WALL MOUNTED, ROOM SEALED, FAN ASSISTED, GAS COMBINATION BOILER

INSTALLATION INSTRUCTIONS

Read these instructions thoroughly before using the appliance

Phone numbers:

Installer ______________________

Service Engineer ______________________

Serial No. ______________________

FERROLI HELPLINE
FOR SERVICE INFORMATION OR HELP TELEPHONE: 08707 282 885
ALWAYS QUOTE YOUR SERIAL NUMBER FOR IMMEDIATE ASSISTANCE

G.C. NO: 47-267-19

ALL SPECIFICATIONS SUBJECT TO CHANGE

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General Description

The Ferroli Optima 1001 is a wall mounted, room sealed, fan assisted, combination boiler for Central Heating (C.H.) and domestic Hot Water (D.H.W.).

The boiler is of light weight construction and the heat exchanger provides Central Heating and Domestic Hot Water from an integrally designed unit. The boiler contains its own expansion vessel for sealed systems. The wall mounting jig contains all the isolating cocks for the water and gas supplies which can be fitted to the wall and provided with all the necessary gas and water connections prior to the boiler being attached. The flue can either be left hand, right hand or rear. There are three flue lengths available and they are 0.75 metres (for wall thickness up to 565 mm), 2 metres (for wall thickness up to 1815 mm) and 3 metres (for wall thickness) up to 2815 mm these wall thicknesses assume a rear flue outlet. For side outlet the effective wall thickness for each flue length is reduced by 91 mm plus the distance of the appliance from the side wall. The Central Heating and the Domestic Hot Water temperature is controlled by the Honeywell Modureg valve in conjunction with the P.C.B. The boiler is fitted with its own Central Heating pump. The pump is switched ON/OFF by the time clock and/or a 24 Volt room thermostat. The pump circuit also has a 6 minute over-run time. There is a Domestic Hot Water flow switch fitted and when there is a demand for Domestic Hot Water (flow of more than 0.5 gallon/minute, 2.5 litre/minute) the Central Heating pump is switched off making available the maximum output of the gas burner for Domestic Hot Water. On the P.C.B. the output for Central Heating can be set. However, this is not required for the majority of installations as the boiler will automatically adjust its output to the system demand-AUTO-MISER control. This does not influence the maximum output for domestic hot water. At the factory the central heating output is pre-set to maximum. The appliance is not suitable for external installation.

Related Documents

This appliance must be installed strictly in accordance with these instructions:

The Local Building Regulations.
The Building Regulations.
The Buildings Standards (Scotland - Consolidated) Regulations.

British Standards Codes of Practice:

B.S. 7593 1993  TREATMENT OF WATER IN DOMESTIC HOT WATER CENTRAL HEATING SYSTEMS
B.S. 5546 1990  INSTALLATION OF HOT WATER SUPPLIES FOR DOMESTIC PURPOSES
B.S. 5440 PART 1  FLUES
B.S. 5440 PART 2  AIR SUPPLY
B.S. 5449 1990  FORCED CIRCULATION HOT WATER SYSTEMS
B.S. 6798 1987  INSTALLATION OF GAS FIRED HOT WATER BOILERS
B.S. 6891 1989  GAS INSTALLTIONS
B.S. 7671 1992  IEE WIRING REGULATIONS
B.S. 4841 1990  SPECIFICATION FOR EXPANSION VESSALS

Model Water Bye Laws.
## Technical data

<table>
<thead>
<tr>
<th>NATURAL GAS (G20)</th>
<th>PROPANE LPG (G31)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Heat Input D.H.W. &amp; C.H. (gross)</td>
<td>34.8 kW</td>
</tr>
<tr>
<td>Minimum Heat Input D.H.W. &amp; C.H. (gross)</td>
<td>15.1 kW</td>
</tr>
<tr>
<td>Nominal Heat Input D.H.W. &amp; C.H. (net)</td>
<td>31.3 kW</td>
</tr>
<tr>
<td>Nominal Heat Output D.H.W. &amp; C.H.</td>
<td>27.9 kW</td>
</tr>
<tr>
<td>Minimum Heat Output D.H.W. &amp; C.H.</td>
<td>11.8 kW</td>
</tr>
<tr>
<td>Gas rate</td>
<td>3.3 m³/h</td>
</tr>
<tr>
<td>Maximum burner pressure</td>
<td>15 mbar</td>
</tr>
<tr>
<td>Minimum burner pressure</td>
<td>3.5 mbar</td>
</tr>
<tr>
<td>Injector manifold Ø</td>
<td>1.15 mm</td>
</tr>
<tr>
<td>Dimensions (o/all)</td>
<td></td>
</tr>
<tr>
<td>Height</td>
<td>1020 mm</td>
</tr>
<tr>
<td>Width</td>
<td>480 mm</td>
</tr>
<tr>
<td>Depth</td>
<td>360 mm</td>
</tr>
<tr>
<td>Weight (net)</td>
<td>51 kg</td>
</tr>
<tr>
<td>Weight (gross)</td>
<td>53 kg</td>
</tr>
<tr>
<td>Electricity supply:</td>
<td></td>
</tr>
<tr>
<td>230V - 50 Hz</td>
<td></td>
</tr>
<tr>
<td>Fuse rating:</td>
<td></td>
</tr>
<tr>
<td>Mains</td>
<td>3 Amp. (main fuse)</td>
</tr>
<tr>
<td>on P.C.B. in boiler</td>
<td>F2 Amp (Fast)</td>
</tr>
<tr>
<td>Electrical input</td>
<td>160 Watt</td>
</tr>
<tr>
<td>Domestic Hot Water flow:</td>
<td></td>
</tr>
<tr>
<td>(35°C rise)</td>
<td>11.4 l/min.</td>
</tr>
<tr>
<td>Minimum Domestic Hot Water Flow</td>
<td>2.5 l/min.</td>
</tr>
<tr>
<td>Maximum domestic cold water</td>
<td></td>
</tr>
<tr>
<td>Inlet pressure</td>
<td>10.0 bar</td>
</tr>
<tr>
<td>C.H. Safety valve pressure setting</td>
<td>3 bar</td>
</tr>
<tr>
<td>C.H. Expansion vessel capacity</td>
<td>7 litre</td>
</tr>
<tr>
<td>Min. heating circuit pressure</td>
<td>0.8 bar</td>
</tr>
<tr>
<td>Max. heating circuit pressure</td>
<td>3.0 bar</td>
</tr>
<tr>
<td>Low water pressure switch</td>
<td>0.4 bar</td>
</tr>
<tr>
<td>Boiler water capacity:</td>
<td></td>
</tr>
<tr>
<td>Heating</td>
<td>1.5 litre</td>
</tr>
<tr>
<td>Domestic hot water</td>
<td>0.5 litre</td>
</tr>
<tr>
<td>Pipe connections:</td>
<td></td>
</tr>
<tr>
<td>Gas</td>
<td>22 mm</td>
</tr>
<tr>
<td>Domestic cold water inlet</td>
<td>15 mm</td>
</tr>
<tr>
<td>Domestic cold water outlet</td>
<td>15 mm</td>
</tr>
<tr>
<td>Central heating flow</td>
<td>22 mm</td>
</tr>
<tr>
<td>Central heating return</td>
<td>22 mm</td>
</tr>
<tr>
<td>Pressure relief valve drain</td>
<td>15 mm</td>
</tr>
<tr>
<td>Min. installation clearances. Sides:</td>
<td></td>
</tr>
<tr>
<td>Left hand</td>
<td>5 mm</td>
</tr>
<tr>
<td>Right hand</td>
<td>5 mm</td>
</tr>
<tr>
<td>Front</td>
<td>50 mm*</td>
</tr>
<tr>
<td>(plus access for service)</td>
<td></td>
</tr>
<tr>
<td>Min. height from worktop to base</td>
<td>200 mm</td>
</tr>
</tbody>
</table>

