround them, indicate that the symbol is flashing
	Constantly illuminated: chimney sweep function enabled
AM  PM	Constantly illuminated: the presence of this symbol during normal operation indicates that the heating or preheating timer has been set. Flashing: this indicates that the clock has not yet been set by the user.
	Constantly illuminated: boiler power delayed by inhibitor (AFCT) or other events
	INFO menu input enabled

	Indicate the status of the scheduling request Flashing: comfort program in process; reduced program in process;
1 2 3 4 5 6 7	The day of the week is displayed highlighting the number with the following sequence: 1=Mon... 7=Sun
	Constantly illuminated: d.h.w function enabled Flashing: d.h.w function enabled
	Flashing: solar circuit pump in operation Solar integration at the time of d.h.w withdrawal is indicated by the lighting of the bars. SV versions: the bars indicate the value of the temperature of the solar storage (range 40...80°C)
	Constantly illuminated: heating request from zone 1 and/or zone 2 Flashing: heating function in progress
	Constantly illuminated: delivery probe and/or return probe
	The ignition of the key, the arrow, M, and the month (1 or 2) indicates the next due date for maintenance. The flashing of the symbol, the arrow, M and 0 indicates that the maintenance period has expired
°C°F	Temperature measurement unit
	Constantly illuminated: 3 star preheating function active Flashing: 3 star preheating function in process
	Flashing: down (before flame detection)
	Constantly illuminated: flame present and modulation level
<b>RESET</b>	Constantly illuminated: lockout error. The boiler can be restarted by the user by pressing the reset button
	Non resettable error The back lighting has to be flashing
K	Constantly illuminated: set value
	Constantly illuminated: temperature is displayed without decimals but with a sign (probe connected)
	Indicated boiler pressure
	Constantly illuminated: remote control connected Flashing: request from remote control in process
	Constantly illuminated: pump active The icon remains on for post-circulation

## CONTROL PANEL ELECTRONIC P.C.B.

	Constantly illuminated: boiler antifreeze active
AF 	Antifrostat Constantly illuminated: (system antifreeze active)

### SIGNAL DISPLAYED BY THE LCD

LCD	FUNCTION
<b>E01 + RESET</b>	Lack of burner ignition on safety lockout
<b>E02 + RESET</b>	Safety thermostat intervention lockout
<b>E03 + RESET</b>	General lockout
<b>E04 + </b>	Little pressure in the system or pressure transducer disconnected
<b>E05 + </b>	Pressure switch anomaly (if present)
<b>E06 + </b>	Faulty c.h. temp. probe NTC1 or NTC2
<b>E07 + </b>	Faulty d.h.w. temp. probe NTC
<b>E08 + </b>	Faulty external temp. probe NTC (with K set)
<b>E09 + </b>	Faulty flue temp. probe NTC (if present)
<b>E10 + RESET</b>	Flue probe intervention lockout (if present)
<b>E11 + RESET</b>	Flame detection error
<b>E12 + </b>	Failure return NTC probe
<b>E13 + </b>	DT delivery-return > 40K (if foreseen)
<b>E14 + RESET</b>	Faulty pump or primary temperature above 105°C
<b>E14 + </b>	Absence of flow from temperature gradient (>2K/s)
<b>E20 + RESET</b>	Lockout EVG
<b>E21 + RESET</b>	Lockout EVG
<b>E22 + RESET</b>	Lockout EVG
<b>E23 + RESET</b>	Lockout EVG
<b>E24 + RESET</b>	Abnormal combustion ignition lock
<b>E25 + RESET</b>	Abnormal combustion operation lock
<b>E69 + </b>	Wiring error lockout
<b>E99 + </b>	Boiler not configured
<b>L 01</b>	Primary circuit temp. limit during D.h.w. operation
- - - -	Boiler Stand-By, hyphens are turned on in sequence to simulate running (antifreeze protection activated)

LCD	FUNCTION
 bar <b>2.8</b>	In the case of incorrect pressure the value is visualised with a flashing symbol When pressure is achieved the symbol remains on for 15 s and then disappears. Flashing:  high pressure > 2.8 bar ON, 2.6 bar OFF;  intermediate pressure 0.15 < P < Pon rising 0.15 < P < (Pon-0.2) decreasing;  pressure critical 0.00 < P < 0.15 bar
 bar <b>0.9</b>	
 bar <b>0.1</b>	
<b>88.8</b>	Pump activated for the post-circulation phase (Po flashing + temperature flashing)
<b>88.8</b> 	Boiler in anti-freeze phase (bP flashing + temperature flashing)
 <b>43.5</b> °C  bar	Boiler on demand for d.h.w. power. The d.h.w. temperature is displayed.
 <b>43.5</b> °C  bar	Boiler requesting heating power and remote control connected.
 <b>43.0</b> °C 5 E E	Set c.h. (all other symbols are disabled)
 <b>43.0</b> °C 5 E E	Set D.h.w. (all other symbols are disabled)
  <b>43.5</b> °C  bar	Delayed burner ignition for setting the system (the hourglass symbol turns on)
 <b>LP</b> °C  bar	Boiler in chimney sweep in function. The activation of the chimney sweep occurs configuring the "parameter P09=01" and is visualized: LP= minimum dhw hP= minimum heating cP= maximum heating dP= maximum dhw The transition occurs with keys A (increase) and B (decrease) dhw temperature. The writing on the display alternates.
 <b>43.5</b> °C  bar	

## CONTROL PANEL ELECTRONIC P.C.B.

### 10.3 Info modality

The INFO mode allows the display of some information on the boiler functioning status. In case of malfunctioning of the boiler, it may be useful to communicate such information to the Authorised Service Centre Engineer so that the causes can be understood.

In order to access the INFO mode, press keys A (Figure 10.1) the index **J00** and the value of the parameter appear on the display (Figure 10.2).



Figure 10.2

To scroll the values press B (reduce) and A (increase) keys (Figure 10.1). In order to exit the INFO mode, hold keys A and C (Figure 10.1) pressed at the same time. The following table gives details of each parameter and the possible value that can be show.

Value visualised	Index
Primary circuit pressure	J00 + value
External temperature	J01 + value
K curve value configured in loco	J02 + value
Offset climatic curve value	J03 + value
Calculated heating set point (with climatic curve or set configured)	J04 + value
Temperature NTC delivery	J05 + value
Temperature NTC return	J06 + value
Domestic set	J07 + value
Temp. DhW inlet (if foreseen)	J08 + value
Temp. DhW output	J09 + value
DhW capacity	J10 + value
Flue temperature (if foreseen)	J11 + value
Fan speed (if foreseen)	J12 + value
Pressure transducer pressure (if foreseen)	J13 + value
Ionization value	J14 + value
Number of months to maintenance	J15 + value
3 star status (ON=01, OFF=00)	J16 + value
HWCH Hardware code high	J17 + value
HWCL Hardware code low	J18 + value
SWCH Software code high	J19 + value
SWCL Software code low	J20 + value

### 10.4 Function modes setting modality

It is possible to select the various boiler control function modes hereafter named “parameters” by using the keys of the control panel p.c.b.

During the function modes setting, the boiler does not operate. To get in function modes setting modality see section 9.4

### 10.5 Removal of the control panel electronic p.c.b



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the body panels (see section 2.2).
- 2 Gain access to the parts located inside the *Control panel electronic p.c.b.* as explained in the section 2.3 of this manual.
- 3 Remove all the wiring M connected to the *Control panel electronic p.c.b.* (Figure 10.3).

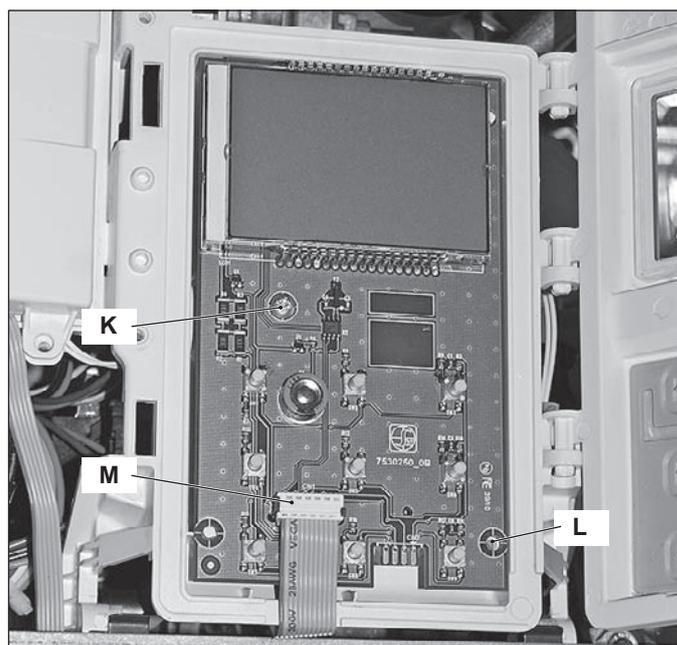


Figure 10.3

- 4 Unscrew the screws L and K.
- 5 Remove the *Control panel electronic p.c.b.*
- 6 Reassemble the *Control panel electronic p.c.b.* carrying out the removal operations in the reverse order.

### 10.6 Removal of the interface electronic p.c.b



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

---

## CONTROL PANEL ELECTRONIC P.C.B.

---

- 1 Remove all the body panels (see section 2.2).
- 2 Gain access to the parts located inside the *Interface electronic p.c.b.* as explained in the section 2.3 of this manual.
- 3 Remove all the wiring N, S, O e P connected to the *Interface electronic p.c.b.* (Figure 10.4).

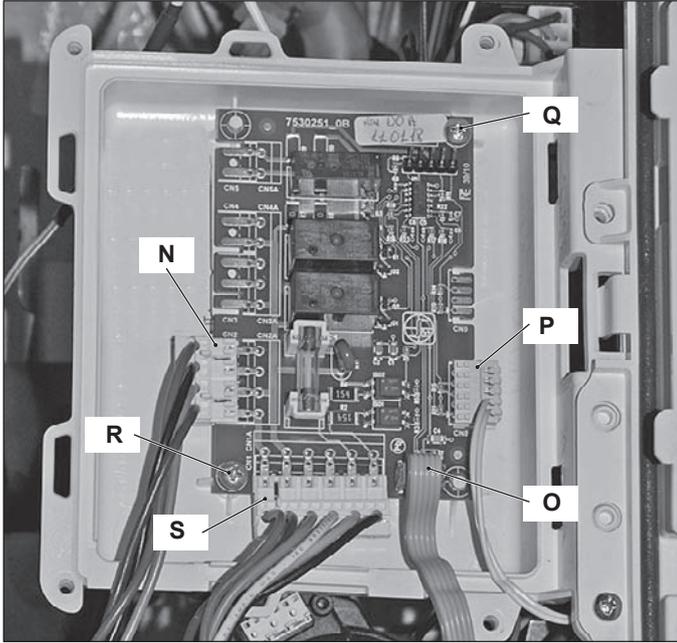


Figure 10.4

- 4 Unscrew the screws R and Q.
- 5 Remove the *Interface electronic p.c.b.*
- 6 Reassemble the *Interface electronic p.c.b.* carrying out the removal operations in the reverse order.

## 11 GAS VALVE

### 11.1 Function

The gas valve A in Figure 11.1 controls the gas inflow to the boiler burner.

