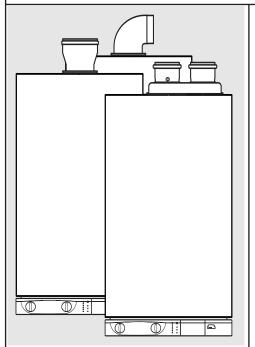


# MAINTENANCE AND SERVICE GUIDE

# Britony System II 80 and 100

# **Central Heating Fanned Flue Boiler**

#### **Dimensions**

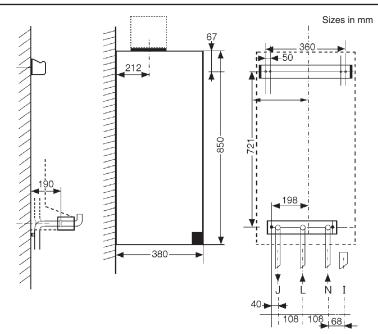


Flue types:

C 12 or 42: horizontal

C 32 xx: vertical concentric

C 32 xy: Twin flue



Boiler outer case dimensions:

- Height: 850 - Boiler width: 440 (minimum space required 450)
- Depth : 380

- I Safety valve outlet
- J Heating flow
- L Gas supply
- N Heating return

#### **Technical data**

Heat input C/H System 80: 11.73 to 28,70 kW

System 100: 15.43 to 34.50 kW

Heat output C/H System 80: 9.50 to 24 kW

System 100: 12.50 to 28 kW

Max. operating pressure C/H circuit: 2.5 bar Expansion vessel net capacity: 5.4 l Expansion vessel initial pressure: 0.7 bar

Electrical consumption : 150 w

Voltage : 230 v

Electrical protection index : IP24

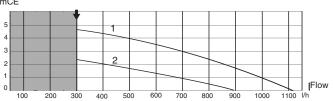
Fuses : 2 A and 1.25 A
Gas category : II 2E+ 3+

Nominal gas flow rate at 15°C and 1013 mbar	BRITONY System II 80		BRITONY System II 100		
	Maximum	Minimum	Maximum	Minimum	
	power kW	power kW	power kW	power kW	
-Natural gas ( G 20) at 20 mbar	2.74 m³/h	1.22 m³/h	3.34 m³/h	1.57 m³/h	
-Butane gas ( G 30 ) at 28 mbar	2.04 kg/h	0.91 kg/h	2.45 kg/h	1.17 kg/h	
-Propane gas ( G 31 ) at 37 mbar	2.00 kg/h	0.89 kg/h	2.42 kg/h	1.15 kg/h	
Injectors and gas valves seat diameter	BRITON	Y System II 80	BRITONY System II 100		
	Natural gas	Butane or Propane	Natural gas	Butane or Propane	
-Blue solenoid restrictor diameter	2.60 mm	1.75 mm	2.90 mm	2.00 mm	
-Gas valve restrictor diameter	6.70 mm	4.90 mm	no restrictor required	6.70 mm	
-Manifold injectors (16)	1.23 mm	0.70 mm	1.26 mm	0.76 mm	

### Pump and expanssion vessel characteristics

PUMP HEAD AVAILABLE

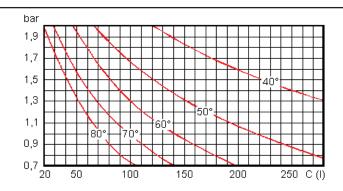
Minimum flow rate (with all heating thermostatic valves closed)



1 = by-pass closed

2 = by-pass open

Head available / flow

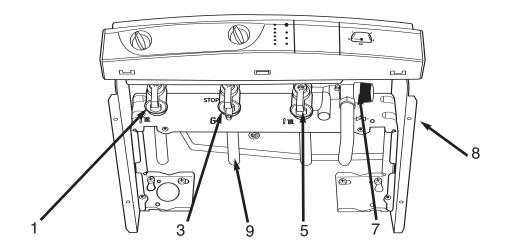


Note: The system initial pressure should be over the following value: System static height (in metre) + 0.7 = Initial pressure (in bar)

### **Components location**

- 1. CH Flow isolating valve
- 3. Gas service tap
- 5. CH Return isolating valve

- 7. Pressure relief valve
- 8. Chassis
- 9. Connecting tails (x 3)