* Access to the front of the boiler must be available for maintenance (min. 600 mm)
Appliance Dimensions

FRONT VIEW

LEFT SIDE VIEW

REAR VIEW

Key
1. Electricity cable entry
2. Gas supply
3. Domestic Hot Water outlet
4. Domestic Cold Water inlet
5. Central Heating Pressure relief valve
6. Central Heating Flow outlet
7. Central Heating Return inlet
8. Air intake for two pipe flue systems

Fig. 1

8 - TOP VIEW
Key
1. Fixing point
2. Flue terminal
3. Flue/air intake hood
4. Sealing gasket
5. Room sealed compartment
6. Control panel
7. Gas inlet
8. Domestic hot water outlet
9. Cold water inlet
10. Central heating flow outlet
11. Central heating return inlet
12. D.H.W. draining point
13. Central heating safety valve
15. Air inlet to fan
16. Fan
19. Combustion - heat exchanging compartment
20. Burner assembly
21. Injector manifold
22. Burner
26. Combustion chamber insulation
27. Copper heat exchanger for C.H. + D.H.W.
28. Flue collector from heat exchanger
29. Internal flue exit
30. Flue/surplus air collector
31. Air pressure control damper
32. Central heating pump
33. C.H. waterway of the heat exchanger
34. C.H. flow temperature sensor
35. Air separator
36. Automatic air vent
37. Cold water inlet filter
39. Cold water flow limiter
41. D.H.W. waterway of the heat exchanger
42. D.H.W. temperature sensor
43. Air pressure switch
46. Operator gas valve
47. Modulating regulator (Modureg) gas valve
48. Burner pressure test point
49. Overheat cut-off thermostat
50. Central heating limit thermostat
51. Central heating frost thermostat
53. Heat exchanger venting point
55. Expansion vessel
58. Fan air outlet pressure test point
59. Flue outlet pressure test point
61. C.H. selector switch
62. Time clock
63. C.H. boiler thermostat
64. Control box with P.C.B.
69. Inner flue duct
70. Outer air intake duct
71. Modulating balance tube
80. 230 V + 24 V roomstat terminal blocks
81. Ignition electrode
82. Flame sensing electrode
83. Automatic ignition control panel
84. 1. gas valve operator 230 V
85. 2. gas valve operator 230 V
86. Automatic control reset knob
87. Venturi test point
100. Fault diagnostic/temperature control panel
101. P.C.B. (printed circuit board)
114. LOW Water pressure switch
136. Flowmeter
145. C.H. pressure gauges
157. D.H.W. thermostat
158. Gas inlet pressure test point
Installation Details

Gas Safety (Installation & Use) Regulations: 1994
In the interest of safety, it is the law that all gas appliances are installed by a competent person in accordance with the above Regulations, Building Regulations/Building Standards Scotland, Codes of Practice, current I.E.E. Regulations and the byelaws of the Local Water Undertaking. Failure to comply with the Regulations may lead to prosecution; it is in your interest and that of safety to ensure that the law is complied with.

Important - If the boiler is to be fitted in a timber framed building it should be fitted in accordance with the British Gas publication; Guide for Gas Installation in Timber Frame Housing: Reference DM2. If in doubt advice must be sought from the Local Gas Region of British Gas Plc.

Location of Boiler
The installation of the **Optima 1001** must be on a suitable non-combustible load bearing wall which will provide an adequate fixing for the boiler mounting bracket assembly. The location should be in an area where the water pipes will not be subjected to frost conditions. In siting the combination boiler the following limitations must be observed:

The combination boiler may be installed in any room or internal space, although particular attention is drawn to the requirements of the current, i.e. wiring regulations and in Scotland the electrical provisions of the building regulations applicable in Scotland, with respect to the installation of the combination boiler in a room or internal space containing a bath or shower.

Where a room sealed appliance is installed in a room containing a bath or shower any electrical switch or appliance control utilising mains electricity, should be so situated that it cannot be touched by a person using the bath or shower.