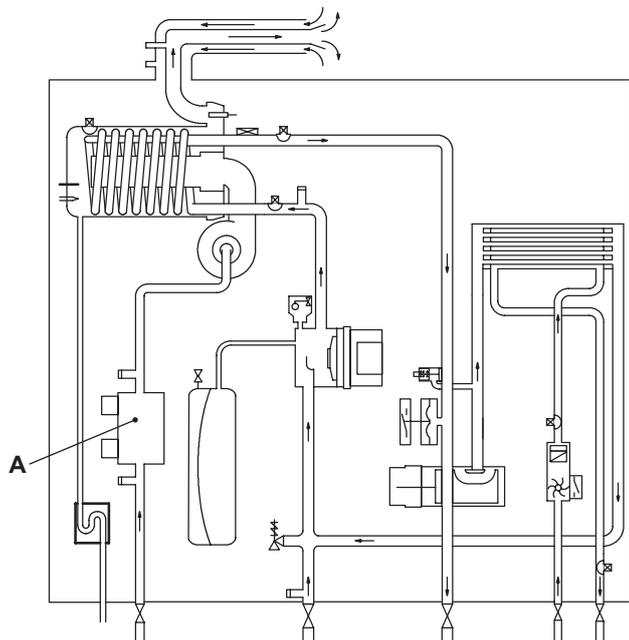


Figure 11.1

By means of an electric command given to the on-off operators the passage of the gas through the Gas valve can be opened or closed.

### 11.2 Description of the parts - (Figure 11.2)

- B Maximum gas pressure adjustment
- C Minimum gas pressure adjustment
- D On-off operators
- E On-off operators electric connector
- F Gas valve inlet pressure test point

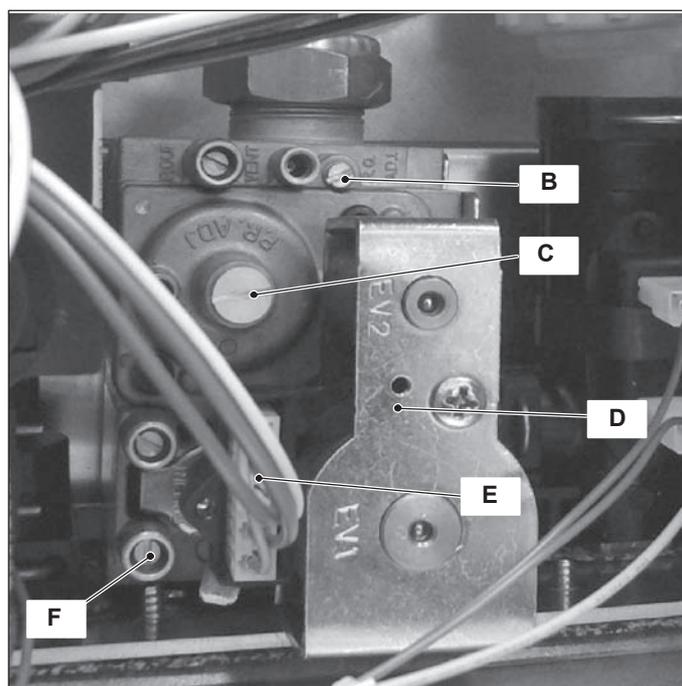


Figure 11.2

### 11.3 Adjustment



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

**Check the supply pressure before making any adjustment to the gas valve.**

- 1 Close the gas inlet valve.
- 2 Remove the front panel of the case and lower the control panel (see sections 2.2 and 2.3).
- 3 Loosen the internal screw on the Inlet Pressure Test Point F (Figure 11.2) of the Gas valve and connect a pressure gauge using a suitable hose.
- 4 Open the gas inlet valve.
- 5 Turn on the electricity supply to the boiler, switching on the fused spur isolation switch.
- 6 Set the boiler in c.h. / d.h.w. function as illustrated in Figure 11.3.

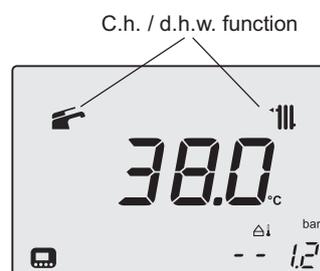


Figure 11.3

- 7 Open at least one hot water tap fully.
- 8 Read the inlet pressure value and ensure that it is within the limits given in the table *Gas supply pressures*, of the user/installation manual. If it does not comply with the required pressure check the gas supply line and governor for faults and/or correct adjustment.
- 9 Switch off the boiler **close the gas inlet valve** and close the water tap.
- 10 Disconnect the pressure gauge and close the Inlet Pressure Test Point F (Figure 11.2).

#### Gas valve adjustment



The person carrying out a combustion measurement should have been assessed as competent in the use of a flue gas analyser and the interpretation of the results. The flue gas analyser used should be one meeting the requirements of BS7927 or BS-EN50379-3 and be calibrated in accordance with the analyser manufacturers' requirements, and have a current calibration certificate.

- 11 Fit the probe of the flue analyser in the flue exhaust sampling point located on the exhaust pipes of the boiler (Figure 11.4).

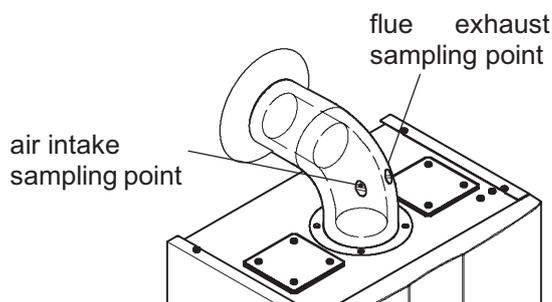


Figure 11.4

## GAS VALVE

- 12 Turn on the boiler, switching on the fused spur isolation switch.
- 13 Open the gas inlet valve.
- 14 Turn on the boiler and operate for 2 minutes to pre-heat the flue, before commencing any adjustments

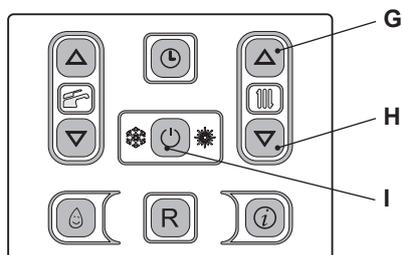


Figure 11.5

- 15 To enter in the parameters setting mode press contemporary the 3 keys (G - H - I Figure 11.5) for 10 second until the display shows Figure 11.6.

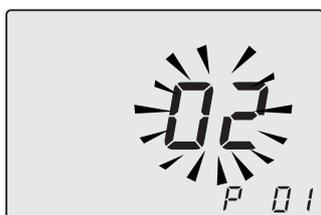


Figure 11.6

### Checking the minimum gas valve setting in domestic hot water mode

- 16 Press keys G and H (Figure 11.5) at the same time until the display shows the letters **LP** that alternate with the heating water temperature value (e.g. 45), indicating the activation of the "chimney sweep function" at minimum output (Figure 11.7).

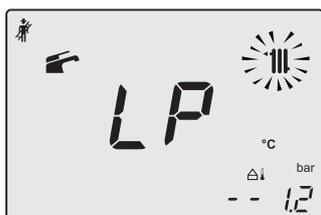


Figure 11.7

- 17 Allow the analyser to give a stable reading.
- 18 Read the CO<sub>2</sub> % value. It should be between:

Model	Type gas	CO <sub>2</sub> % value (range)
Activ A Plus 30C	Natural (G20)	8,7 - 9,3
Activ A Plus 35C	Propane (G31)	9,4 - 10,4
Activ A Plus 16S	Natural (G20)	-
Activ A Plus 25S	Propane (G31)	-

To adjust the CO<sub>2</sub> % value remove the brass plug by unscrewing it and rotate the Allen key screw ø 4mm (C - Figure 11.2) (by rotating it clockwise the CO<sub>2</sub> % increases).

### Checking the minimum gas valve setting in heating mode

- 19 Press key G to vary the output in chimney sweep mode: when the display shows the letters **hP** that alternate with the heating water temperature value (e.g. 32), the "chimney sweep function" is at minimum power during heating (Figure 11.9);

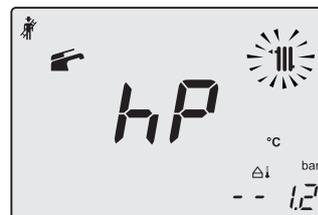


Figure 11.8

- 20 Allow the analyser to give a stable reading.
- 21 Read the CO<sub>2</sub> % value. It should be between:

Model	Type gas	CO <sub>2</sub> % value (range)
Activ A Plus 30C	Natural (G20)	8,7 - 9,3
Activ A Plus 35C	Propane (G31)	9,4 - 10,4
Activ A Plus 16S	Natural (G20)	8,7 - 9,3
Activ A Plus 25S	Propane (G31)	9,4 - 10,4

To adjust the CO<sub>2</sub> % value remove the brass plug by unscrewing it and rotate the Allen key screw ø 4mm (C - Figure 11.2) (by rotating it clockwise the CO<sub>2</sub> % increases).

### Checking the maximum gas valve setting in heating mode

- 22 Press key G to vary the output in chimney sweep mode: when the display shows the letters **cP** that alternate with the heating water temperature value (e.g. 78), the "chimney sweep function" is at maximum output in heating mode (Figure 11.9);

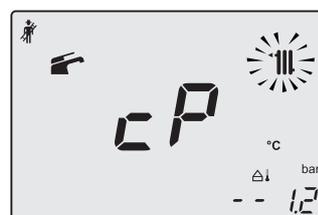


Figure 11.9

## GAS VALVE

- 23 Allow the analyser to give a stable reading.  
 24 Read the CO<sub>2</sub> % value. It should be between:

Model	Type gas	CO <sub>2</sub> % value (range)
Activ A Plus 30C	Natural (G20)	9,2 - 9,8
Activ A Plus 35C	Propane (G31)	9,9 - 10,8
Activ A Plus 16S	Natural (G20)	9,2 - 9,8
Activ A Plus 25S	Propane (G31)	9,9 - 10,8

To adjust the CO<sub>2</sub> % value rotate screw (B - Figure 11.2) (by rotating it clockwise the CO<sub>2</sub> % decreases).

### Checking the maximum gas valve setting in domestic hot water mode

- 25 Press further key G to vary again the output in chimney sweep mode: when the display shows the letters **dP** that alternate with the heating water temperature value (e.g.60), the "chimney sweep function" is at maximum output in domestic hot water mode" (Figure 11.10);

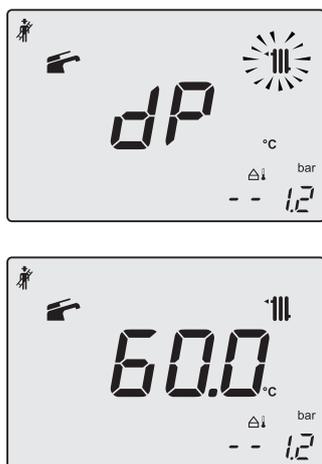


Figure 11.10

- 26 Open at least one hot water tap fully.  
 27 Allow the analyser to give a stable reading.  
 28 Read the CO<sub>2</sub> % value. It should be between:

Model	Type gas	CO <sub>2</sub> % value (range)
Activ A Plus 30C	Natural (G20)	9,2 - 9,8
	Propane (G31)	9,9 - 10,8
Activ A Plus 35C	Natural (G20)	9,3 - 9,9
	Propane (G31)	10,0 - 10,9
Activ A Plus 16S	Natural (G20)	-
Activ A Plus 25S	Propane (G31)	-

To adjust the CO<sub>2</sub> % value rotate screw (B - Figure 11.2) (by rotating it clockwise the CO<sub>2</sub> % decreases).

- 29 Press keys G - H - I (Figure 11.5) at the same time again to exit the "chimney sweep mode" and return to the previously set boiler status (Figure 11.11)

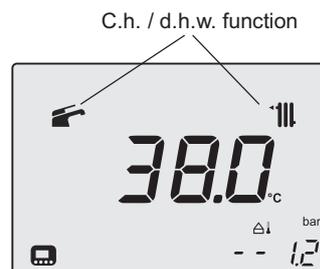


Figure 11.11

- 30 Switch off the boiler and turn off the hot water tap(s).  
 31 Close the air-flue sampling points.  
 32 After adjustment fit the protective brass plug (C - Figure 11.2).