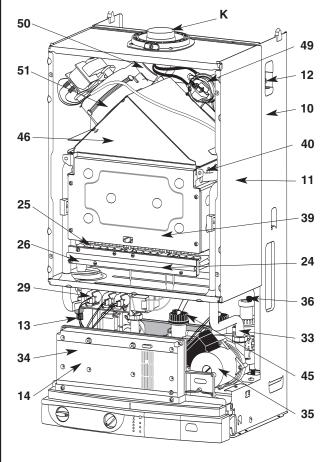
- 10. Steel chassis complete with expansion vessel
- 11. Sealed chamber
- 12. Expansion vessel (not visible)
- 13. Overheat thermostat
- 14. Electrical box
- 15. Two position selector switch
- 17. Heating flow temperature adjustment
- 18. CH pressure gauge
- 20. Green indicator Power ON
- 21. Orange indicator Burner ON
- 22. Red indicator Lock out / flame failure
- 23. Reset button

- 24. Multigas burner comprising:
  - -25. 16 burner head
  - -26. Manifold
  - -27. 2 Ignition electrode
  - -28. Ionization electrode
- 29. Gas section comprising:
  - -30. Security valve (grey)
  - -31. 1/3 gas stage (blue)
  - -32. 2/3 gas stage (black)
- 33. Right hydraulic assy
- 34. Left hydraulic assy 35. Pump
- 36. Air separator
- 37. Heating thermistor

- 39. Combustion chamber made of aluminium coated steel with 4 ceramic fibre panels to insure heat insulation
- 40. Copper main exchanger
- 43. Connecting bracket
- 45. Heating flowstat
- 46. Flue hood
- 47. Adjustable by-pass
- 49. Air Pressure switch
- 50. 45° elbow including venturi
- 51. Fan
- K. Flue kit fixing point (refer to kit manual)

#### **FUNCTIONING**

#### **COMPONENTS LOCATION**



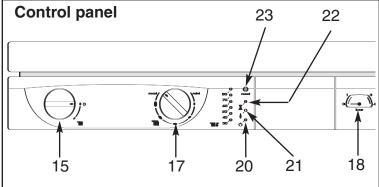
#### Switching on

- 1) Check that the gas service tap is opened at the gasmeter and main power is on.
- 2) Check that pressure in central heating system is above 0.7 bar and below 2.5 bar with the pressure gauge 43 18.
- 3) Open the gas tap 3 by turning from right to left. (
- 4) The boiler is now ready to use.

#### **Central Heating**

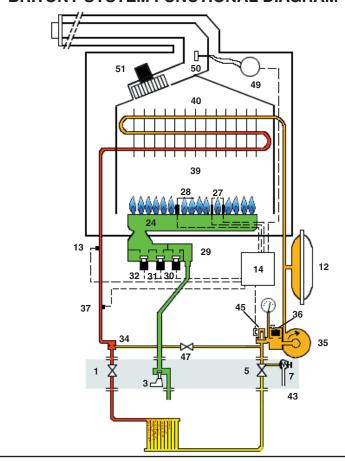
- 1) Turn selector switch **15** fully clockwise to position \*|||| The green "power on" indicator  $\circ$  will light **20**.
- 2) If the room thermostat (if fitted), the boiler temperature control and the clock (if fitted) are all calling for heat, the orange "burner on" indicator \$ 21 will light and the heating will be on.

  Note: If the boiler has been turned off for some time the first attempt to light it may result in a lockout \$ .22 If this happens press the reset button 23 and the boiler will light.



3

#### **BRITONY SYSTEM FUNCTIONAL DIAGRAM**



#### **Central Heating**

To be able to supply heating, the main switch **15** must be turned fully clockwise to position. This will be confirmed by the green indicator light **5 20**.

When there is a demand for heating (either from the room thermostat or the external programmer) and the boiler temperature control is calling for heat. The pump starts and at a flow rate of 4 ltr/min the central heating flow switch operates allowing the ignition sequence to begin.

The first stage solenoid **31** (blue) and security solenoid **30** (grey) open together to allow gas to the burner.

The ignition sequence begins and a continuous high speed spark ignites the gas. As soon as a flame is detected the orange indicator bulb 1 21 will light.

After 45 seconds the second stage solenoid **32** (black) opens to allow the full gas rate.

If a flame is not detected, after 8 seconds, the security solenoid closes and shuts off the gas

The red lockout indicator bulb X 22 Fig. 6 will light.