Terminal Position

<table>
<thead>
<tr>
<th>POSITION</th>
<th>MINIMUM SPACING (fig. 3)</th>
<th>mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Directly below an openable window, air vent, or any other ventilation opening</td>
<td>300</td>
</tr>
<tr>
<td>B</td>
<td>Below gutters, soil pipes or drainpipes</td>
<td>75</td>
</tr>
<tr>
<td>C</td>
<td>Below Eaves</td>
<td>100</td>
</tr>
<tr>
<td>D</td>
<td>Below a Balcony</td>
<td>100</td>
</tr>
<tr>
<td>E</td>
<td>From vertical drainpipes or soilpipes</td>
<td>75</td>
</tr>
<tr>
<td>F</td>
<td>From internal or external corners</td>
<td>100</td>
</tr>
<tr>
<td>G</td>
<td>Above adjacent ground or balcony level</td>
<td>100</td>
</tr>
<tr>
<td>H</td>
<td>From a surface facing the terminal</td>
<td>600</td>
</tr>
<tr>
<td>I</td>
<td>Facing another terminal</td>
<td>1,200</td>
</tr>
<tr>
<td>J</td>
<td>From opening (door/window) in carport into dwelling</td>
<td>1,200</td>
</tr>
<tr>
<td>K</td>
<td>Vertically from a terminal on the same wall</td>
<td>300</td>
</tr>
<tr>
<td>L</td>
<td>Horizontally from a terminal on the same wall</td>
<td>300</td>
</tr>
<tr>
<td>N</td>
<td>Below carport</td>
<td>600</td>
</tr>
</tbody>
</table>

A Quinnel Barrat and Quinnel guard (part. No. C2) should be screwed to the wall centrally over the terminal, when the distance is less than 2 m from the outside floor.

Air Supply
The room, cupboard or compartment in which the boiler is installed does not require a purpose provided vent.
NOTES

* Access to the front of the boiler must be available for maintenance (min. 600 mm).
Flue system
The boiler allows the flue outlet to be taken from the rear of the boiler or from either side.
A standard flue length of 0.75 metres is provided. Alternative lengths of two or three metres can be supplied (equivalent to wall thicknesses of up to 565, 1815 and 2815 mm for rear flues and deduct 91 mm plus distance from side wall for side outlet flues).

It is absolutely essential, to ensure that products of combustion discharging from the terminal cannot re-enter the building, or enter any adjacent building, through ventilators, windows, doors, natural air infiltration, or forced ventilation/air conditioning.

Gas Supply
If necessary the local Gas Region should be consulted, at the installation planning stage, in order to establish the availability of an adequate supply of gas.

An existing service pipe must not be used without prior consultation with the Local Gas Region.

A gas meter can only be connected by the Local Gas Region, or by a Local Gas Region's Contractor.

Installation pipes should be fitted in accordance with BS6891-1988.

Appliance inlet working pressure must be 20 mbar MINIMUM.

Pipework from the meter to the combination boiler must be of an adequate size.

The boiler requires 3.3 m³/h (116 ft³/h) of natural gas.

Do not use pipes of a smaller size than the combination boiler inlet gas connection.

The complete installation must be tested for gas soundness and purged as described in BS6981-1988. All pipework must be adequately supported. An isolating gas valve is provided and should be fitted on the manifold assembly.

Water System
Central Heating
It must be a sealed system. Detailed recommendations are given in BS6798, BS5449, BS6700 and CP342 Part. 2.

Pipework not forming part of the useful heating surface should be insulated to prevent any heat losses or possible freezing (i.e. in roof spaces or ventilated underfloor spaces). Drain taps should be positioned at the lowest point of the system in accessible locations to permit the whole system to be drained down. The drain taps should be in accordance with BS2879. Copper tubing to BS2871, Part. 1 is recommended for water carrying pipework. Pipework in horizontal runs should have a gradient where possible to facilitate the removal of air. It should be ensured that the boiler heat exchanger is not a natural point for collecting air. A typical heating system with domestic hot water circuit is illustrated in fig. 6.

Important - A bypass must be fitted to ensure a minimum flow rate through the boiler of 6 l/min. The bypass should be fitted as far as possible from the boiler if thermostatic radiator valves are fitted throughout.

Make up Water
Provision must be made for replacing water lost from sealed system. Reference should be made to BS6798, for methods of filling and making up sealed systems. There must be no direct connection between the boiler’s central heating system and the mains water supply. The use of mains water to charge and pressurise the system directly, is conditional upon the Local Water Byelaw. Again any such connection must be disconnected after use.

Domestic Hot Water
Always fit a water softener or descaler in «hard water areas». A 15 mm copper connection point on the boiler jig bracket for attaching to the main supply is provided. The maximum domestic water pressure for the inlet supply is 10 bar (145 P.S.I.). If the cold mains supply exceeds 5 bar (72 P.S.I.), a water governor or pressure reducing valve must be fitted by the installer into the mains supply in an inconspicuous but accessible position preferable between 3 and 5 metres (10-16 ft) before the appliance.

Such a valve must be approved by the Water Research Council.

Attention - Is drawn to the Model Water Byelaws.

Fittings manufactured from duplex (alpha-beta) brass are not acceptable for underground use and certain water undertakings will not accept their use above ground.
NOTE: A bypass must be fitted as far as possible from the boiler if thermostatic radiator valves are fitted throughout.

Key
1. Filling point C.H.
2. Temporary connection
3. Cold water supply
Built-in Central Heating Water Circulating Pump

The pump head available for circulating the water is given in fig. 8.

**N.B.** - The pump is factory set at position 3. The pump is a Grundfos type 15-50 UPS series.

**Grunfos Pump performance graph**

**Note** - Minimum flow through boiler heat exchanger at any time should not fall below 6 litres per minute.

If required an additional expansion vessel may be fitted to the central heating return inlet.

If the total volume of water in the system exceeds 40 litres an additional expansion vessel must be fitted to the central heating return inlet.