**Important: after the gas pressure checks and any adjustment operations, all of the test points must be sealed.**

### 11.4 Checks



**Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- ✓ Check the on-off operators coils
- 1 Remove the front panel of the case.
  - 2 Disconnect the electrical connector E (Figure 11.2).
  - 3 Measure the electrical resistance between the connector pins of the on-off operators as illustrated in Figure 11.12.

Upper on-off operator  
approx. 6400 Ω\*

Lower on-off operator  
approx. 920 Ω\*

\*at ambient temperature.

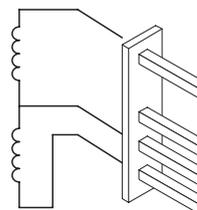


Figure 11.12

# GAS VALVE

## 11.5 Removal of the gas valve



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front panel of the case as explained in the section 2.3, of this manual.
- 2 Disconnect the connector J (Figure 11.13).

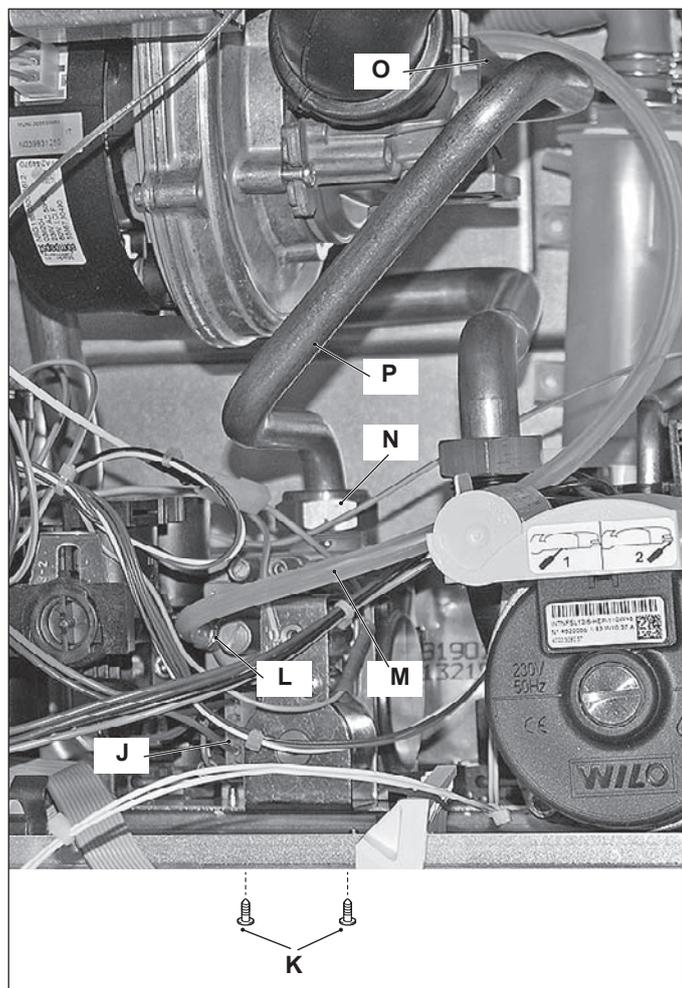


Figure 11.13

- 3 Turn off the gas supply and disconnect the gas isolation cock connector from the inlet port of the gas valve.
- 4 Using pliers, remove the spring L and the rubber pipe M (Figure 11.13).
- 5 Unscrew the connector N, remove the fixing fork O and remove the pipe P.
- 6 Unscrew the screws K and remove the valve.
- 7 Reassemble the valve carrying out the removal operations in reverse order.



**Warning:** Be careful not to damage the OR gasket of the gas pipe when inserting the pipe in the air box (air/gas mixer).

Before fitting a new valve, it is advisable to preset it as follows.

- 8 Remove the brass plug and turn the plastic screw inside it fully clockwise until it stops. Do not overtight.
- 9 Turn it counter-clockwise 2 and 3/4 turns.
- 10 Adjust the gas valve using the flue analyser as described in section 11.3.

After any service operation on the components of the gas circuit check all the connections for gas leaks.



**Warning:** After cleaning or replacement as detailed above, it is deemed necessary to undertake a combustion analysis as detailed in section 11.3.

# PRIMARY CIRCUIT FLOW SWITCH

## 12 PRIMARY CIRCUIT FLOW SWITCH

### 12.1 Function

The Primary circuit flow switch (A in Figure 12.1) function is to check the presence of water in the primary hydraulic circuit and that the pressure is above the minimum.

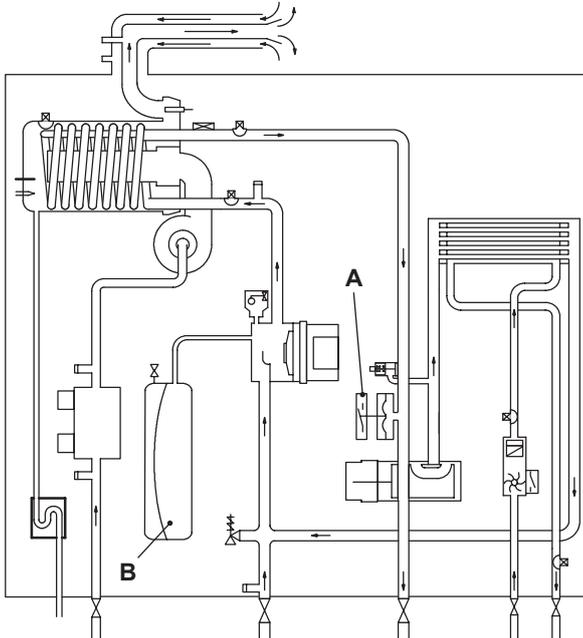


Figure 12.1

This device is connected to the main electronic control p.c.b. and if, it does not activate the control board will indicate that a fault condition (see section 4.1 of this manual) has occurred.

### 12.2 Checks



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

#### ✓ Electrical check

It is possible to verify the general operation of the switch by measuring the electric resistance between the contacts "bk" and "wh" of the switch.

- 1 Measure the electrical resistance between the tabs "bk" and "wh" (Figure 12.2).

The contact must close (resistance zero) with c.h. pressure of 0,35 bar or higher.

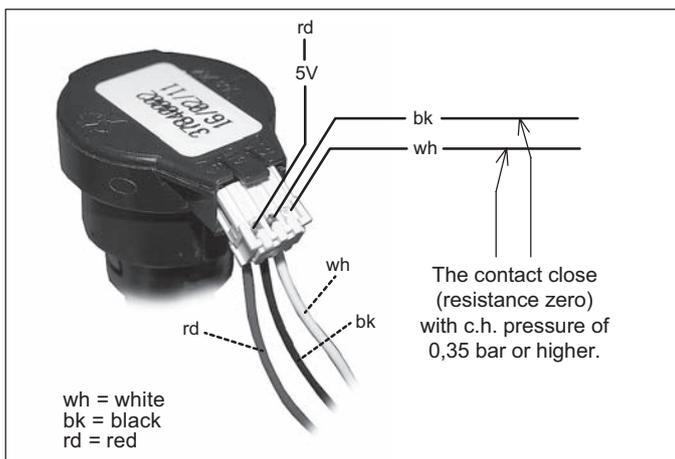


Figure 12.2

### 12.3 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front and right hand side panels of the case, turn off the flow and return isolation valves and empty the primary circuit.
- 2 Remove the fixing spring D (Figure 12.3) and remove the primary circuit pressure switch C.
- 3 Disconnect the connectors E (Figure 12.3).

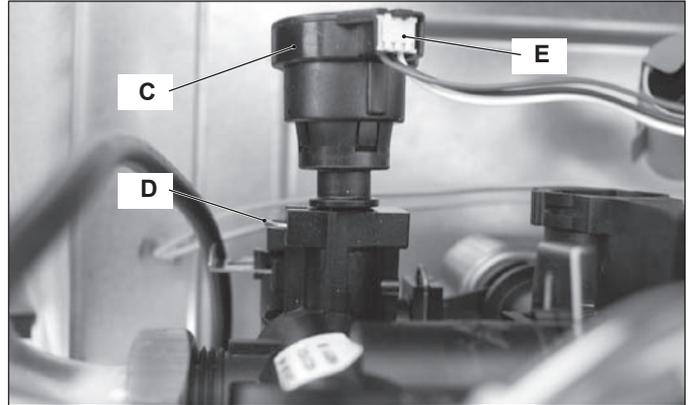


Figure 12.3

- 4 Reassemble the primary circuit pressure switch in reverse order of removal.



**Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

# EXPANSION VESSEL AND PRESSURE GAUGE

## 13 EXPANSION VESSEL AND PRESSURE GAUGE

### 13.1 Function

The Expansion vessel (A in Figure 13.1) function is to allow for the volume expansion of the c.h. circuit water due to the temperature rise.

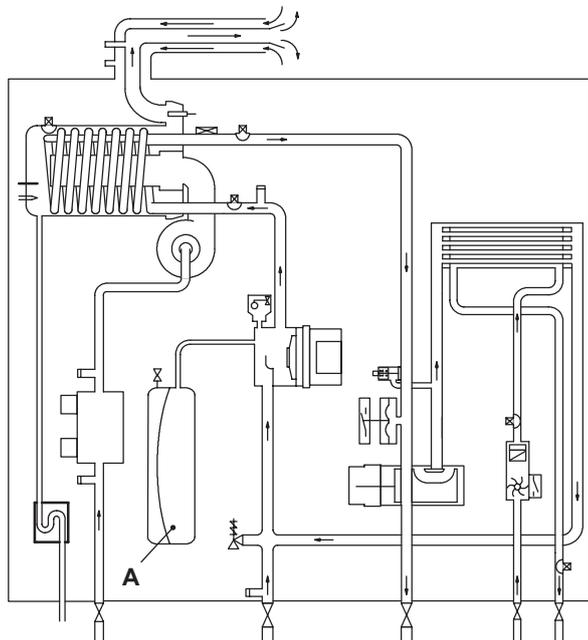


Figure 13.1

### 13.2 Checks

- 1 Turn off the flow and return isolation valves and empty the primary circuit of the boiler.
- 2 Remove the protective cap B in Figure 13.2 from the valve on the top of the expansion vessel and connect a suitable air pressure gauge.

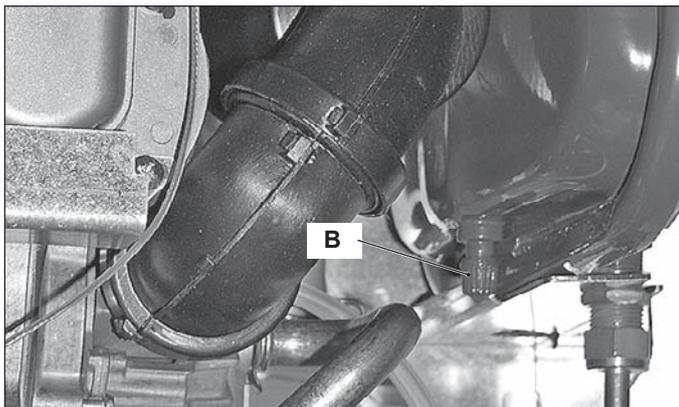


Figure 13.2

- 3 Check the pre-load pressure and refer to the section *Expansion vessel* in the *User manual and installation instructions* for the correct value.

### 13.3 Removal of the expansion vessel



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front and right hand side panels of the case, turn off the flow and return isolation valves and empty the primary circuit.
- 2 Completely unscrew the connection C, the locknut D (Figure 13.3).
- 3 Unscrew the screws E and remove the bracket F (Figure 13.3).
- 4 Remove the expansion vessel from the front of the boiler.
- 5 Re-assemble the parts in reverse order of removal.