The central heating flow temperature is controlled by the central heating control thermistor **37**.

The boiler has been designed to minimise cycling and will not attempt to relight for at least 3 minutes after the boiler thermostat has been satisfied If used with a cylinder, the delay must be set to 20 seconds (refer to adjustments on control PCB).

When the room thermostat is satisfied the burner will switch off and the pump will remain running for a further 3 minutes before it too stops..

#### NB

It is possible to override the 3 minute delay by pressing the RESET button 23

#### Lock out procedure

#### Flame disappearance:

When the ionisation electrode **28** does not detect flame presence, the orange indicator lamp **21** extinguishes.

A lighting cycle starts.

If a flame is not detected before 8 seconds, the grey security solenoid **30** and the blue 1/3 solenoid **31** will close.

The lock out red indicator 22 lights, the pump 35 runs.

After a few seconds, it will become possible to reset the boiler by pressing the reset button **23**.

#### Overheat detection:

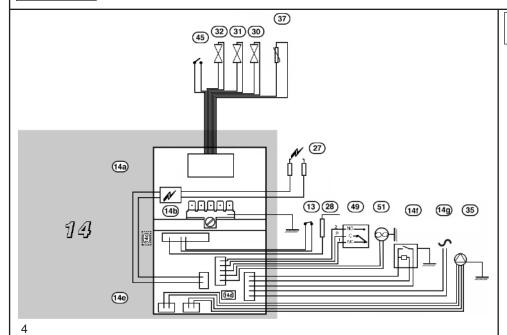
If an overheat is detected by the sensor 13, the grey security solenoid 30 and the blue 1/3 31 closes, the orange indicator lamp 21 extinguishes.

The ignitor is energised for 8 seconds (\*) and the red lockout indicator 22 lights.

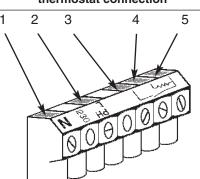
(\*) If the burner cannot relight the boiler will go to lockout.

#### **WIRING**

#### DIAGRAM



## Plug for main power and Room thermostat connection



- Neutral
- 2. Phase
- 3. Room thermostat live
- Accelerator resistor
- 5. Common for Accelerator and room thermostat.

#### **ELECTRICAL WIRING continuation** N° Designation Wiring colours 13. -Overheat sensor Brown 14. -Electrical box 14a. -Regulation PCB 14b. -Ignitor Red, Black 14c. -Fuse 1.25 A 14d. -Fuse 2A 14e. -Power PCB 14f. -Room thermostat 14g. -Mains 230V 50 Hz 18. -Pressure switch 2: Black P: Orange 1: White 27. -Spark electrodes White 28. -Ionisation probe White 30. -Security solenoid (grey) Grev 31. -2/3 gas stage solenoid (black) Black 32. -1/3 gas stage solenoid (blue) Blue 35. -Pump 37. -C/H thermistor Violet 45. -C/H flow switch Red 51. -Fan Brown, Blue

#### **ADJUSTMENTS ON CONTROL PCB**

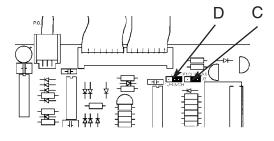
The following adjustments are available on the regulation PCB. To gain access to them, pivot down electrical box, remove the rear cover and the rear panel of electrical box, unplug connectors from regulation PCB and pull it toward you.

Heating output limitation:

Functioning without limitation
 Functioning at 1/3 gas rate only
 plug C on "P MAX"
 plug C on "P 1/3"

Burner functioning:

Regulation available 3/3, 1/3, 0
 Functioning at full gas rate only
 plug D on "NOR"
 plug D on "TUR"



#### REGULATION

Temperature regulation for C/H circuit is controlled by a thermistor.

The C/H knob allows the adjustment of temperature between 35 and 85°C.

Resistance value are

-5000  $\Omega$  at 25 °C -2631  $\Omega$  at 40°C -620  $\Omega$  at 80°C -255  $\Omega$  at 110°C

#### FLOW SWITCH

Flow in Heating circuit is detected by a flow switch.

A piston with a magnet at the top operates a REED switch. The piston is lifted by flow rates listed below:

Flow rate threshold:

- 250 l/h ±20 l/h

#### AIR PRESSURE SWITCH

The air flow rate is detected by a pressure differential created by a venturi located in the flue duct.