**Pump performance curve Grundfos UPS 15-50**

![Graph showing pump performance curve](image)

**SAFETY VALVE SETTING (bar)**

<table>
<thead>
<tr>
<th>VESSEL CHARGE PRESSURE (bar)</th>
<th>0.5</th>
<th>1.0</th>
<th>1.5</th>
</tr>
</thead>
<tbody>
<tr>
<td>INITIAL SYSTEM PRESSURE (bar)</td>
<td>1.0</td>
<td>1.5</td>
<td>2.0</td>
</tr>
<tr>
<td>TOTAL WATER CONTENT OF SYSTEM</td>
<td>1.5</td>
<td>2.0</td>
<td>2.0</td>
</tr>
<tr>
<td>EXPANSION VESSEL VOLUME (litres)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LITRES</td>
<td>0.140</td>
<td>0.259</td>
<td>0.551</td>
</tr>
<tr>
<td>25</td>
<td>0.190</td>
<td>0.412</td>
<td>0.33</td>
</tr>
<tr>
<td>50</td>
<td>1.0</td>
<td>1.5</td>
<td>2.0</td>
</tr>
<tr>
<td>75</td>
<td>1.5</td>
<td>2.0</td>
<td>2.0</td>
</tr>
<tr>
<td>100</td>
<td>10.3</td>
<td>8.3</td>
<td></td>
</tr>
<tr>
<td>125</td>
<td>10.5</td>
<td>19.4</td>
<td>41.3</td>
</tr>
<tr>
<td>150</td>
<td>24.3</td>
<td>51.8</td>
<td>110.2</td>
</tr>
<tr>
<td>200</td>
<td>28.0</td>
<td>51.8</td>
<td>110.2</td>
</tr>
</tbody>
</table>

For syst. volumes other than those given above, mult. the syst. volume by the factor across.

**SIZING OF ADDITIONAL EXPANSION VESSELS:**
Deduct from the value given in the table the 7 litre vessel supplied.

**Note**
1. Fill C.H. installation to min. 1.5 bar.
2. Select by preference the expansion vessel for increased system pressure of 2.0 bar
3. Expansion vessel must be fitted to Central Heating Return Inlet
4. The standard 7 litres expansion vessel is charged to 1 bar

![Table showing safety valve settings and vessel charge pressures](image)

**Fig. 8**

**Fig. 9**
Installation

Note - To mount the boiler on the wall, a two person lift will be needed.

1.0 UNPACKING

The appliance is delivered in 2 cartons.

1.1 The large carton contains the boiler, and the Installation/Servicing and Users Instructions.
1.2 The second carton contains the mounting jig assembly, complete with isolating valves, the assembly fixing screws and wall plugs (x4), the boiler mounting nuts and washers (x2), drilling template, flue assembly and flue bend.

When the cartons are unpacked examine for any signs of damage in transit. All protective plastic should be left in place until installation is complete.

2.0 FIXING THE MOUNTING JIG ON THE WALL (Rear Wall Flue Applications)

2.1 Select the boiler location carefully ensure that all requirements given in previous text are satisfied. Fig. 10 will also give guidance to fixing dimensions.
2.2 Locate template on wall, mark the positions of the four jig bracket fixing holes and the flue opening.
2.3 Carefully cut the circular hole (118 mm minimum diameter) for the flue assembly.
2.4 Using a 10 mm drill, drill 70 mm deep holes to accept the wall plugs, and insert wall plugs.
2.5 Fit the mounting jig assembly using the four fixing screws provided (Ensure that all the service cocks are in the OFF position). Operate valves several times to ensure they are free.
2.6 With the exception of the connection to the pressure relief valve, make all the water and gas connections to the jig bracket valves. Fully tighten (fig. 11). Water connections can be made with compression or capillary fittings (before the gas inlet to the boiler there must be at least 100 mm of straight before any bends).

3.0 FIXING THE MOUNTING JIG ON THE WALL (Side Wall Flue Applications)

3.1 Select the boiler location carefully ensuring that all the requirements given in previous text are satisfied. Fig. 10 will also give guidance.
3.2 Locate the template on wall and mark the position of the four jig bracket fixing holes.
3.3 Using a 10 mm drill, drill 70 mm deep holes to accept the wall plugs, and insert wall plugs.
3.4 Fit the mounting jig assembly using the four fixing screws provided.
3.5 Extend a horizontal line from the centre of the rear flue outlet to the side wall.
3.6 Mark the centre line (vertically) for the flue assembly hole, and mark the centre of the hole.
3.7 Carefully cut the circular hole (118 mm minimum diameter) for the flue assembly.
Important Note - Always use two spanners to prevent twisting of soft copper pipework on the boiler.

Flush out the water system.

Note - The maximum inlet cold water pressure must not exceed 10 bar (145 P.S.I.) and a water governor or a pressure reducing valve will be required if the pressure is in excess of 5 bar (72 P.S.I.).

Ensure all pipework is adequately supported.

Drilling template
4.0 PREPARING THE FLUE ASSEMBLY

4.1 Rear Flue Outlet (fig. 12)

**Important** - The aluminium flue pipe must protrude into the outside grill by 60 mm, never cut it to the same length as the plastic air pipe (aluminium flue pipe = plastic air inlet pipe + 70 mm !).

Aluminium flue pipe length = Plastic air inlet pipe length plus 70 mm longer.

4.1.1 Accurately measure the Wall thickness (P1)
4.1.2 From the end opposite to the terminal, cut the plastic air duct (dimension A1) to length (P1 + 192 mm).
   **Note** - That the terminal is **not** included in A1.
4.1.3 Cut the aluminium flue duct to length (P1 + 262 mm) (dimensions F1).
   **Note** - The aluminium flue pipe must be 70 mm longer than the plastic air inlet pipe.
4.1.4 Drill a 3 mm hole 15 mm from the plain end of plastic air duct.
4.1.5 Place flue components to one side to be used later.

4.2 Side Flue Outlet (fig. 13)

**Important** - The aluminium flue pipe must protrude into the outside grill by 60 mm, never cut it to the same length as the plastic air pipe.

Aluminium flue pipe length = Plastic air inlet pipe length plus 70 mm longer.

4.2.1 Accurately measure the Wall thickness (P2).
4.2.2 Accurately measure the distance from the centre of the stud fixing of the mounting jig assembly to the side wall (Q2).
4.2.3 From the end opposite to the terminal, cut the plastic air duct (dimension A2) to length (P2 + Q2 + 180 mm).
   **Note** - That the terminal is **not** included in length A2.
4.2.4 Cut the aluminium flue duct to length (P2 + Q2 + 250 mm) (dimension F2).
   **Note** - The aluminium flue pipe must be 70 mm longer than the plastic air inlet pipe.
4.2.5 Drill a 3 mm hole 15 mm from the plain end of plastic air duct.
4.2.6 Place flue components to one side to be used later.
5.0 CONNECTING THE BOILER

5.1 Place the boiler on its back.

5.2 Remove the boiler base plate, four screws (fig. 16). Remove the plugs fitted to the boiler water connections. Remove the bag of sealing washers from the boiler pipework. Remove the front panel by gripping on both sides, sliding up and pulling away from the main boiler.