Figure 13.3

# D.H.W. FLOW SWITCH, FILTER AND FLOW LIMITER

## 14 D.H.W. FLOW SWITCH, FILTER AND FLOW LIMITER

### 14.1 Function

The d.h.w. flow switch A in Figure 14.1 is a device that generates an electrical signal when hot water is drawn.

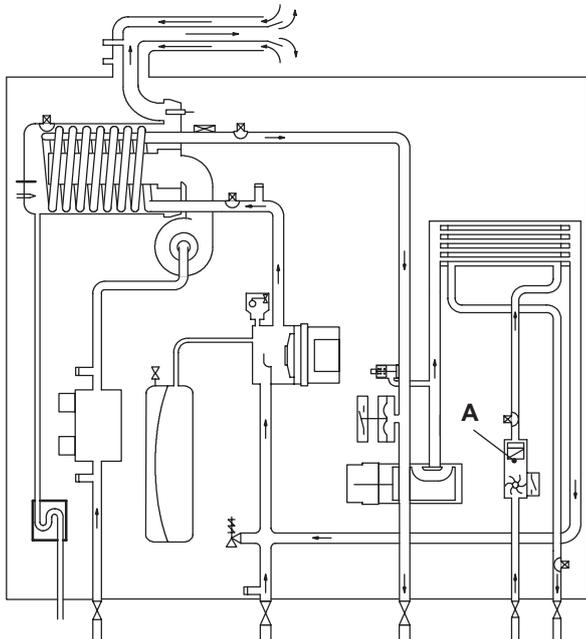


Figure 14.1

When the flow rate through the d.h.w. circuit reaches about 2,5 litres/min', the sensor closes the electric contact that switches the boiler d.h.w operation ON.

### 14.2 Description and location of parts - (Figure 14.2)

- 1 Flow switch plug
- 2 O-ring
- 3 Flow limiter (Activ A 30C. Activ A 35C. optional accessory)
- 4 Body with flow meter turbine
- 5 Filter

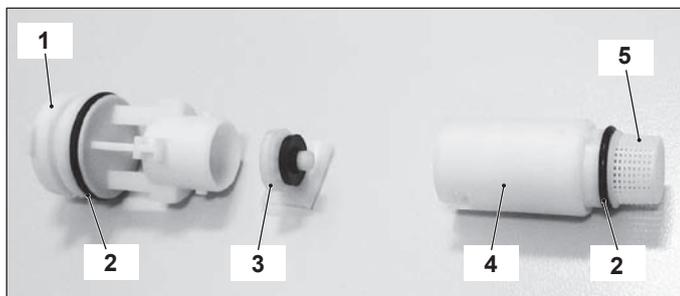


Figure 14.2

### 14.3 Removal of the sensor



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

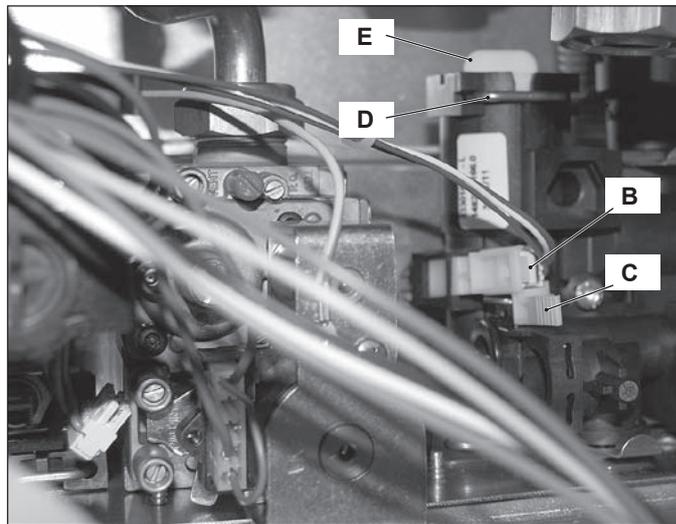


Figure 14.3

- 1 Remove the front panel of the case.
- 2 Disconnect the connectors B and remove the sensor holder C (Figure 14.3).
- 3 Remove the sensor.

### 14.4 Checks



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

#### ✓ Sensor operation

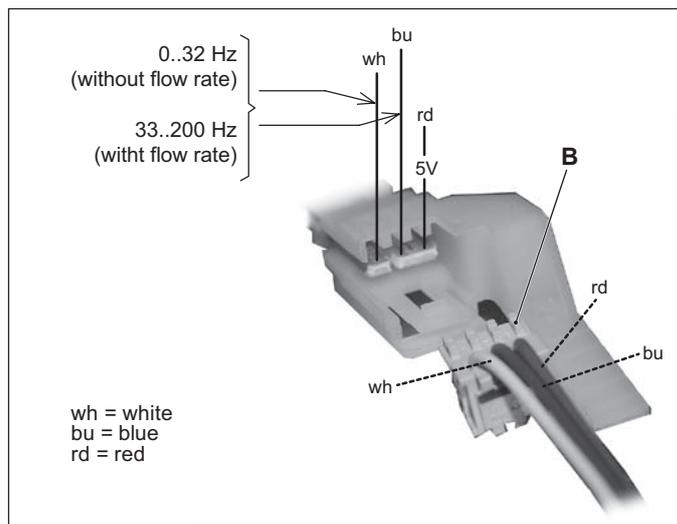


Figure 14.4

- 1 Remove the front panel of the case.
- 2 Don't disconnect the connectors B
- 3 Measure the electrical frequency at the leads of the sensor. Without flow rate the electrical frequency must be 0÷32Hz. With flow rate the electrical frequency must be 33÷200Hz.

---

## D.H.W. FLOW SWITCH, FILTER AND FLOW LIMITER

---

### 14.5 Removal of the flow switch group and d.h.w. circuit filter



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

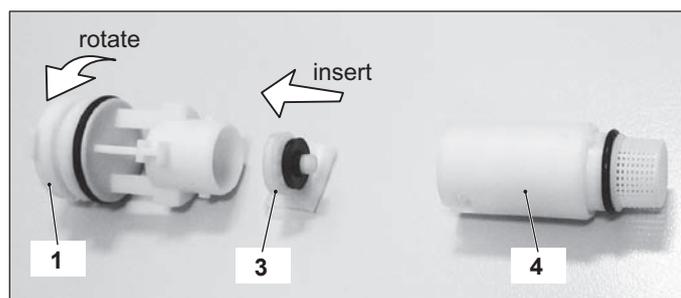
- 1 Remove the front panel of the case and empty the d.h.w. circuit.
- 2 Remove the fork D and pull up the flow switch plug E (Figure 14.3) with the help of a screwdriver.
- 3 To remove the body 4 with the filter from the flow switch group rotate the flow switch plug 1 (Figure 14.5).
- 4 Reassemble the parts following the removing sequence in reverse order.

### 14.6 Flow limiter

The Activ A 25C model is factory fitted with a 10 litres/min. flow limiter (white).

To install the flow limiter:

- 1 Remove the flow switch group as explained in the section 14.5.
- 2 Rotate the flow switch plug 1 to separate it from the body 4 (Figure 14.5).



**Figure 14.5**

- 3 Insert the flow limiter 3 as shown in Figure 14.5.
- 4 Reassemble the group following the above sequence in reverse order.

# TEMPERATURE PROBE

## 15 TEMPERATURE PROBE

### 15.1 Function

The Temperature probe has the function of converting the temperature of the water in the hydraulic circuit where it is installed into an electrical signal (resistance).

The relation between temperature and electrical resistance is stated in Figure 15.1.

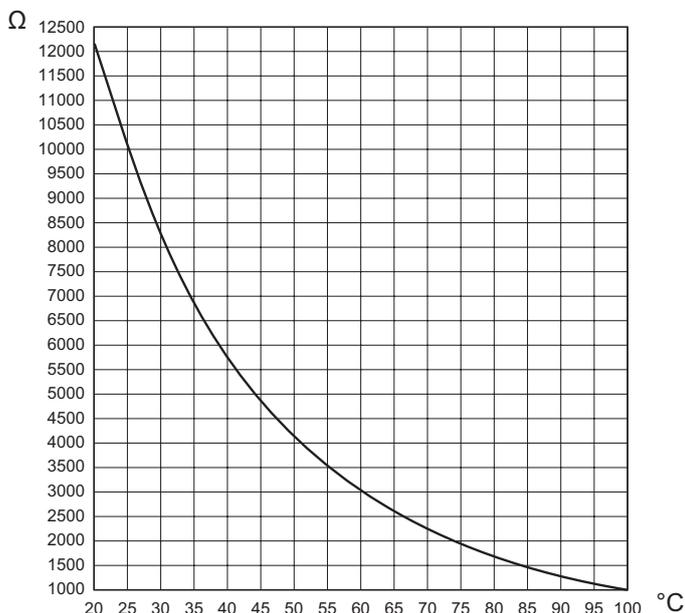


Figure 15.1

On the boiler there are four Temperature probes. Two on the input/output of the primary condensing heat exchanger (c.h. Temperature probe) A and B in Figure 15.2 and Figure 15.3; two on the input/output of the d.h.w. heat exchanger (d.h.w. Temperature probe) C and D in Figure 15.2, Figure 15.4 and Figure 15.5.

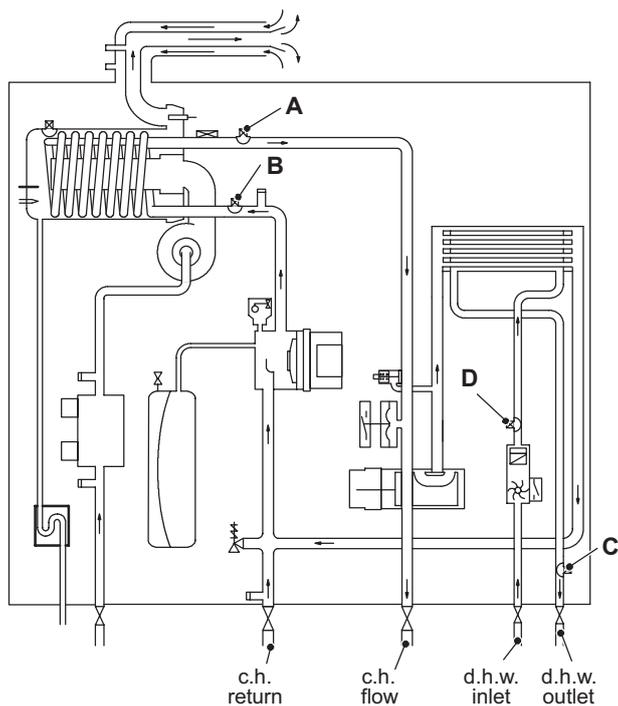


Figure 15.2

### 15.2 Checks

✓ Temperature-resistance relationship



**Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

Disconnect the cable from the Temperature probe. Measure the temperature of the pipes F and H (only c.h. Temperature probe) where the Temperature probes are located and check the electrical resistance according to the graph in Figure 15.1.

### 15.3 Removal of the c.h. Temperature probes



**Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels and the sealed chamber lid.
- 2 Empty the primary circuit of the boiler.
- 3 Remove the electric connector G and E and unscrew the c.h. Temperature probes A and B (Figure 15.3).
- 4 Reassemble the c.h. Temperature probes carrying out the removal operations in reverse order.