ON threshold  $\Delta P > 130 \text{ Pa}$ OFF threshold  $\Delta P < 100 \text{ Pa}$ 

### **ROUTINE SERVICING**

To ensure continued efficient operation of the appliance, it is recommended that it is checked and serviced as necessary at regular intervals.

The frequency of servicing will depend upon the particular installation condition and usage, but in general, once a year should be adequate.

It is the law that any service work must be carried out by a competent person such as your local Chaffoteaux Service Centre, British Gas or other CORGI registered personnel in accordance with the current Gas Safety (Installation and Use) Regulations.

## The service schedule should include the following operations:

- Check the pressure in the system.
- Check the correct operation of the appliance.
- Check the correct operation of the gas controls.
- Check the functions of the safety controls.
- Check combustion chamber insulation panels for damage.
- Clean the burner.
- Clean the heat exchanger.
- Check the burner manifold injectors.
- Clean gas and water filters.
- Check expansion vessel charge pressure.
- Clean and check operation of safety

## Additional Procedures that may be necessary:

- Check burner pressure and gas flow

rates.

- Check that the fan blades are clean.
- Check, clean and replace components as necessary.
- Carry out combustion test utilising the test points in the flue turret.

## SUGGESTED SEQUENCE for SERVICING

Before disconnecting or removing any parts, isolate the gas and electricity supplies. Ensure that the appliance is cool.

(for detail please see section on Parts Removal and Replacement)

**Preliminary Checks** 

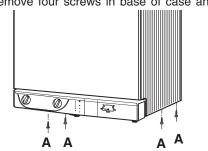
- Remove outer case
- Check the system pressure is at least 0.7 bar cold
- Check operation of 1/3 and 2/3 solenoids.
- Check that the burner is extinguished fully when both solenoids.
- Test ionisation functions and check that lockout occurs by turning off gas tap.
- Whilst boiler is operating, check operation
  of primary flow switch by closing heating
  flow valve and by pass screw (turn clockwise) noting the number of turns so that it
  may be reset correctly.

#### REMOVAL AND REPLACEMENT OF PARTS

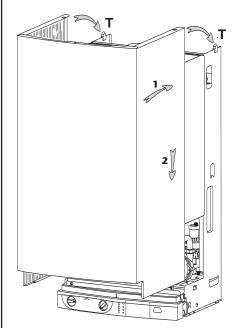
Before removing appliance case, isolate 5. Ignition Electrodes the gas and electrical supplies. Isolate boil- Carry out steps 1 and 2 as above. Hinge removing any component in the water- tabs P on either side. ways. Ensure that the appliance is cool.

#### 1. Outer Case

Remove four screws in base of case and



lift free. When replacing, carefully locate on lugs T on top edge of chassis.



#### 2. Combustion Chamber

Reassemble in reverse order.

#### 3. Burner Manifold

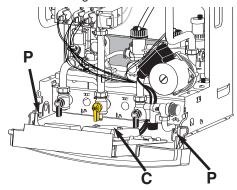
two screws securing the closure plate and the screw on the flue outlet tightened. the remaining four screws to release the manifold. Lift clear. Replace the manifold 9. Flue Hood gasket. Reassemble in reverse order.

#### 4. Ionisation Electrodes

trode to burner. Thread wire through grom-tion chamber rear panel. met and lift clear. Reassemble in reverse order.

er from the system and drain before down electrical box by pressing retaining

Remove wiring cover C. Disconnect leads



from spark generator. Loosen screws securing the closure plate and remove. Remove grommet from base of sealed chamber. Remove screw securing electrode bracket and lift clear easing spade connectors through the grommet. Reassemble in reverse order, twisted together electrodes cable at least 10 times to avoid electrical interference.

#### 6. Burner Assembly

Carry out steps 1,2, disconnect electrodes as mentionned in section 4 and 5. Remove two screws securing burner assembly to the back panel of the boiler. Lift right hand back corner first. Reassemble in reverse order.

#### 7. Gas Solenoids

Disconnect colour coded leads. Remove six screws. The solenoids are attached to their base plate. Lift clear taking care not to lose the three plungers and springs. Reassemble in reverse order replacing the cork gasket.