5.3 Lift boiler as shown in fig. 15 onto the top studs and fit supplied nuts and washers hand tight.

5.4 Lift at bottom to engage the water and gas connections. Tighten central heating flow and return, and the domestic hot water inlet and outlet, using appropriate sealing washers. Tighten the gas union.

5.5 Screw the pressure relief valve adaptor provided, through the jig bracket into the valve, using the remaining washer (fig. 17).

5.6 Connect the pressure relief valve discharge pipe (15 mm) to the outside of the building, where possible over a drain. The discharge must be such that it will not be hazardous to occupants or passers-by cause damage to external electric components or wiring. The pipe should be directed towards the wall.

It must not discharge above an entrance or window, or any type of public access. The installer must consider that the overflow could discharge boiling water.
Fixing points

Lift here

Fixing screws

Fig. 15

Fig. 16

Fig. 17
6.0 FITTING THE FLUE ASSEMBLY
6.1 With Sufficient Clearance To Insert Assembly From Inside
6.1.1 Insert the flue assembly into the wall.
6.1.2 Insert the flue bend in the top plate of the boiler
6.1.3 Secure the flue bend.
6.1.4 Fully insert the flue assembly into the boiler flue bend. Insert the self tapping screw supplied. Fully tighten.
6.1.5 Check the terminal relationship with the wall as shown in fig. 12.
6.1.6 Make good internal wall face.
6.1.7 Make good the outside wall face, re-weatherproof.
6.2 With insufficient Clearance To Insert Assembly From Inside
6.2.1 Insert the flue bend in the top plate of the boiler
6.2.2 Secure the flue bend.
6.2.3 From outside, push flue duct, then the air duct through the wall.
6.2.4 Fully insert the flue duct into the flue bend, then the air duct. Secure the air duct with the self tapping screw provided.
6.2.5 Continue as detailed in 6.1.5 above.
7.0 ELECTRICAL INSTALLATION
Electrical installation must be carried out by a competent electrician. The appliance is to be connected to a 240 V ~ 50 Hz supply (see fig. 18). The supply fuse rating is 3A. The terminals are accessible after removing the white base plate and single screw securing the terminal cover (see fig. 18).
7.1 Procedure
7.1.1 The supply cable must be no less than 0.75 mm (24x0.2 mm) to BS6500 table 16.
7.1.2 The earth conductor must be cut longer than the live and neutral (fig. 19). Connect the Supply Cable to the terminal block marked 240 V ~ 50 Hz, L, N, the supply cable is to be connected as follows:
   i) Connect the brown wire to the L (live) terminal.
   ii) The blue wire to the N (neutral) terminal.
   iii) The green/yellow wire to the (earth) terminal.
7.1.3 Secure the cable with the cable clamp. The supply cable can be connected to the mains supply by the use of an unswitched shuttered socket-outlet in conjunction with the 3A fused 3 pin plug both in accordance with BS 1363. This provides complete isolation. Alternatively, a fused double pole switch having a contact separation of at least 3 mm, in all poles and provided just for the boiler and its external controls can be used. A wiring diagram is provided on the appliance, attached to the rear of the front panel. In addition, there is one in this manual (fig. 25). Attention is drawn to the requirements of the current I.E.E. Regulation and in Scotland, the electrical provisions of the Building regulations.
7.2 Room Thermostat (fig. 18) (or remote time clock connection)
7.2.1 Please note that the room thermostat, clock switch connection is 24 V. To connect mains voltage to these terminals will seriously damage the printed circuit board. The room thermostat and clock switch connector block is situated within the connector box. Twin core cable should be used for this connection (terminals 4 and 5).
7.2.2 If using a remote 240 Volt time clock ensure that the motor and switch connections are totally separate in the clock and that the switch connections are independent for the 24 Volt terminals (4 and 5) on the boiler.

External controls: room stat or remote time clock in the place of loop terminals 4 and 5. Please note 24 V only, use only voltage free contacts.

IMPORTANT
If 230 V is connected to terminals 4 or 5, damage will be caused to the P.C.B.
8.0 COMMISSIONING AND TESTING

8.1 Filling the Central Heating System

Remove the top front panel by gripping both sides and lifting forward away from main boiler assembly.
Loosen the cap of the automatic air vent (fig. 20) and leave it loose.
Open the central heating flow and return cocks (fig. 11).
Gradually fill the system as detailed in Make up Water.
While filling, vent the heat exchanger at venting point by loosening cap (fig. 20) and vent each radiator.
Tighten cap on heat exchanger air vent.
Ensure the working pressure, when filled, is between 1 to 1.5 bar on the pressure gauge (see technical data).
Check the system for leaks.
Flush system in accordance with BS 7593.

8.2 Filling the Domestic Hot Water System

Close all hot water draw off points. Open main cold water stop cock and ensure the cold water inlet cock is open at the boiler jig bracket (fig. 11). Slowly open each hot tap in turn until clean water, free from air pockets, is seen.
Check system for leaks.

8.3 Electricity Supply

Carry out preliminary checks (i.e. earth continuity, polarily short circuit and resistance to earth using a suitable multimeter).

8.4 The Gas Installation

The whole of the gas installation including the meter, should be inspected and tested for soundness, and purged in accordance with the recommendations of BS6891-1988.
8.5 **To Light the Boiler** (fig. 21)

a. Open controls panel door.
b. Switch on electricity supply.
c. Adjust room thermostat and all external controls to «ON». Check operation of pump.
d. Turn the boiler thermostat to maximum. Fan will run (A waiting time of max 3 minutes before fan will run is possible!), and main burner will light.
e. Temporarily turn off by switching off electricity supply.