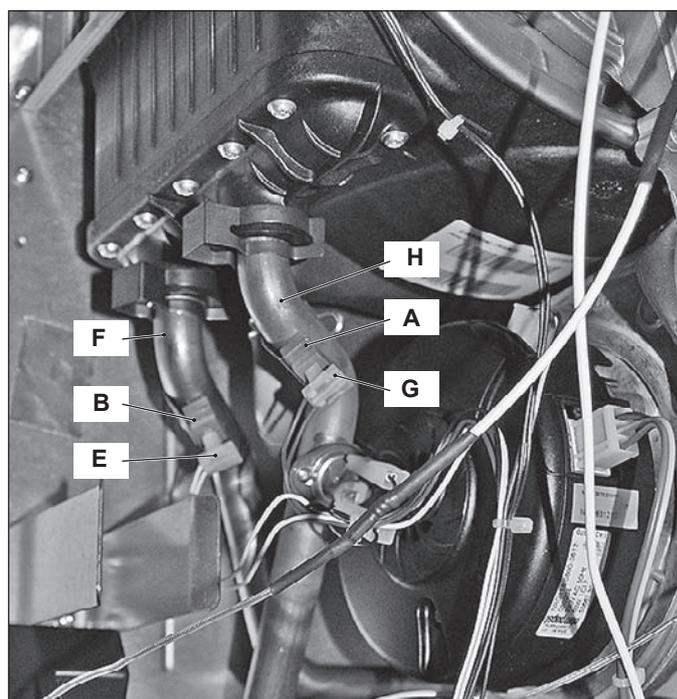


Figure 15.3

# TEMPERATURE PROBE

## 15.4 Removal of the d.h.w. Temperature probes



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

### Removal of the d.h.w. Outlet Temperature probe

- 1 Remove the front panel of the case and lower the control panel.
- 2 Empty the d.h.w. circuit of the boiler.
- 3 Remove the electric connector I (Figure 15.4)
- 4 Remove the fork J and pull the d.h.w. Temperature probe C.
- 5 Reassemble the d.h.w. Temperature probe carrying out the removal operations in reverse order.



**Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

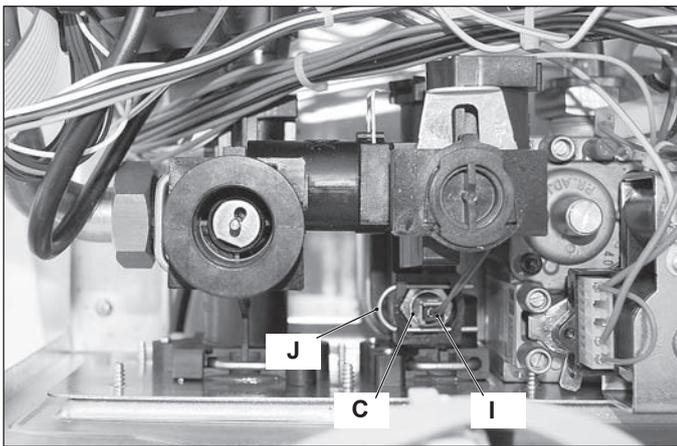


Figure 15.4

### Removal of the d.h.w. Intlet Temperature probe

- 6 Remove the front panel of the case and lower the control panel.
- 7 Empty the d.h.w. circuit of the boiler.
- 8 Remove the electric connector K (Figure 15.5)
- 9 Remove the fork L and pull the d.h.w. Temperature probe D.
- 10 Reassemble the d.h.w. Temperature probe carrying out the removal operations in reverse order.



**Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

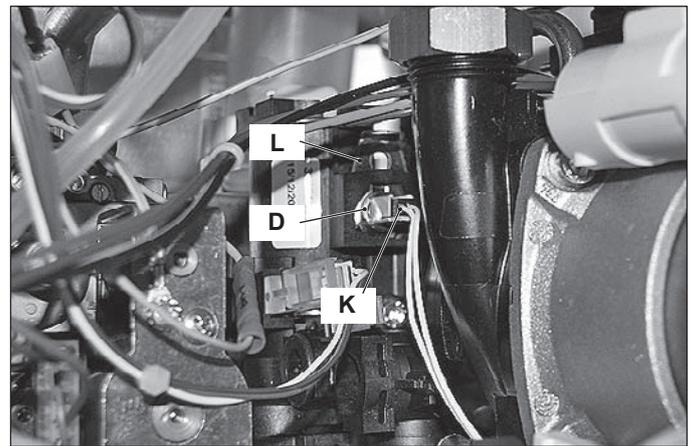


Figure 15.5

# BY-PASS VALVE

## 16 BY-PASS VALVE

### 16.1 Function

The By-pass valve A in Figure 16.1 is located between the c.h. water flow and return and its function is that of guaranteeing a minimum flow across the primary heat exchanger if the circulation across the c.h. system is completely closed.

The By-pass valve is fitted on the rear side of the diverter group.

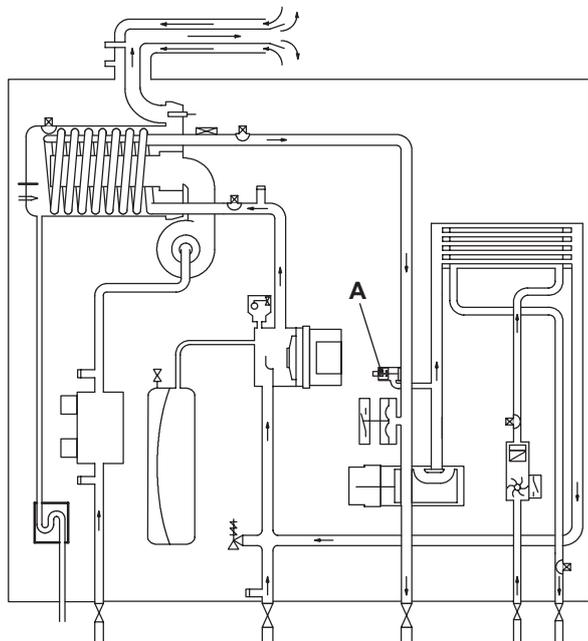


Figure 16.1

### 16.2 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels.
- 2 Empty the primary circuit of the boiler.
- 3 Remove the locking plate B and pull up the by-pass valve A (Figure 16.2).

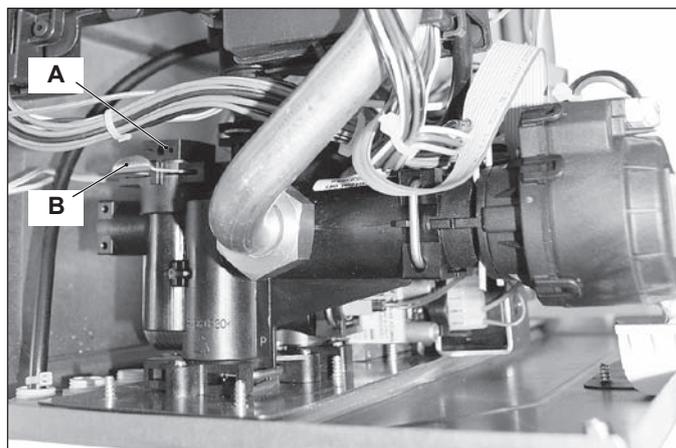


Figure 16.2

- 4 Reassemble the by-pass valve as illustrated in Figure 16.2 reversing the order of removal.



**Warning:** to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

**Attention.** When reassembling the By-pass valve be sure that it is correctly oriented by matching the reference C with the notch D of the water group Figure 16.3

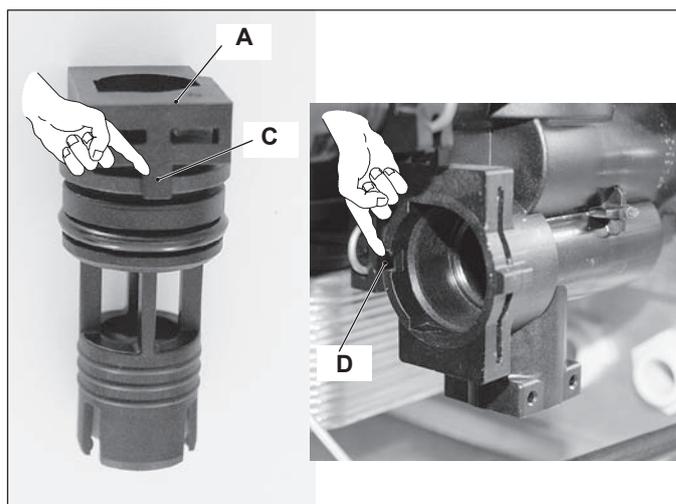


Figure 16.3

# FAN AND AIR BOX

## 17 FAN AND AIR BOX

### 17.1 Function

The function of the Fan A (Figure 17.1) is to force the mixture of air and gas into the burner.

The function of the Air box B is to mix the gas and the air in the right proportion.

The flow rate of the air-gas mixture and consequently the input power of the boiler is proportional to the speed of the fan that is controlled by the electronic control p.c.b.

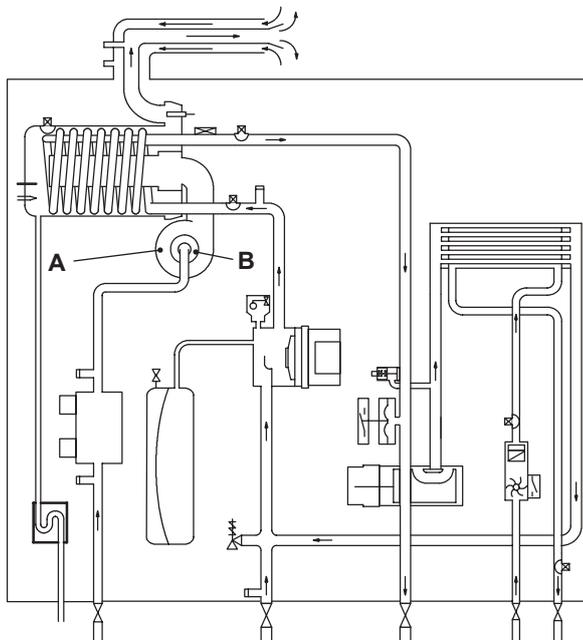


Figure 17.1

### 17.2 Removal of the Air box and the Fan



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Turn off the gas supply.
- 2 Remove all the case panels (see section 2).

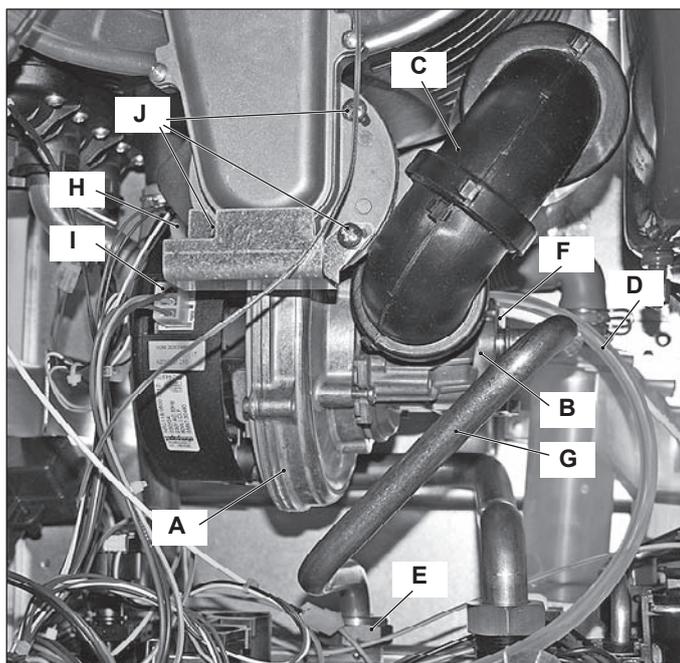


Figure 17.2

- 3 Disconnect the air manifold C (Figure 17.2).
- 4 Disconnect the rubber pipe D.
- 5 Unscrew the gas connector E.
- 6 Remove the fixing fork F and remove the gas pipe G.
- 7 Disconnect the connector H
- 8 Disconnect the fan connector I by pressing the plastic hook placed on the side of the connector.
- 9 Unscrew the screws J.
- 10 Remove the fan A with the air box B.
- 11 Remove the screws K and the air box B (Figure 17.3).