#### 8. Fan Assembly

Unscrew four self tapping screws securing Remove outer case and sealed chamber the sealed chamber front panel and lift front panel (See Steps 1 and 2). Disconnect over top corner locating lugs. Unscrew four spade connectors noting positions. Remove self tapping screws to release combustion two screws securing the front of the fan chamber front plate and lift clear. assembly and loosen screw on flue outlet. Twist fan assembly anticlockwise to disengage from flue outlet and lift clear.

Re-assemble in the reverse order ensuring Carry out steps 1 and 2 as above. Remove that the wiring is re-connected correctly and

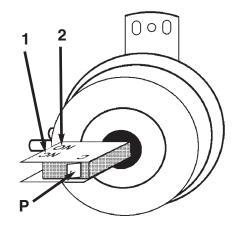
Carry out steps 1 and 2 as above. Remove fan assembly as in step 8. Remove the three screws securing the angled top of the Carry out steps 1 and 2 as above. Loosen hood to the chassis. Lift and remove taking screws securing the closure plate and care not to snag the pressure switch cables. remove. Disconnect the lead from the main Re-assemble in the reverse order ensuring wiring loom. Remove screw securing elec- that the hood is located behind the combus-

#### 10. Pressure Switch

Remove outer case and sealed chamber front panel as in steps 1 and 2. Disconnect three pressure switch cables noting their

1 = white cable connected to NC

2 = black cable connected to NO



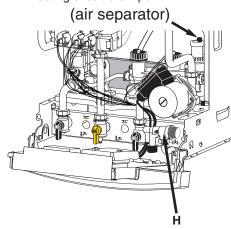
P = orange cable connected to C Remove screw securing the switch bracket to the chassis. Disconnect the sampling tubes again noting their positioning (+ and -). Remove switch. Reassemble in reverse order.

#### 11. Pressure Switch Venturi

Carry out steps 1, 2 and 8, as above. Disconnect the sampling tubes and remove the screw securing the venturi to the flue outlet. Remove venturi by the bottom of the 45° elbow. Reassemble in reverse order.

#### 12. Drain down

2 drain points are located on the boiler. H = Heating circuit drain point



#### 13. Water filter

The C/H filter ensures a seal between the connecting bracket and the pipe to the flow switch. Drain the boiler as in step 12. Unscrew the pipe nut and remove the clip on the hydraulic assy. Pull the pipe toward you and remove the water filter from its location.

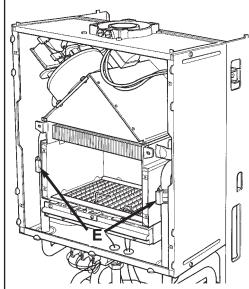
Reassemble in reverse order.

#### 14. Flow switch

Drain boiler as in step 12. Disconnect the electrical plug, turn the top cover anticlockwise, remove the O-ring and the brass piston. Reassemble in reverse order.

#### 17. Heat exchanger

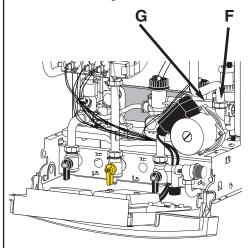
Carry out steps 1 and 2 as above. Drain boiler as in step 12. Remove the 2 clips **E** located on return and flow pipes and pull



them downwards. Pull the main exchanger toward you to remove. Reassemble in reverse order.

#### 18. Pump

Drain boiler as in step 12. Pivot the electical box downwards. Open the electrical box cover removing the 2 screws. Remove



the pump plug from the power board and earth plug from earth socket. Unscrew the nut **F** of the return pipe from the volute. Remove the clip **G** on the pump volute and pull pump toward you. Reassemble in reverse order.

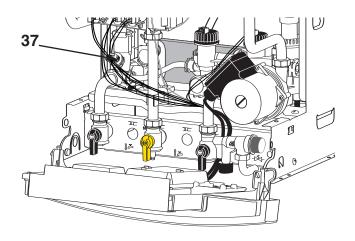
#### 19. Pressure relief valve

The pressure relief valve can be serviced from the front of the appliance. Drain the boiler first, undo the retaining screw and pull out the valve.Reassemble in reverse order.

#### 20. Thermistor

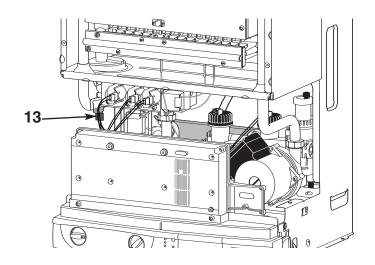
Drain the boiler as step 12. Disconnect the plug, remove the retaining clip pull the thermistor out. Reassemble in reverse order.