**Important Note:** If the burner stops for C.H. only after a waiting time of 3 minutes will the boiler light again!
Burner Pressure C.H. and D.H.W.

8.6 To Range Rate the Boiler C.H. (not required for standard installations).

The boiler can be range rated for an output from 11.8 kW up to 27.9 kW. When the boiler is supplied it is factory set at the maximum output 27.9 kW.

Procedure
a. Release the control panel fixing screws (fig. 30) and lower panel.
b. Loosen the screw in the burner pressure test point (fig. 22) and attach a gauge.
c. Switch on the electricity supply to relight the main burner.

Note 1 - Modulation is available on central heating, so the procedures must be carried out while the system is relatively cold. Recheck boiler thermostat is set to maximum.
d. Adjust the potentiometer P1 on the PCB (fig. 24) in the control panel until the required burner pressure is obtained (Anticlockwise to reduce the pressure).

Note 2 - The range of inputs with corresponding burner pressure is given on the Data badge which is situated behind the top front panel. Further informations is on (fig. 23).
e. With the pressure set, turn off the electrical supply and mark the set input on the Data badge (with sticker supplied).

Burner Pressure C.H. and D.H.W.
P1 =C.H. range rating to be set on site
P2 =D.H.W. temperature (factory set, not to be adjusted)
P1 Adjust with screwdriver!

<table>
<thead>
<tr>
<th>Pressure settings</th>
<th>Minimum</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Natural Gas</td>
<td>3.0</td>
<td>15.0</td>
</tr>
<tr>
<td>L.P.G.</td>
<td>6.9</td>
<td>34.5</td>
</tr>
</tbody>
</table>

Fig. 22

Fig. 23
Honeywell VR 4605 NA 4003 valve
with V7335A4014 Modureg

Gas pressure Adjustment

1 - With the burner lit:
2 - Connect suitable pressure gauge to burner test point "B", and then:
3 - Disconnect air pressure compensation tube "H";
4 - Disconnect the wires from coil "C" of the Modureg;
5 - Remove protective cover "D";
6 - Remove coil "C" by opening the coupling spring "I";
7 - Screw the minimum adjustment screw "E" up tightly. (clockwise)
8 - Unscrew lock nut "F" on sleeve "G";
9 - Adjust maximum pressure by rotating sleeve "G" clockwise to increase pressure and anticlockwise to reduce pressure;
10 - Tighten sleeve lock but "F" then check that the pressure is still at the required value;
11 - Adjust minimum pressure by rotating screw "E" anticlockwise until the required value is reached;
12 - Fit coil "C" by sliding it into the sleeve, pushing and rotating it lightly until the coupling spring "I" clicks into place;
13 - Shut down and ignite the burner, checking that the minimum pressure value is stable;
14 - Reconnect the wires to coil "C" of the Modureg;
15 - Reconnect air pressure compensation tube "H";
16 - Replace protective cover "D";
17 - Turn burner off, remove pressure gauge, close and test, test point;

Key
A - Test point inlet pressure
B - Burner test point
C - Coil
D - Protective cover
E - Minimum adjustment screw
F - Lock nut
G - Sleeve
H - Pressure compensation tube
I - Coupling spring
L - Adapter (for only LPG version)
Fig. 24a - Burner pressure VS C.H. Load with L.P.G. (G31) (Propane)

Fig. 24b - Burner pressure VS C.H. load with natural gas (G20)
8.7 **D.H.W. Burner Pressure**

The domestic hot water burner pressure is not range rateable and not adjustable but the maximum and minimum burner pressure should be checked as follows:

a. Check electricity supply is still off.
b. Open a D.H.W. tap at high flow until the water runs cool and leave running.
c. Switch on the electricity supply.
d. The pressure should be 14 mbar +/- 0.5 mbar.
e. Disconnect one of the wires from the «Modureg» (fig. 22), this will reduce the burner to minimum which should read 3.0 mbar +/- 0.5 mbar. If the burner pressure is not as stated check the inlet working pressure (fig. 22) which should be minimum 20 mbar. If that is correct, consult Ferroli. No attempt should be made to alter D.H.W. burner pressure.
f. Switch off electrical supply and close hot tap.
g. Reconnect the wire to the «Modureg». Remove pressure gauge, tighten the test screws.
h. Replace control panel (2 screws).
i. Turn on electricity supply, open a hot tap to full flow and when the burner lights, test for gas soundness with a leak detection fluid around the gas valve and connections including the pressure test point screws.

9.0 **SYSTEM OPERATION**

Let the boiler operate normally on central heating for about 30 minutes.

I) Vent radiators.
II) Vent heat exchanger.
III) Examine all pipework for leakage.
IV) Turn on a D.H.W. tap and check that the C.H. pump stops running.
V) As the D.H.W. temperature reaches 60°C check the burner for modulation.

Switch off electricity.

Drain down the central heating system fully, when hot.

Refill the system as previously instructed. Repeat the venting.

Examine the system’s water pressure and top up as necessary.

Replace the casing front panel and close the control panel cover.

10.0 **HANDING OVER TO THE USER**

After completion of installation and commissioning of the system:

a. Hand over the User's Instructions' to the Householder and explain His/Her responsibility under the Gas safety (Installation and Use) Regulations 1994.
b. Explain and demonstrate the lighting and shutting down procedure.
c. Explain the operation of the boiler including the use and adjustment of ALL system controls. Advise the User of the precautions necessary to prevent damage to the system and to the building, in the event of the system remaining inoperative during frost conditions.
d. Stress the importance of regular servicing by a qualified Heating Engineer and that a comprehensive service should be carried out at LEAST ONCE A YEAR.
Time Clock

A 24 hour time clock is fitted to the boiler to control the central heating, this will come into operation when the selector switch is turned to the position marked “heating timed and hot water”.

To set time of day
1. Slide switch (A) to left position
2. Using button + and – adjust until the correct time is shown on display (B).

Pre Set Programmes. The timer is pre programmed with 3 ON and 3 OFF times.