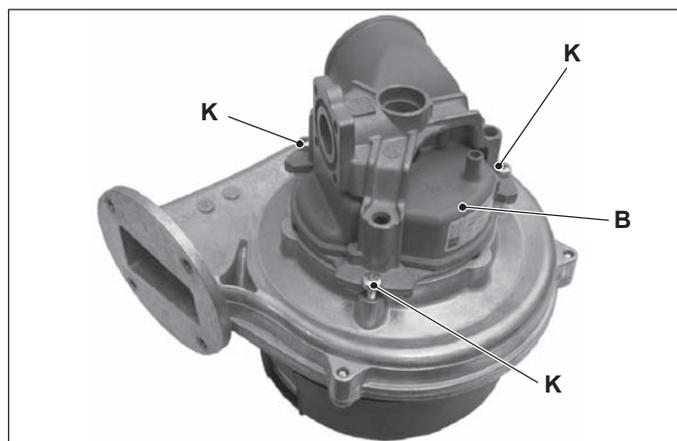


Figure 17.3

- 12 Assemble the Fan and the Air box carrying out the removal operations in reverse sequence.

**Before reassembling ensure the fan gasket (Figure 17.2) is correctly mounted.**



**Warning:** Be careful not to damage the OR gasket of the gas pipe when inserting the pipe in the air box (air/gas mixer).

**After any service operation on the components of the gas circuit check all the connections for gas leaks.**



**Warning:** After cleaning or replacement as detailed above, it is deemed necessary to undertake a combustion analysis as detailed in section 11.3.

# IGNITION AND DETECTION ELECTRODES

## 18 IGNITION, DETECTION ELECTRODES AND BURNER

### 18.1 Function

Three electrodes are fitted on the fan-burner group.

Two of them, fitted on the right side of the fan-burner group A, are the ignition electrodes B.

On the left side is the detection electrode C and it detects the presence of the flame.

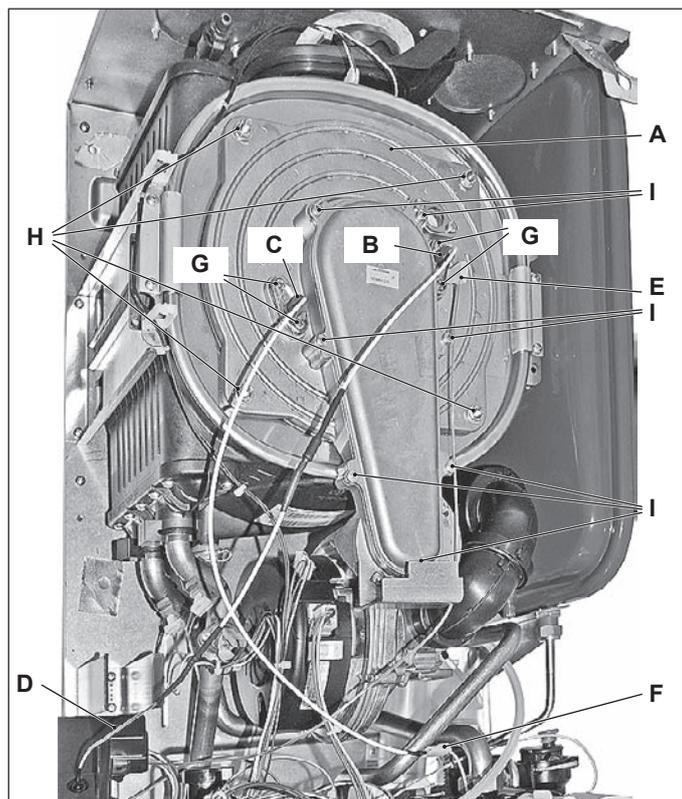


Figure 18.1

The burner J is fitted on the rear of the fan-burner group A.

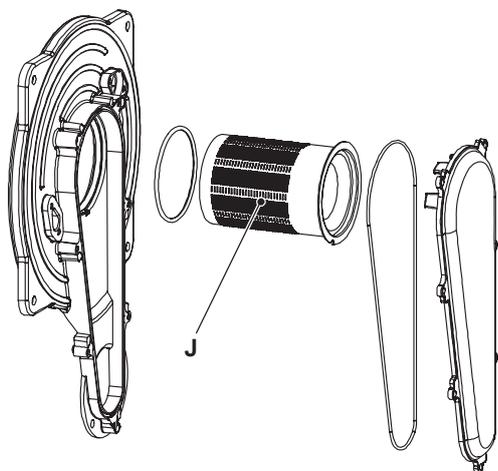


Figure 18.2

### 18.2 Removal of the Ignition and detection electrodes



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels (see section 2).
- 2 Disconnect the ignition electrodes connector D and the earth wire E (Figure 18.1) and disconnect the detection electrode connector F.
- 3 Unscrew the screws G and remove the ignition electrodes B and the detection electrode C.
- 4 Assemble the Ignition and detection electrodes carrying out the removal operation in reverse order.

### 18.3 Removal of the burner



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the air box and the fan (see section "Removal of the Air box and the Fan" page 44)
- 2 Remove the Ignition and detection electrodes (see section "Removal of the Ignition and detection electrodes" page 45).
- 3 Unscrew the screws H (Figure 18.1) and remove the cover of the combustion chamber.
- 4 Unscrew the screws I (Figure 18.1) and remove the Air-gas duct lid.
- 5 Remove the burner by sliding it forward.

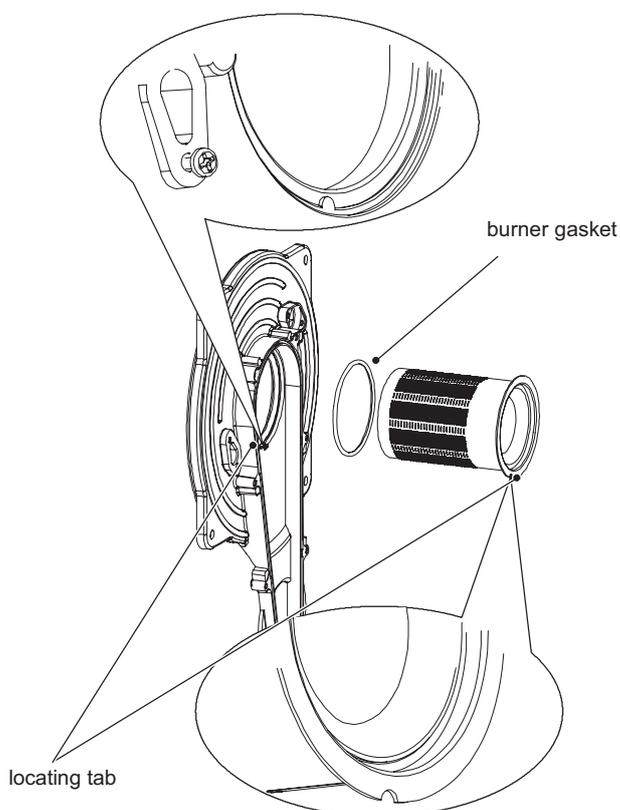


Figure 18.3

- 6 Assemble the burner carrying out the removal operation in reverse order. Ensure the burner is correctly located by lining up the locating tab (Figure 18.3).

## IGNITION AND DETECTION ELECTRODES

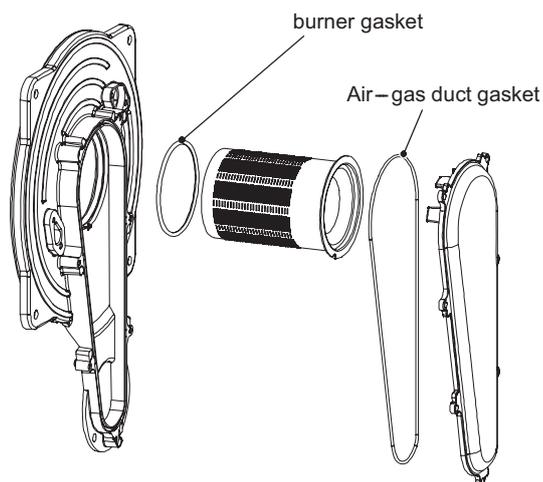


Figure 18.4

Before reassembling ensure the burner gasket is correctly located.



**Warning:** After cleaning or replacement as detailed above, it is deemed necessary to undertake a combustion analysis as detailed in section "Adjustment" page 33.

### 18.4 Removal of the front insulation panel

See warning note at the end of this chapter before to remove this part.

- 1 Remove the Ignition and detection electrodes (see section "Removal of the Ignition and detection electrodes" page 45).
- 2 Remove the burner (see section "Removal of the burner" page 45).
- 3 Remove the front insulation panel (Figure 18.5).
- 4 Assemble the new front insulation carrying out the removal operation in reverse order. When fitting the new panel ensure that the electrodes holes coincide with the holes of the combustion chamber.

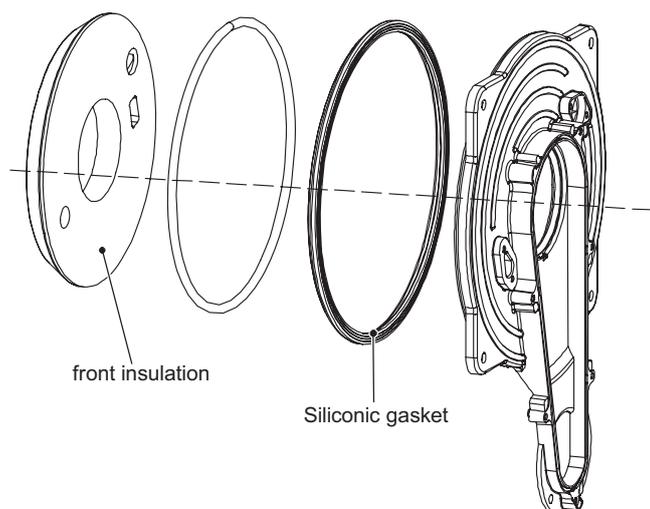


Figure 18.5

#### Caution:

After any periodical servicing or disturbance the combustion chamber silicon seal (Figure 18.5) must be fully inspected and replaced at the discretion of the service engineer.

After any disturbance to the chamber door seal the appliance must undergo a full analytical combustion performance check.

### 18.5 Removal of the rear insulation

See warning note at the end of this chapter before to remove this part.



**Attention:** Cover the inner of the condensing heat exchanger to avoid that dirt and debris fall in the coil.

- 1 Do the operations of section "Removal of the burner" page 45 from step 1 to step 3.
- 2 Unscrew the screw K, remove the washer L and the rear insulation M (Figure 18.6).

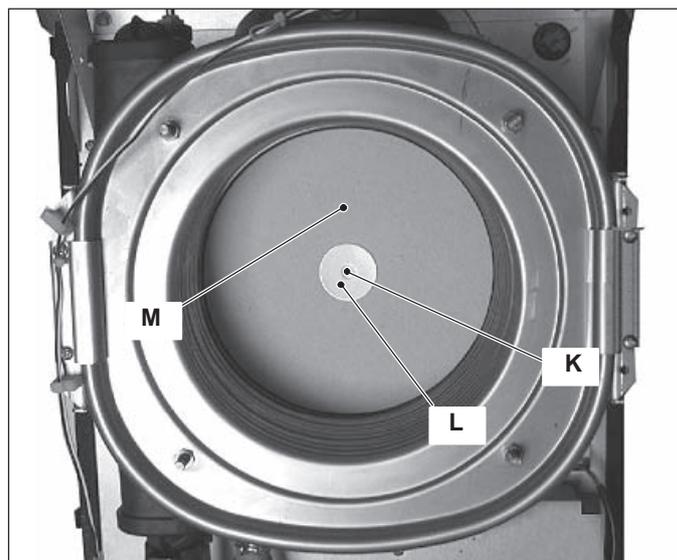


Figure 18.6

### 18.6 Checks

- ✓ Check of the spark generator



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

There is not a significant way to verify the integrity of the spark generator. When the fan turns but the burner does not light a possible cause is a faulty spark generator and it is advisable to replace it to locate the fault.