37 = Heating thermistor



#### 21. Safety thermostat

Remove the casing as step 1 and hinge down the electrical box as step 5. Disconnect the 2 cables, pull out the sensor with the clip **13**. Reassemble in reverse order.



#### 22. Spark generator

Carry out steps 1, 2, and open the electrical box cover as mentionned in step 5. Undo the 4 screws of the electrical rear panel and remove it. Unplug electrodes wires, remove the ignitor connector from the PCB, remove earth plug from earth socket. Hang out the ignitor. Reassemble in reverse order.

#### 23. Power board

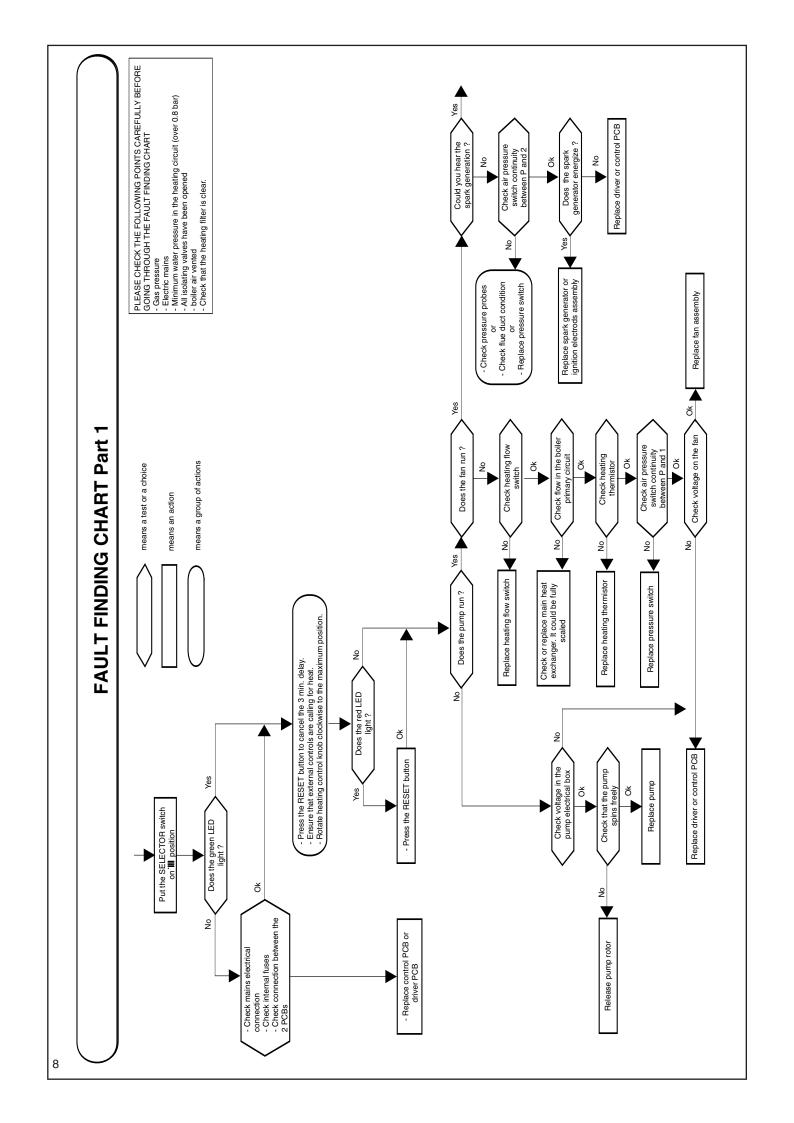
Carry out steps 1, 2, and open the electrical box cover as mentionned in step 5. Undo the 4 screws of the electrical rear panel and remove it. Unplug all cables from the PCB, remove earth plug from earth socket. Hang out the power board. Reassemble in reverse order.