If these are suitable no programming is required and the slide switch (A) can be moved to the Auto position and the central heating will be ON for these periods. (12:00 - 12:00 will not switch on the boiler)

To Set Own ON and OFF times. Symbol ☺ in Display = ON time

1.1 Use buttons + and - to set 1st ON time eg. 6:00

2.1 Use buttons + and - to set OFF time, eg. 9:00

3.1 Use button + and - to set 2nd ON time, eg. 12:30

4.1 Use button + and - to set 2nd OFF time eg. 14:00

5.1 Use button + and - to set 3rd ON time, eg. 16:00

6.1 Use button + and - to set 3rd OFF time eg. 23:30

8. On completion of programming slide switch (A) to Auto position, the time of day will be displayed and the central heating will switch ON and OFF according to the programme set.
**Over ride**

By pressing the over ride button (E) the timer programme is over ridden ie, if programme is in OFF time it will come ON and if in ON time will go OFF.

The timer will revert back to it set programme on reaching the next ON or OFF time.

When the programme is on over ride the sign \( \rightarrow \) will be shown in the display window (B).

**Reset Button**

By the use of a pencil the reset button can be pushed (R). This will clear all programmes apart from those factory pre set.

*Reset is only possible with switch (A) in set Clock position!*

---

**Fig. 45**

Over ride

By pressing the over ride button (E) the timer programme is over ridden ie, if programme is in OFF time it will come ON and if in ON time will go OFF.

The timer will revert back to it set programme on reaching the next ON or OFF time.

When the programme is on over ride the sign \( \rightarrow \) will be shown in the display window (B).

Reset Button

By the use of a pencil the reset button can be pushed (R). This will clear all programmes apart from those factory pre set.

*Reset is only possible with switch (A) in set Clock position!*

---

**Fig. 46**

AIR PRESSURE SWITCH
### Spare Parts List

<table>
<thead>
<tr>
<th>Item No.</th>
<th>G.C. Part No.</th>
<th>Makers Part No</th>
<th>No. Off</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>14</td>
<td>386816</td>
<td>800130</td>
<td>1</td>
<td>C.H. safety valve</td>
</tr>
<tr>
<td>16</td>
<td>-</td>
<td>803860</td>
<td>1</td>
<td>Fan</td>
</tr>
<tr>
<td>21</td>
<td>-</td>
<td>803080</td>
<td>20</td>
<td>Main injector (Natural Gas)</td>
</tr>
<tr>
<td>21</td>
<td>-</td>
<td>801850</td>
<td>20</td>
<td>Main injector (L.P.G.)</td>
</tr>
<tr>
<td>32</td>
<td>-</td>
<td>800620</td>
<td>1</td>
<td>Central heating pump</td>
</tr>
<tr>
<td>34</td>
<td>386818</td>
<td>800310</td>
<td>2</td>
<td>Temperature sensor</td>
</tr>
<tr>
<td>36</td>
<td>394246</td>
<td>801160</td>
<td>1</td>
<td>Automatic air vent</td>
</tr>
<tr>
<td>39</td>
<td>386829</td>
<td>801220</td>
<td>2</td>
<td>Cold water flow limiter 10 l/min.</td>
</tr>
<tr>
<td>42</td>
<td>386818</td>
<td>800310</td>
<td>2</td>
<td>Temperature sensor</td>
</tr>
<tr>
<td>43</td>
<td>381691</td>
<td>800140</td>
<td>1</td>
<td>Air pressure switch</td>
</tr>
<tr>
<td>44</td>
<td>-</td>
<td>-</td>
<td>1</td>
<td>Combination gas valve</td>
</tr>
<tr>
<td>49</td>
<td>386815</td>
<td>801240</td>
<td>1</td>
<td>Overheat cut-off thermostat</td>
</tr>
<tr>
<td>50</td>
<td>386577</td>
<td>800160</td>
<td>1</td>
<td>Heat exchanger limit thermostat</td>
</tr>
<tr>
<td>51</td>
<td>386828</td>
<td>800180</td>
<td>1</td>
<td>Heat exchanger frost thermostat</td>
</tr>
<tr>
<td>61</td>
<td>372225</td>
<td>801230</td>
<td>1</td>
<td>C.H. selector switch</td>
</tr>
<tr>
<td>62</td>
<td>-</td>
<td>803840</td>
<td>1</td>
<td>Time clock</td>
</tr>
<tr>
<td>81</td>
<td>-</td>
<td>801650</td>
<td>1</td>
<td>Ignition electrode</td>
</tr>
<tr>
<td>82</td>
<td>-</td>
<td>801430</td>
<td>1</td>
<td>Flame sensing electrode</td>
</tr>
<tr>
<td>83</td>
<td>-</td>
<td>802560</td>
<td>1</td>
<td>Ignition board Honeywell</td>
</tr>
<tr>
<td>100</td>
<td>-</td>
<td>803420</td>
<td>1</td>
<td>Fault diagnostic/temperature control panel</td>
</tr>
<tr>
<td>101</td>
<td>-</td>
<td>803410</td>
<td>1</td>
<td>P.C.B. VMF7</td>
</tr>
<tr>
<td>113</td>
<td>-</td>
<td>823071</td>
<td>1</td>
<td>Special two pipe flue adapter</td>
</tr>
<tr>
<td>136</td>
<td>-</td>
<td>803430</td>
<td>1</td>
<td>Flowmeter</td>
</tr>
<tr>
<td>145</td>
<td>-</td>
<td>840187</td>
<td>1</td>
<td>C.H. pressure gauge</td>
</tr>
</tbody>
</table>
Domestic Hot Water Performance

Fig. 1 - D.H.W. Pressure Drop VS. flow
A = Standard with cold water Flow Restricter
B = Cold Water Flow Restricter Removed

Fig. 2 - D.H.W. temperature VS. flow
A = Cold Water 15°C
B = Cold Water 5°C
16 Fan
32 Central heating pump
34 C.H. flow temperature sensor
42 D.H.W. temperature sensor
43 Air pressure switch
46 Operator gas valve
47 Modulating regulator (MODUREG) gas valve
49 Overheat cut-off thermostat
50 Heat exchanger limit thermostat
51 Heat exchanger frost thermostat
61 C.H. selector switch
62 Time clock
63 C.H. boiler thermostat
68 Control box with P.C.B.
72 Room thermostat (not fitted)
80 Five pole terminal 240V + 24V
81 Spark electrode
82 Flame sensing electrode
83 Automatic ignition control panel
84 1. Gas valve operator
85 2. Gas valve operator
86 Automatic control reset knob
101 P.C.B.
114 Low water pressure switch
136 Flowmeter
145 C.H. Pressure switch
157 D.H.W. thermostat
164 Fault diagnostic/temperature control panel