- ✓ Check the position of the electrode edges



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the ignition electrodes (see section "Removal of the Ignition and detection electrodes" page 45)
- 2 Check for the correct distance between the metallic edges of the ignition electrode (see Figure 18.7 - Figure 18.8).

## IGNITION AND DETECTION ELECTRODES

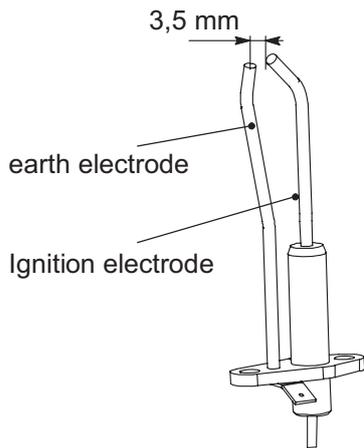


Figure 18.7

✓ Check the connection wires



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

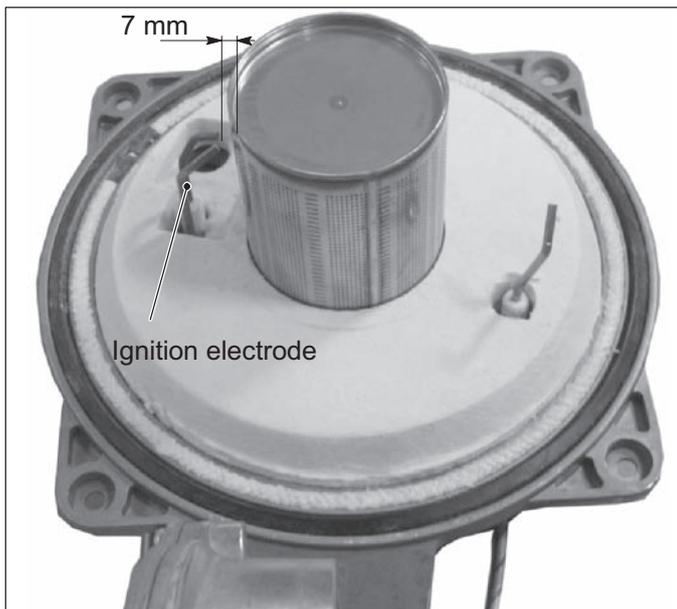


Figure 18.8

- 1 Remove all the case panels and the sealed chamber lid.
- 2 Check for the integrity of the insulation of wires which connect the electrodes to the spark generator and to the control/ignition p.c.b.

### Warning - Insulation panels material handling care

Mineral fibres are used in this appliance for the insulation panels of the combustion chamber

Excessive exposure to these materials may cause temporary irritation to eyes, skin and respiratory tract.

Known hazards - Some people can suffer reddening and itching of the skin. Fibre entry into the eye will cause foreign body irritation, which can cause severe irritation to people wearing contact lenses. Irritation to respiratory tract.

Precautions - Dust goggles will protect eyes. People with a history of skin complaints may be particularly susceptible to irritation.

High dust levels are only likely to arise following harsh abrasion. In general, normal handling and use will not present high risk, follow good hygiene practices, wash hands before, touching eyes, consuming food, drinking or using the toilet.

First aid - Medical attention must be sought following eye contact or prolonged reddening of the skin.

## 19 SAFETY THERMOSTAT

### 19.1 Function

The safety thermostat A in Figure 19.1 is a device that senses the temperature of the primary circuit water which flows in the outlet pipe of the condensing heat exchanger.

If the temperature control system of the boiler fails and the temperature of the primary circuit reaches a dangerous temperature, the safety thermostat opens the electric circuit that supplies the on-off operators of the gas valve.

Consequently, the full sequence ignition device attempts to light the burner and, at the end, locks the boiler and lights the lock-out on the display.

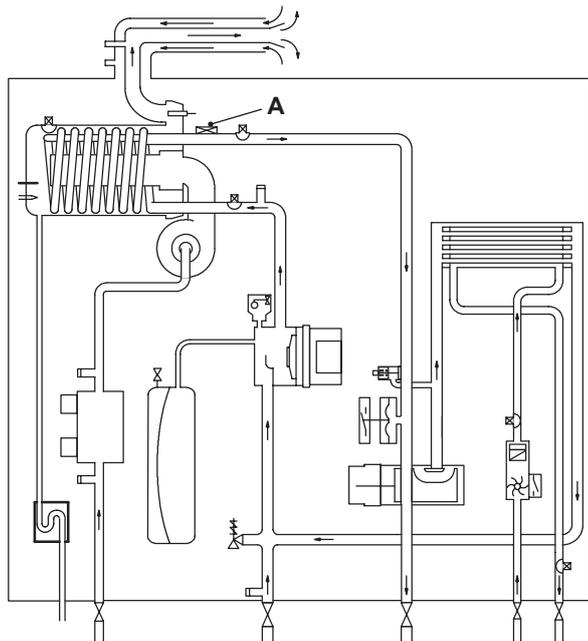


Figure 19.1

### 19.2 Checks

#### ✓ Overheat temperature value

- 1 Run the boiler and set the temperature at maximum by pressing the appropriate key.
- 2 Allow the boiler to reach its maximum operating temperature (monitor the temperature gauge on the instrument panel). The boiler should maintain a temperature below that of the safety thermostat and no overheat intervention should occur.



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

#### ✓ Electrical function

- 1 Remove all the case panels and the lid of the sealed chamber.
- 2 Disconnect the safety thermostat and check its electrical function. Normally (no intervention) the contact must be closed (electrical resistance zero  $\Omega$ ).

### 19.3 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels.
- 2 Disconnect the wiring B (detail in Figure 19.2).
- 3 Unscrew the screws C and remove the overheat thermostat.

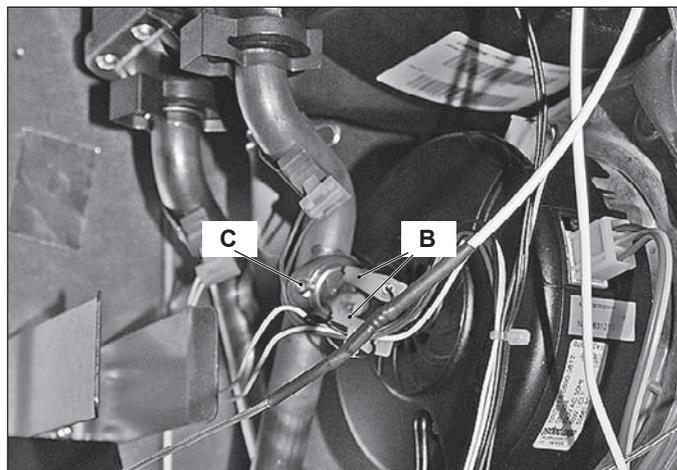


Figure 19.2

- 4 Reassemble the overheat thermostat carrying out the operations in reverse order.
- 5 Apply an adequate quantity of heat conducting compound between the pipe and the thermostat.



**Warning:** After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis as detailed in section 11.3.

# FLUE TEMPERATURE PROBE NTC AND SAFETY THERMAL FUSE

## 20 FLUE TEMPERATURE PROBE NTC AND SAFETY THERMAL FUSE

### 20.1 Function

The Flue temperature probe NTC A in Figure 20.1 and Figure 20.2 senses the temperature of the combustion products that flow through the condensing heat exchanger.

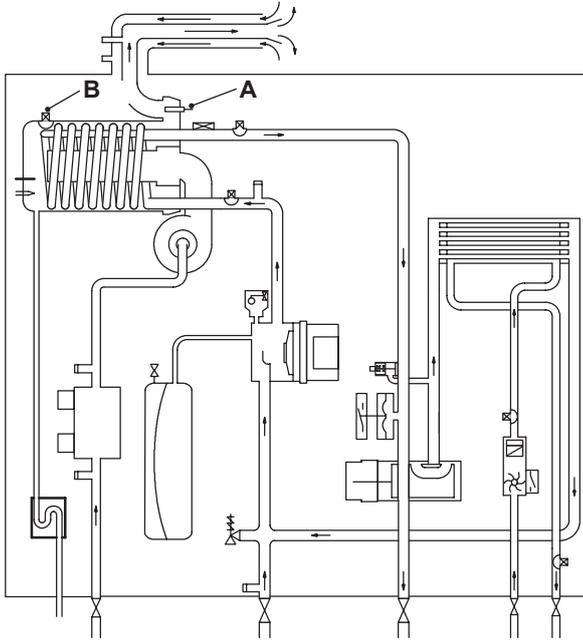


Figure 20.1

If the temperature of the combustion products circuit reaches the limit temperature, the Flue temperature probe NTC reduces the gas flow rate to the burner. The temperature of the combustion products should decrease to a safe value temperature.

In the case that the temperature of the combustion products reaches a potentially dangerous value, it stops the boiler operation (lock-out).

This allows the use of plastic materials for the flue outlet pipes and bends.

The use of kits different from the original isn't however allowed, since the flue pipes are integral parts of the boiler.

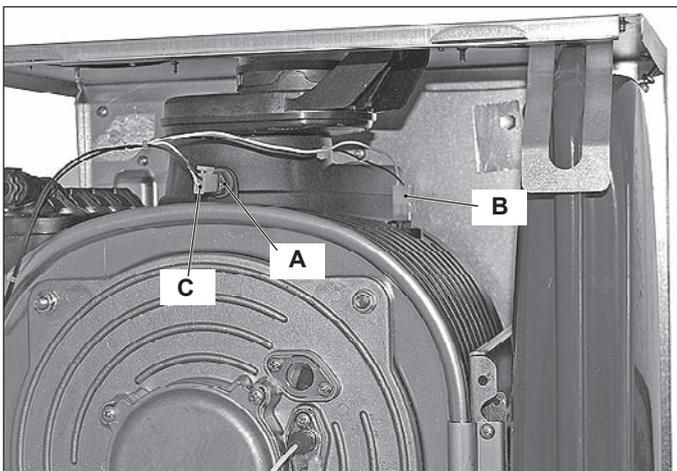


Figure 20.2

A Safety thermal fuse B in Figure 20.1 - Figure 20.2 is also connected in series with the Flue temperature probe NTC and acts as a safety device in extreme case of incorrect operation of the Flue temperature control system.

Reaching the breakdown temperature it opens the circuit and locks out the boiler.

In case of intervention of this safety device the heat exchanger (part shown in Figure 20.3) may be damaged and must be replaced.



Figure 20.3

### 20.2 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels.
- 2 Disconnect the connector C from the Flue temperature probe NTC by pressing the plastic hook placed on the side of the connector.
- 3 Unscrew and remove the flue temperature probe A (Figure 20.2) from the condensing heat exchanger.
- 4 Assemble the Flue temperature probe NTC carrying out the removal operations in reverse sequence.

### 20.3 Checks

✓ Overheat temperature value

- 1 Set the temperature control knobs to their max. position and run the boiler in d.h.w. and c.h.
- 2 Allow the boiler to reach its maximum operating temperature (monitor the temperature gauge on the instrument panel). The boiler should maintain a temperature below that of the Flue temperature probe NTC and no overheat intervention should occur.

✓ Temperature-resistance relationship.