#### 24. Control board

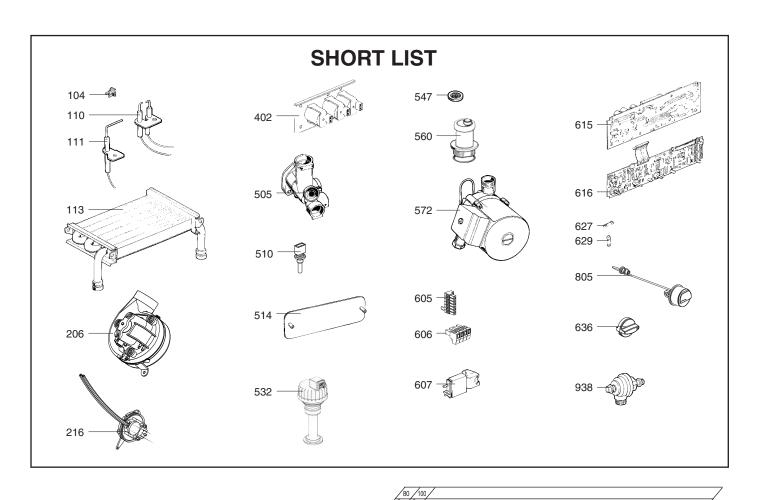
Pull out plastic knob from the front panel and proceed as step 23. Reassemble in reverse order.

#### 25. Expansion vessel

Remove the casing as step 1 and drain the boiler as step 12 above. Unscrew the connecting tails nuts and lift out the boiler from the wall. Place it on a side on the floor. Remove the expansion vessel bracket retaining screws, disconnect the pipe from the vessel and pull ti toward you. Reassemble in reverse order.



## **FAULT FINDING CHART Part 2** Wait until the return pipe become hot then rotate the heating control knob anticlockwise to minimum The heating outlet pipe temperature rise Does the orange LED light? The boiler is OK ŝ Replace control PCB Yes Does the burner light for more than 8 sec. ? Does the orange LED light? Press the RESET button Check flow in the boiler primary circuit Does overheat contact close ? Do the gas solenoïds energize? Is there a gas pressure at manifold? Check the ionization electrode Replace driver PCB Yes Yes Yes ŏ ŝ Yes ž Replace control or driver PCB Check if an overheat occur or replace overheat sensor Replace electrode assembly ž ₽ S Replace control PCB because vange LED is deffective Replace gas solenoïd assembly Replace driver PCB 9



Key	N° Description	G.C	N° Manf. Pt.	N° Type		80 1007 50 50 50 50 50 50 50 50 50 50 50 50 50 5			. date
104	OVERHEAT THERMOSTAT 100°C	277783	1010572		•			from	<u>to</u>
110	IGNITION ELECTRODE ASSY	277788	1002801		•				
111	IONIZATION ELECTRODE	277789	1002802		•				
113	HEAT EXCHANGER	277790	1010017		•				
110	HEAT EXCHANGER	E00606	1011136						
206	FAN ASSY	200000	1304720						
200	FAN ASSY		1304721						
216	AIR PRESSURE SWITCH KIT		1306697						
210	AIR PRESSURE SWITCH KIT		1307335						
402	SOLENOID VALVES KIT	E23494	81836		•				
505	VALVE BLOCK ASSY	220101	1010436		•				
510	THERMISTOR TEMP. SENSOR	277834	1000733		•				
514	JOINING PLATE	277001	1010439		•				
532	WATER THROTTLE	277846	81471		•				
547	GAS FILTER	263545	37309		•				
560	AIR SEPARATOR HEAD ASSEMBLY	277857	1002653		•				
572	PUMP UP 15/50 230V	E11662	1010612		•				
605	CONNECTOR	277872	1010349		•				
606	PRESSURE GAUGE		1011046		•				
607	IGNITER	379075	1002105.20		•				
615	PRINTED CIRCUIT BOARD OF POW.	277880	1010592		•				
616	PRINTED CIRCUIT BOARD OF REGU.	277881	1010047		•				
627	FUSE 250V 2A - TEMPORIZED	277883	1003456		•				
629	FUSE 250V 1.25A - TEMPORIZED	277884	1003635		•				
805	PRESSURE GAUGE		1303158		•				
636	KNOBS SET		1305158		•				
938	PRESSURE RELIEF VALVE		1020933		•				

## Notes

This appliance is suitable for Natural gas or LPG. A gas conversion must be made by a competent person.

Chaffoteaux & Maury are continuously improving their products and therefore reserve the right to change specifications without prior notice and accepts no liability for any errors or omission in the information contained in this document.

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