**NOTE:**
THE TRANSFORMER ON THE P.C.B. HAS A BUILT-IN OVERHEAT PROTECTION.
IF THIS IS OPEN, ALL LED'S WILL BE OFF BUT THE C.H. PUMP (32) WILL RUN Switch OFF THE BOILER FOR AT LEAST 20 MINUTES

**CONNECTOR X2**
A D.H.W. FLOW-SWITCH (ON-OFF) CAN BE CONNECTED TO TERMINALS 1 AND 3

**CONNECTOR X3**
SHORT CIRCUIT 12-13
- BOILER STARTS FOR C.H.
- WAITING TIME IS EXCLUDED
- MAX BURNER PRESSURE C.H. CAN BE CHECKED/SET WITH P1

Heating timed and hot water
Hot water only
Heating continuous and hot water
General Notes - For use on the OPTIMA 1001 fitted with VMF7 Printed Circuit Board

*The central heating pump (32) will run to disperse heat if the temperature at the heat exchanger limit thermostat (50) is too high.
*The frost thermostat (51) will switch on the boiler for central heating if the temperature is too low.

Fuse on P.C.B.: 2 Amp.

<table>
<thead>
<tr>
<th>Jumper JP1 - JP4</th>
<th>Fitted</th>
<th>Not fitted</th>
</tr>
</thead>
<tbody>
<tr>
<td>JP1</td>
<td>No waiting time</td>
<td>Waiting time on</td>
</tr>
<tr>
<td>JP4</td>
<td>Fan control High &amp; Low speed</td>
<td>Fan control High speed only/off</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Temp. sensor</th>
<th>Ohm</th>
</tr>
</thead>
<tbody>
<tr>
<td>10°C</td>
<td>890 ohm</td>
</tr>
<tr>
<td>25°C</td>
<td>1000 ohm</td>
</tr>
<tr>
<td>60°C</td>
<td>1300 ohm</td>
</tr>
<tr>
<td>80°C</td>
<td>1490 ohm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>LED n°</th>
<th>signification:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Mains on/low voltage on</td>
</tr>
<tr>
<td>2</td>
<td>Flowmeter (136) on</td>
</tr>
<tr>
<td>3</td>
<td>Central heating room thermostat (72) / clock (62) calling</td>
</tr>
<tr>
<td>4</td>
<td>Sensor (34) or (42) calling for heat</td>
</tr>
<tr>
<td>5</td>
<td>Central Heating waiting time, max. 3 minutes delay following shut off</td>
</tr>
<tr>
<td>6</td>
<td>Demand for heat - relay (RY2) will be energised</td>
</tr>
<tr>
<td>7</td>
<td>Air pressure switch (43) on, air flow checked</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>RELAY RY</th>
<th>RY1 central heating pump on/off relay</th>
</tr>
</thead>
<tbody>
<tr>
<td>RY2</td>
<td>- Roomstat (72) or Clock (62) calling for heat</td>
</tr>
<tr>
<td>RY3</td>
<td>- Boilerstat (63), Clock (62), Roomstat (72) or use of Hot Water</td>
</tr>
<tr>
<td>RY4</td>
<td>- Demand for heat - relay (RY2) will be energised</td>
</tr>
</tbody>
</table>

Check operation using LED's as a fault finding guide. First check section A, then B, then C, then D.

0 = LED off  1 = LED on  x = LED either on/off is not important

**A**

<table>
<thead>
<tr>
<th>Domestic Hot water tap open</th>
<th>(Flow rate greater than 2.5 l/min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LED</td>
<td>OK</td>
</tr>
<tr>
<td>-----</td>
<td>----</td>
</tr>
<tr>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>X</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>0</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
</tr>
</tbody>
</table>

**B**

<table>
<thead>
<tr>
<th>CENTRAL HEATING ON</th>
<th>Room stat (72) at Max, HW tap closed</th>
</tr>
</thead>
<tbody>
<tr>
<td>LED</td>
<td>OK</td>
</tr>
<tr>
<td>-----</td>
<td>----</td>
</tr>
<tr>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>0</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>0</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
</tr>
</tbody>
</table>

**C**

<table>
<thead>
<tr>
<th>GENERAL TEST FOR D.H.W. AND CENTRAL HEATING (First check A and B above)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LED/REL</td>
</tr>
<tr>
<td>---------</td>
</tr>
<tr>
<td>RY2</td>
</tr>
<tr>
<td>RY4</td>
</tr>
<tr>
<td>/</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

**D**

<table>
<thead>
<tr>
<th>IGNITION OF BURNER</th>
<th>(AUTOMATIC IGNITION)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Fan (16) should run at full speed (open hot tap or set controls so boiler is calling for heat)</td>
<td>3 Check spark and position of spark electrode (81)</td>
</tr>
<tr>
<td>2 Check first A, B and C above (LED 6 is ON?)</td>
<td>4 Check position of flame sensing electrode (82)</td>
</tr>
<tr>
<td></td>
<td>5 Check burner gas pressure during ignition</td>
</tr>
</tbody>
</table>

**Note**

If RY1 is not energised the Central Heating pump will run.
Special Installation Possibilities: Two-pipe air intake/flue outlet

Special Air Intake/Flue Outlet

The standard Flue/air intake hood on top of the boiler can be replaced by a special two pipe flue adapter.

\[ \text{Special two pipe flue adapter 823071} \]

\[ \text{remove air intake cover } \Phi 80 \text{ mm} \]
Phone numbers:

Installer ________________

Service Engineer ________________

BECAUSE OF OUR CONSTANT ENDEAVOUR FOR IMPROVEMENT DETAILS MAY VARY SLIGHTLY FROM THOSE QUOTED IN THESE INSTRUCTIONS.