- 1 Remove the Flue temperature probe NTC (see section 20.2).
- 2 Measure the Flue temperature probe NTC electrical resistance at the ambient temperature and check it according to the graph in (Figure 20.4)

# FLUE TEMPERATURE PROBE NTC AND SAFETY THERMAL FUSE

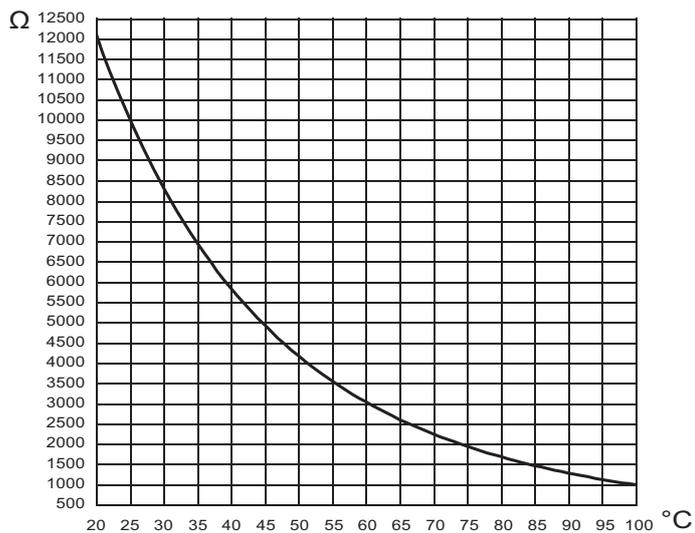


Figure 20.4

## 21 CONDENSATE TRAP

### 21.1 Function

The condensate trap A in Figure 21.1 and Figure 21.2 allows the discharge of the condensate via the condensate drain pipe avoiding in the mean time the escape of combustion products. A plastic ball closes the trap outlet in case that the trap is empty.

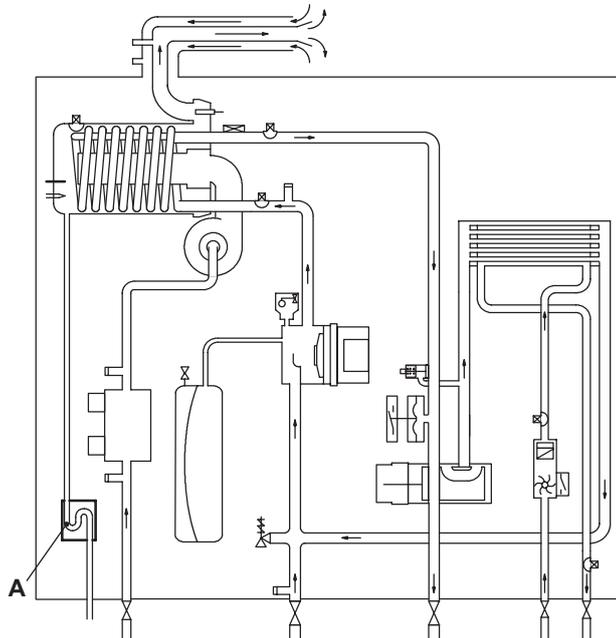


Figure 21.1

If the drain pipe becomes blocked, or condensate cannot drain, the condensate level in the trap rises until it reaches the screw attached to the flame detection electrode, this will cause the boiler lock-out..

### 21.2 Check the cleanness of the trap

Unscrew the plug B on the bottom of the trap A and remove dirt eventually deposit (Figure 21.2).

### 21.3 Removal



**Warning:** isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front and right case panels.
- 2 Unscrew the threaded locking ring B and remove the flexible pipe C (Figure 21.2).
- 3 Using pliers, remove the spring D moving it upwards.
- 4 Unscrew the screw E and remove the trap A from the pipe F.
- 5 Reassemble carrying out the removal operations in reverse order.

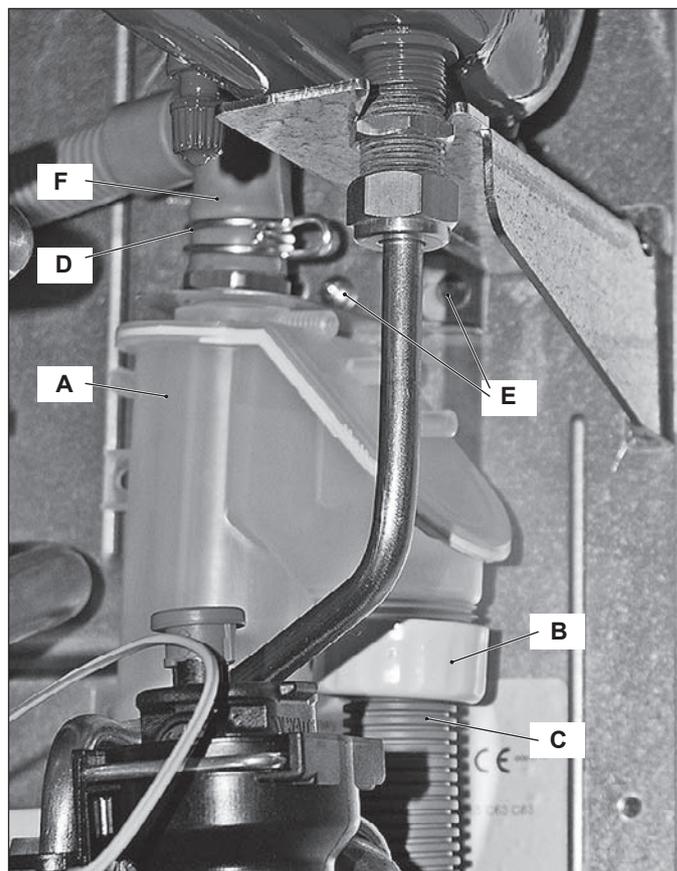


Figure 21.2

## SHORT SPARE PARTS LIST

### 22 SHORT SPARE PARTS LIST

Key	G.C. part no.	Description	Q.ty	Manufacturer part no.	Manufacturer's reference
1		Burner (mod. Activ A Plus 25S, Activ A Plus 16S)	1	BI1313 100	
		Burner (mod. Activ A Plus 30C, Activ A Plus 35C)	1	BI1313 101	
2		Expansion vessel	1	BI1462 100	
3	H58-660	Condensing heat exchanger (mod. Activ A Plus 30C, Activ A Plus 35C )	1	BI1432 101	
	H58-659	Condensing heat exchanger (mod. Activ A Plus 25S, Activ A Plus 16S)	1	BI1432 100	
4		Fan	1	BI1313 102	
5		Gas valve	1	BI1313 103	SIT 848 Sigma 0848135
6	H50-189	Safety valve (mod. Activ A Plus 30C, Activ A Plus 35C)	1	BI1181 100	Watts
6	E83-013	Safety valve (mod. Activ A Plus 25S, Activ A Plus 16S)	1	BI1131 100	Watts
7		Main Electronic control/ignition p.c.b.	1	BI2035 100	
8		Interface electronic p.c.b.	1		
9		Control panel electronic p.c.b.	1		
10	E01-205	D.h.w. heat exchanger	1	BI1001 102	
11		Pump	1		
12	H74-553	Temperature probe (main circuit)	2	BI1442 106	
13		D.h.w. flow switch	1	BI1441 501	
14		D.h.w. flow sensor	1	BI1441 104	
15		Primary circuit pressure switch	1	BI1431 101	
16		Three way diverter valve (electric actuator)	1	BI1431 100	
17	H20-989	Condensate trap	1	BI1262 118	
18	E83-101	Overheat thermostat	1	BI1172 105	ELTH - type 261
19	H58-661	Flue temperature probe NTC	1	BI1432 102	
20	E23-792	Fuse 2 AF 250VAC 5x20	3	BI1165 112	
21	169-016	Temperature probe (D.h.w. circuit)	2	KI1042 501	
22	H58-709	Detection electrode	1	BI1293 103	
23	H58-709	Ignition electrode	1	BI1293 102	

SHORT SPARE PARTS LIST

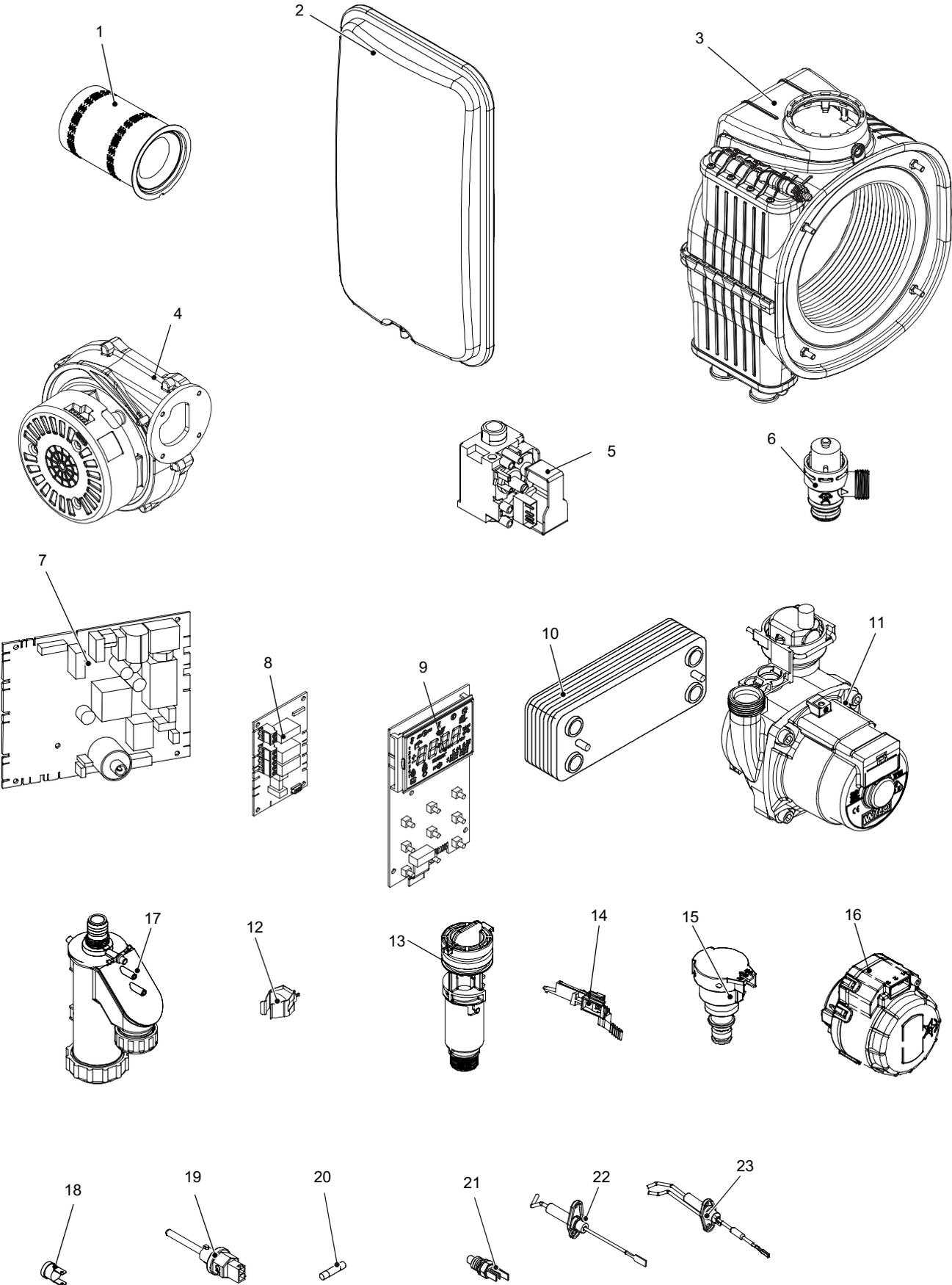


Figure 22.1







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